



CONTACT OUR TEAM





GENERAL INFORMATION

0

ST SERIES

SUBSEA SERIES

MINIATURE

MICRO-MINI

SEALOC

0

LOCKING SLEEVES WET PLUGGABLE

UXSL

0

FIELD INSTALLABLE

JUNCTION BOXES

PENETRATORS

MAGNETIC SWITCHES





GENERAL INFORMATION

INSTALLATION:

Since the contacts of female connectors are recessed, it is recommended that female connectors always be connected to the power side. "O-Ring seals of bulkhead connectors depend on the surface finish of the unit to which they are being mounted. A smooth flat surface is required for proper sealing. The threaded side of the bulkhead connectors must be installed so that this is only subject to low pressure. Proper care is essential when splicing wires, as the integrity of the system is at stake.

LUBRICATION:

To extend the life and increase the reliability of connectors, apply silicone grease to the entire surface of each male pin. Grease should also be applied at the entrance of each socket. Relubrication is recommended every three to five mating cycles. The use of General Electric Insulgrease 640 is recommended for lubrication.

MAINTENANCE:

As with any equipment, inspection should be performed regularly. Oxidation may be removed from male contacts by using no less than #800 wetl dry Emery paper cut in strips equal to or less than the width of the contact and rubbing lightly. Female sockets may be cleaned using a cotton swab and rubbing alcohol. A .22 caliber bore brush with nylon bristles only may be used to remove light oxidation.

IPCEA METHOD 5 COLOR CODING SCHEME:

WIRING CONTACT NO.	CONDUCTOR COLOR
	BLACK
2	WHITE
3	RED
4	GREEN
5	ORANGE
6	BLUE
7	WHITE/BLACK STRIPE
8	RED/BLACK STRIPE

PRODUCTS FEATURE:

Many of the products in this catalog are capable of being mated in under water with electrical power deenergized. Precision interference fit between contacts and neoprene-neoprene interface ensures waterproof integrity when correctly installed and maintained. Bulkhead connectors are molded directly to the face of all threaded fittings to provide maximum strength.

PRESSURE RATINGS:

All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I. consult with factory for higher ratings.

ELECTRIC	AL RATINGS	VOLTAGE	AMPERE
Micro Mir	ni Connectors	110V	.5 AMP.
Miniatur	e Connectors	110V	5 AMP.
SB	Series	220V	15 AMP.
	E Contacts	220V	15 AMP.
ST Series	F Contacts	110V	7.5 AMP.
	H Contacts	440V	60 AMP.

OIL FILLED CONNECTORS:

Rubber molded oil filled connectors are designed to carry back pressure up to 1,500 P.S.I.

CONTACTS:

- All of the Self-purging connectors: ST, MO, MS, MC Series has beryllium copper male pins and heat treated sockets - All of the SubSea Series has gold plated brass pins and heat treated beryllium copper sockets.





WARRANTIES AND RETURN POLICY

IMPORTANT NOTICE:

The product information published in our catalogues and literature is not guaranteed. It is subject to change without notice. Occasionally, it may be necessary to modify the materials, finishes, or other components of the products. These changes in no way will reduce the performances or function for which the product is intended.

LIMITED WARRANTY

UNDERWATER SYSTEMS INC. (U.S.I.) products are warranted against mechanical, electrical, and physical defects for a period of one year from the date of shipment from the company. If they have been properly used, and are warranted to be merchantable and fit for the ordinary purposes for which such products are used. There are no express warranties or warranties of fitness for any particular purpose, or any implied warranties other than those made expressly herein, all such warranties being expressly disclaimed. The obligation of U.S.I. under this limited warranty, including the limited warranty of merchantability and fitness for the ordinary purposes for which the products are used, and all other warranties are limited to the furnishing of new parts free of charge in exchange for parts which have been proven defective and deems not to include any other costs such as the cost of removal of defective part, installation, labor or consequential damages of any kind, the exclusive remedy being to require such new parts to be furnished. U.S.I. assumes no responsibility for proper selection and installation of its products.

RETURN POLICY:

- 1. Prior return authorization must be obtained.
- 2. Returns must be accompanied with the following information:
- A. Date of shipment
- B. Customer purchase order number
- C. Any relevant test data for failure description
- 3. Returns from countries outside the USA must be sent according to the following procedures. Failure to follow these instructions will terminate contractual agreement by UNDERWATER SYSTEMS INC.
- A. Notify UNDERWATER SYSTEMS INC. as said above and include all necessary information with the shipment.
- B. State that they are return (USA) goods
- C. State the goods are defective NO DECLARED VALUE -
- D. Send returned parts only air parcel or pacel post.



WET PLUGGABLE UNDERWATER CONNECTOR SERIES

PRODUCTS FEATURE:

This series is generally known as the work horse of the military and commercial diving industries. Rugged and reliable with a field proven history. The WPC series provides the user with 1,2,3,& 4 contact versions with male & female in-line and dummy connector configurations.

PRESSURE RATINGS:

The neoprene rubber body is directly molded to the cable and is provided with silver plated #10,#14,#16 AWG contacts and is rated to 20,000, PSI.

WET PLUGGABLE CONNECTORS
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WET PLUGGABLE CONNECTORS

MARSH MARINE TYPE

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WET PLUGGABLE CONNECTORS

BULKHEAD

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WET PLUGGABLE CONNECTORS
BULKHEAD THREADED FOR LOCKING SLEEVE
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U.S.I WPC

	#1- 10 AUG	81- 10 AVG 82- 14 AVG	81- 10 AVG 82- 14 AVG 83- 14 AVG	81- 14AVG 82- 16 AVG 83- 16 AVG 84- 16 AVG
		:0	, 	·@,
EN-LINE FLUG	₩PC-1-HP DIMENSIONS INCH A 8.75 B 6.2 C 5.2 D 5.0 L 18:00	VPC-2-HP DIMENSIONS INCH A 0.75 B .62 C .52 D 119 L 18:00	WPC-3-MP DIMENSIONS INCH A 0.75 B 62 C 52 D 119 L 1800	<u>VPC-4-HP</u> DIHENSIDNS INCH A 6.75 B .62 C .52 D 119 L 18.00
Eligat Mcale Plug	VPC-1-HP-RA DIMENSIONS INCH A & 75 B & 42 C 59 D 125 E 237 L 1800	VPC-2-NP-RA DIMENSIONS INCH A e.75 8 62 C 50 D 125 E 237 L 1800	UPC-3-MP-RA BIHENSIONS INCH A 8.75 9 62 C 58 D 1.25 E 237 L 18.00	UPC-4-HP-RA DIMENSIONS INCH A 0.75 B 62 C 50 D 125 C 237 L 1840
SINACESC IN-TIME BITTE	WPC-1-FP DIMENSIDNS INCH A 0.75 B 62 C 108 D 50 L 18000	VPC-2-FP DIMENSIONS INCH A e.75 B .62 C 132 D 139 L 18.00	VPC-3-FP DIMENSIONS INCH A e.75 B 62 C 1.12 D 1.19 L 18.00	VPC-4-FP DIMENSIONS INCH A e.75 B 62 C 112 D 119 L 18.00
INVERSE PIGHT ANGLE PLUC	VPC-1-FP-RA DIHENSIONS INCH A 0.75 B .62 C 1.08 D 1.25 E 2.37 L 18.00	VPC-2-FP-RA DIMENSIONS INCH A 0.75 9 .62 C 1.08 D 1.25 E 2.37 L 18.00	UPC-3-FP-RA DIMENSIONS INCH A 0.75 B 62 C 108 D 125 E 2:37 L 18:00	UPC-4-FP-RA DIMENSIONS INCH A 2.75 B .62 C 1.08 D 1.25 E 2.37 L 1840

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REV. A SECTION 7-1





U.S.I WPC

on on				
	E1- 10 AVG	#1- 10 AVG #2- 14 AVG	#1- 10 AVG #2- 14 AVG #3- 14 AVG	#1- 14 AVG #2- 16 AVG #3- 16 AVG #4- 16 AVG
	, <u>©</u>	:0	.	,⊚.
IN-LINE RECEPTABLE	VPC-1-FS DIMENSIONS INCH A @.75 B .62 C 1.08 D .50 L 18.00	VPC-2-FS DIMENSIONS INCH A 6.75 B .62 C 1.12 D 1.19 L 18.00	WPC-3-FS DIMENSIONS INCH A 0.75 B .62 C 1.12 D 1.19 L 1800	<u>VPC-4-FS</u> DIMENSIONS INCH A e.75 B 62 C 1.12 D 1.19 L 18.00
E RIGHT ANGLE RECEPTACLE	DIMENSIONS INCH A e.75 B .62 C 108 D 1.25 E 2.37 L 18.00	DIMENSIONS INCH A @.75 B .62 C 1.08 D 1.25 E 2.37 L 18.00	VPC-3-FS-RA DIMENSIONS INCH A 8.75 B .62 C 1.08 D 1.25 E 2.37 L 18.00	WPC-4-FS-RA DIMENSIONS INCH A @.75 B .62 C 1.08 D 1.25 E 2.37 L 18.00
INVERSE IN-LINE RECEPTACLE	WPC-1-MS DIMENSIONS INCH A 0.75 B .62 C .52 D .50 L 18:00	VPC-2-MS DIMENSIONS INCH A 9.75 B .62 C .52 D 1.19 L 18.00	WPC-3-MS DIMENSIONS INCH A e.75 B .62 C .52 D 1.19 L 18.00	<u>VPC-4-MS</u> DIMENSIONS INCH A 0.75 B .62 C .52 D 119 L 18.00
INVERSE RIGHT ANGLE RECEPTACLE	VPC-1-MS-RA DIMENSIONS INCH A 0.75 B .62 C .50 D 1.25 E 2.37 L 18.00	WPC-2-MS-RA DIMENSIONS INCH A 8.75 B .62 C .50 D 1.25 E 2.37 L 18.00	VPC-3-MS-RA DIMENSIONS INCH A 8.75 B .62 C .50 D 1.25 E 2.37 L 18.00	WPC-4-MS-RA DIMENSIONS INCH A 2.75 B .62 C .50 D I.25 E 2.37 L IB.00

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U.S.I WPC BULKHEAD

	BVA 61 -:#	#1- 13 AVG #2- 14 AVG	#(- 10 AWG #2- 14 AWG #3- 14 AWG	#1- 14 AWG #2- 16 AWG #3- 16 AWG #4- 16 AWG
	Ō	:0	, <u>©</u> ,	·@,
E (THD)	WPC-1-MP-BH-1 DIMENSIONS INCH	WPC-2-MP-BH-1 DIMENSIONS INCH	MPC-3-MP-BH-1	WPC-4-MP-BH-L DIMENSIONS INCH
BULKHEAD PLVS	A 01.00 B 62 C 124 D .75 E 3/4-16UNF F 112 L 18:00 'D'-RING 2-019	A #100 8.62 C 1.24 D 75 E 3/4-16UNF F 1.12 L 18:00 D -RING 2-019	A 4100 B .62 C 124 C .75 E 3/4-16UNF F 112 L 1800	A #1.00 B .62 C 1.24 D .75 E 3/4-16UNF F 112 L 18:00 '0'-FING 2-019
E (1HD)	WPC-1-FP-BH-1 DIMENSIONS INCH	MPC-2-FP-BH-1 DIMENSIONS INCH	WPC-3-FP-BH-L D(MENSIONS ENCH	VPC-4-FP-BH-1 DIMENSIONS INCH
INVERSE BULKHEAD PLUG	A 61.00 8 62 C 1.24 D .75 E 374-15UNF F 112 L 18.00 'D'-RING 2-019	A 0100 8 62 C 1.24 D .75 E 3/4-16UNF F 1.12 L 18 00 'D'-FING 2-019	A 8 00 8 62 C 124 D 75 E 3/4-16UNF F 112 L 1800 'D'-RING 2-019	A 8100 8 62 C 124 D 75 E 3/4-16UNF F 112 L 1800- 'D'-PING 2-019
	# - 0 AWG	#1- 10 AWS #2- 14 AWS	#1- 10 AWG #2- 14 AWG #3- 14 AWG	#1- 14 AVG #2- 16 AWG #3- 16 AWG #4- 16 AWG
	·	:0	, <u>@</u> ,	<i>•</i> ⊚•
C (TVD)	WPC-1-FS-BH-1 DIMENSIONS INCH	VPC-2-FS-3H-1 DIMENSIONS INCH	WPC-3-FS-BH-1 DIMENSLONS INCH	VPC-4-FS-8H-1 DIMENSIONS INCH
BULKHEAD RECEPTABLE	A #100 8 62 C 150 D .75 E 3/4-16UNF F 112 L 1800 O'-RING 2-019	A cl.00 8.62 C 150 0.75 E 3/4-16UNF F 112 L 18:00 D'-RING 2-019	A #100 9 62 C 150 D 75 E 3/4-16UNF F 112 L 18:00 'D'-RING 2-019	A #100 B 62 C 150 D 75 E 3/4-16UNF F 112 U 1800 'D'-RING 2-019
E (THD) - B-	WPC-1-MS-BH-L DIMENSIONS INCH	VPC-2-MS-BH-1 DIMENSIONS INCH	VPC-3-MS-BH-1 DIMENSIONS INCH	WPC-4-MS-BH-1 DIMENSIONS INCH
INVERSE BULKHEAD RECEPTABLE	A #100 8 62 C 124 D 75 E 3/4-16UNF F 112 L 1800 Q=215,5 2-019	A e100 B .62 C 124 D .75 E 3/4-16UNF F 112 L 18.00 D -RING 2-019	A el 00 3 62 0 124 7 75 6 0/4-16UNF F 122 1 1300 10-21NG 2-019	A #100 3 #62 C 124 D 75 E 1/4-16UNF F 112 L 15.00 C-21/0 2-019

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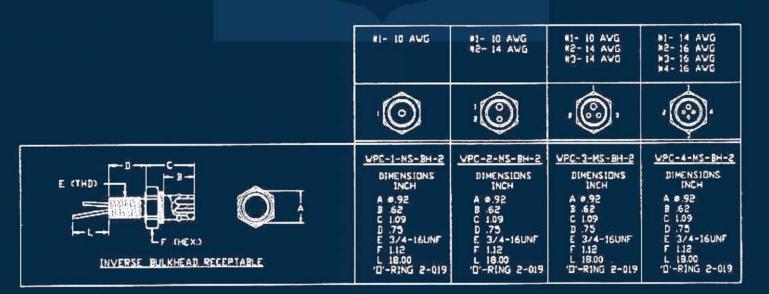
SECTION 7-3





U.S.I WPC BULKHEAD THREAD FOR LOCKING SLEEVE





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SECTION 7-4





ST UNDERWATER CONNECTOR SERIES

PRODUCTS FEATURE:

This very reliable and proven SELFPURGING & PRESSURED BALANCED Series is the traditional underwater pluggable connector. This series has been accepted by nearly every underwater subsea and hazardous industry in the world. The ST Connector Series is very rugged while providing the user with a wide range of body styles; in-line, bulkhead, and dummy configurations. Connector body is neoprene rubber molded directly to the cable with heat treated beryllium copper contacts. The user has the choice of 1,2,3,4,5,6, and 8 contact versions available with a choice of 7.5,15,60,85,100, and 175 amp power rated conductors.

CIRCULAR E CONTACT CONNECTORS
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CIRCULAR F CONTACT CONNECTORS
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CIRCULAR WITH FLANGE E CONTACT CONNECTORS
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SQUARE UNIVERSAL CONNECTORS
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ST CIRCULAR RIGHT ANGLE F CONTACT CONNECTORS
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ST CIRCULAR E CONTACT FIELD INSTALLABLE AND OIL FILLED CONNECTORS
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ST CIRCULAR F CONTACT FIELD INSTALLABLE AND OIL FILLED CONNECTORS

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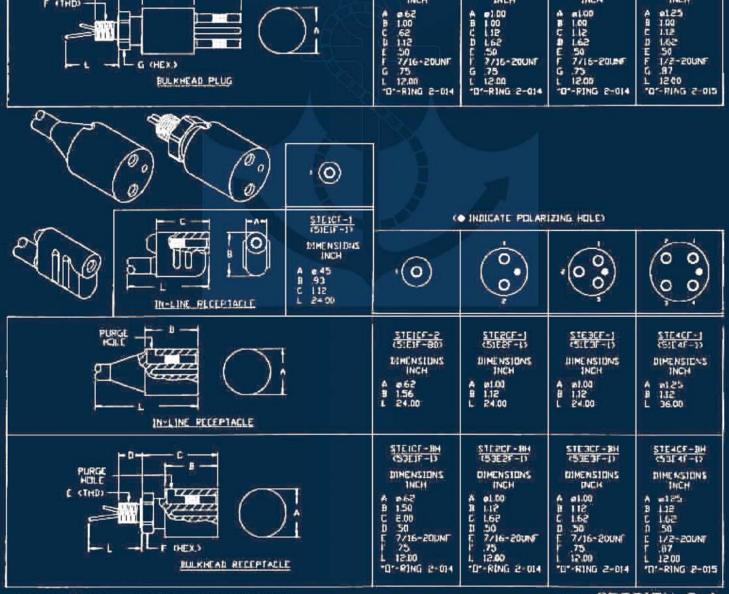
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IN-LINE PLUG

c

U.S.I ST CIRCULAR "E" CONTACT

(INDICATE PULARIZING PINO O O 0 O (0) ·(O 0 o 0 0 STEDEM-1 STEACH-1 STEICH-I STEICH-P STEZH-I) DIMENSIONS DIMENSIONS INCH DINENSILINS BUMENSTONS DIMENSIONS INCH INCH INCH #1.25 1.00 .75 36.00 0.43 1.00 1.00 24.00 ●1 00 1 00 .75 24 00 91.00 1.00 .75 24.00 #.62 1.00 1.56 24.00 *** ARUL ABCL A B C L STEDEM-BH (53E3M-1) (SBEIN-II) (23E5H-1) 51[4CH-3H (50[4H-1) DIMENSIONS DIPENSIONS INCH DIMENSIONS DIMENSIONS INCH 1 100 1 12 1 62 50 9125 100 112 ABUBULU SHEET THE



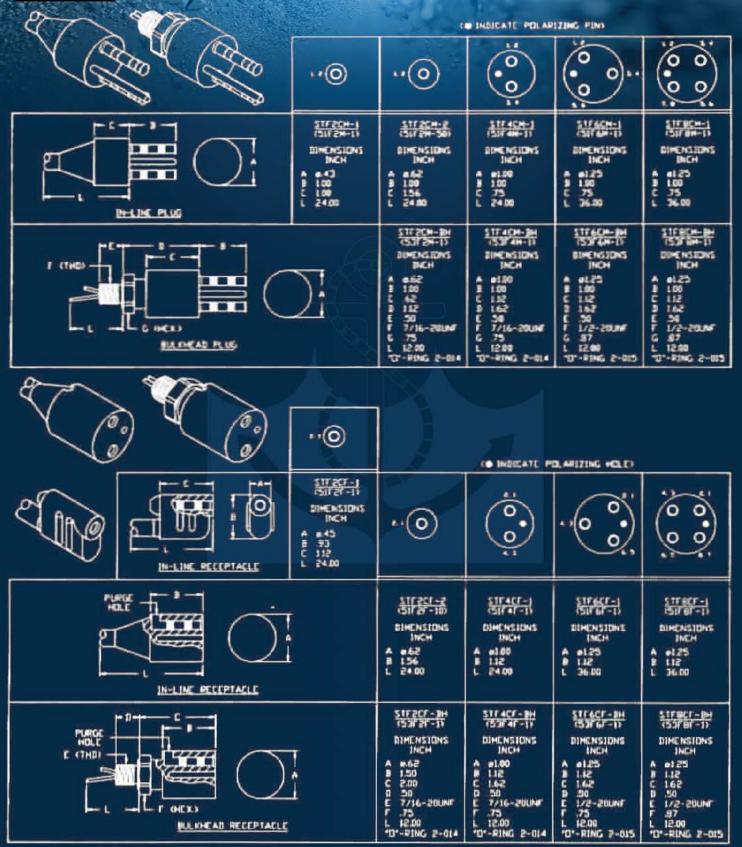
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REV A SECTION 2-1





U.S.I ST CIRCULAR "F" CONTACT



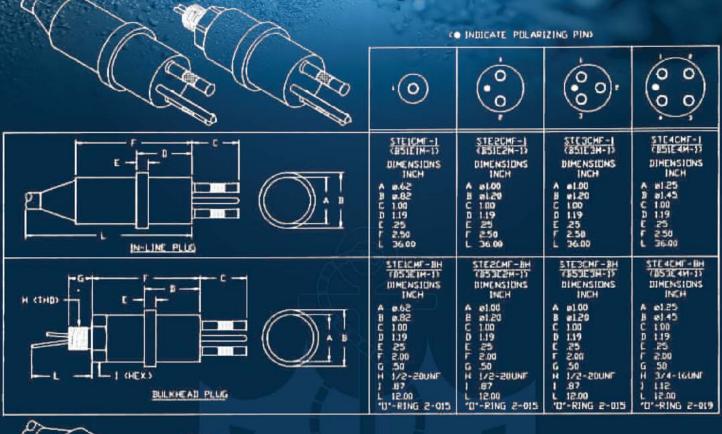
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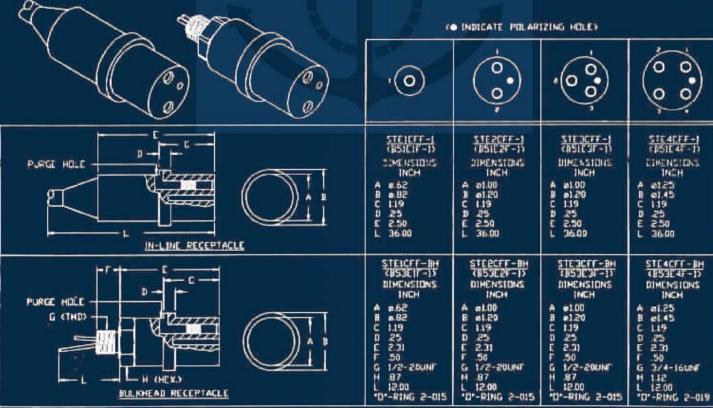
NEV & SECTION 2-2





U.S.I ST CIRCULAR WITH FLANGE





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SECTION 5-3

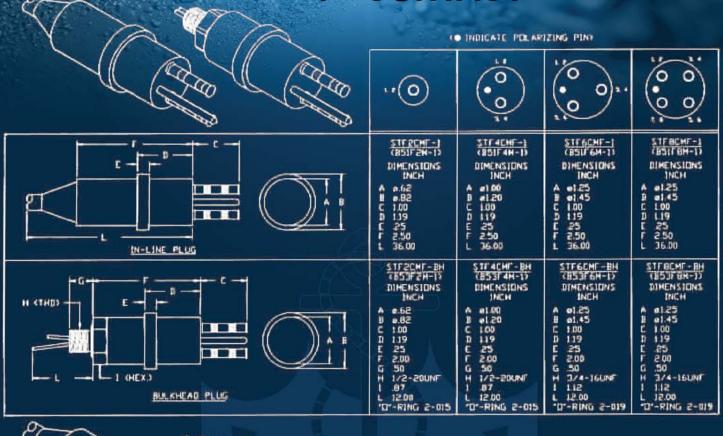
-RING 2-019



2-015



U.S.I ST CIRCULAR WITH FLANGE







	. 0	±(0,0)		0.00
PURCE HOLE IN-LINE RECEPTACLE	STERCEF-1 0851F2F-13 DIMENSIONS INCH A 6.62 8.82 C 119 D 25 E 250 L 36.00	STF4CFF-1 CESUF4F-12 DIMENSIONS INCH A e100 B e120 C 119 D 25 E 250 L 3600	S1F6CFF- CUSTF6F-33 DIMENSIONS INCH A at 25 # at 45 C 119 D 25 E 250 L 36.00	\$1F86FF-1 055F8F-15 DIMENSIBRS BULH A 0125 B 0145 C 119 25 L 25 L 36 00
PURGE HOLE BULKHEAD RECEPTACLE	S1F2CFF-BH (853F2F-1) DIMENSIONS INCH A e.62 B e.82 C 119 D .25 E 7.31 F 50 G 1/2-20UMF H 97 L 12.00 'O'-RIMG 2-015	\$1F4CFF-BH (B53F4F-1) DIMENSIONS INCH A 01.00 B 01.20 C 1.19 D 25 E 2:01 F 50 G 1/2-20UNF H 87 L 12:00	STF6CFF-11H (853FW-1) DIMENSIDES INCH A #1.25 H #145 C 1.19 11 25 E 2.31 F 50 G 3/4-16UNF H 11.2 L 12.00 -U'-RING 2-019	\$1F8CFF-BH \$155F8F-11 DIMENSIONS INCH A 0125 B 0145 C 119 D 25 C 231 F 50 C 374-16UNF H 112 L 1200 *U'-RING 2-019

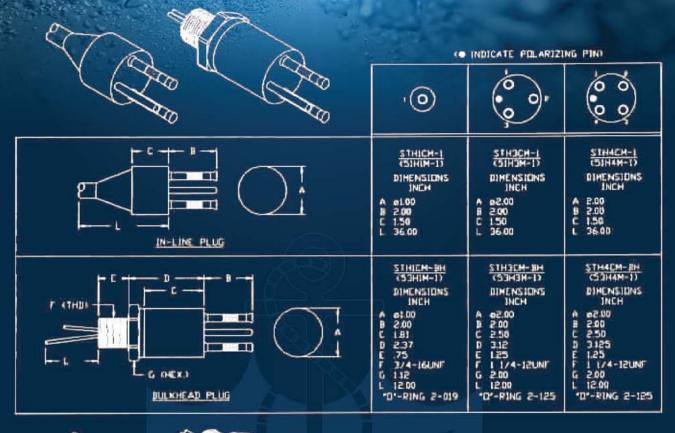
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SECTION 2-4





U.S.I ST CIRCULAR "H" CONTACT



		INDICATE PELARIZIN	IG HOLE)
	• •	· (°)	(°)
PURGE B HOLE A IN-LINE RECEPTABLE	STHOCM-1 CSIMIN-17 DIMENSIONS INCH A 6100 E 8:00 C 1:50 L 36:00	STH3CH-1 C51H3M-17 DIMENSIONS INCH A 02.00 B 2.00 C 1.50 L 36.00	\$1H4CH-1 C31H4H-10 QIMENSIONS INCH A 2.00 Q 2.00 C 1.50 L 36.00
PURCE HOLE E CTHON FURNAL BECEPTAGE	\$1HICF-BH (53HIF-1) DIMENSIONS INCH A #1.00 B 293 C 3.5 D .75 D .75 F 1.12 L 12:00 'II'-PING 2-019	\$1 H3CF-BH (53H3F-1) DIMENSIONS INCH A &2.00 9 2:37 C 1.00 D 125 E 1 1/4-12LMF F 2.00 "II"-RING 2-125	STH4CF-BH (53H4F-11 BIMENSIONS INCH A 8200 9 237 C 300 D 125 E 1 1/4-12UNF F 200 L 12:00

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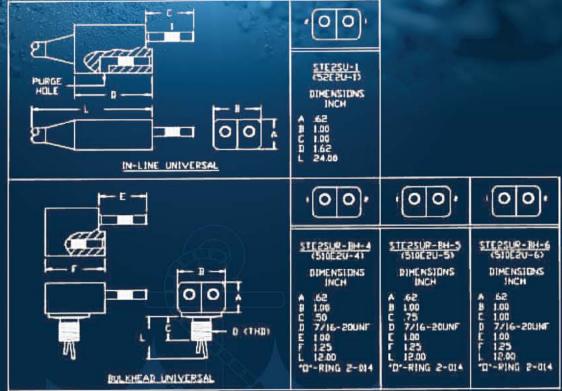


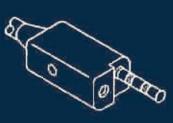


U.S.I ST SQUARE UNIVERSAL

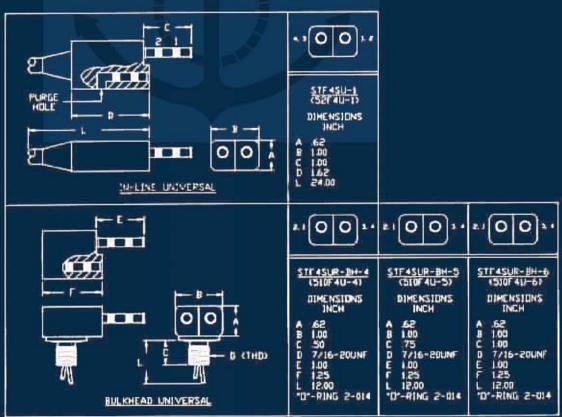












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REV. A SECTION 2-7



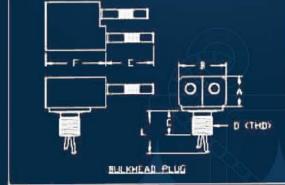


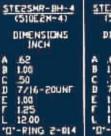
U.S.I ST SQUARE "E" CONTACT





N-LINE PLUG	STE25H-1 (SZEZH-1) DIMENSIONS INCH A .62 B 1.00 C 1.00 D 1.62 L 24.00



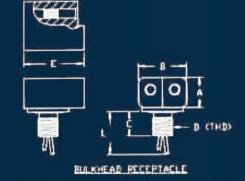








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PURGE C IN-LINE RECEPTABLE	SIF2SF-1 (SPERF-1) DIMENSIONS INCH A 62 B 1.00 C 1.62 L 24.00
2002	



\$1025FR-BH-4 (51002F-4)
DIMENSIONS
A 62 B 100 C 50 D 7/16-20UNF E 125 L 1200 *07-RING 2-014

(510E2F-5)
DIMENSIONS INCH
A 62 9 100 C 75 D 7/16-20UNF E 1.25 L 12:00 *D'-RING 2-014

DIMENSIONS INCH
4. 4.
A .62 8 1.00 C 1.00 B 7/16-20UNF E 1.25 L 12:00 'D'-RING 2-014

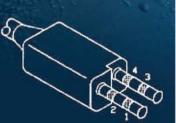
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REV. A SECTION 2-8

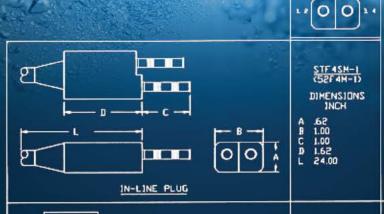


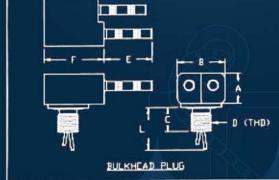


U.S.I ST SQUARE "F" CONTACT









STF4SMR-BH-5 (510F4M-5) STF4SMR-BH-4 (510F4H-4) DIMENSIONS INCH DIMENSIONS INCH .62 1.00 .50 7/16-20UNF 1.00 1.25 53.

ABCDEF

ABCDE

12.00 10'-RING 2-014

L 12.00

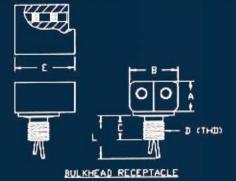
ABUBER .75 7/16-20UNF 1.00 1.25 12.00 "0"-RING 2-014

STF4SMR-BH-6> DIMENSIONS INCH 62 1.00 1.00 7/16-20UNF 1.00 1.25 ABCO 12.00 -0--RING 2-014





	.,[0]0]:
PURGE HOLE C	STF4SF-1 (52F4F-1) DIMENSIONS INCH A .62
EN-LINE RECEPTACLE	A .62 B 1.00 C 1.62 L 24.00
[2777]	



STF4SFR-BH-4 (5)0F4F-4) STF4SFR-BH-5 (510F4F-5) DIMENSIONS INCH DIMENSIONS INCH .62 1.00 50 7/16-20UNF 1,25 12.00

.62 1.00 .75 7/16-20UNF 1,25 12.00 AB 50 'D'-RING 2-014

STF4SFR-BH-6 (510F4F-6) DIMENSIONS INCH .62 1.00 1.00 7/16-20UNF 1.25 **ABCDE**

"0"-RING 2-014

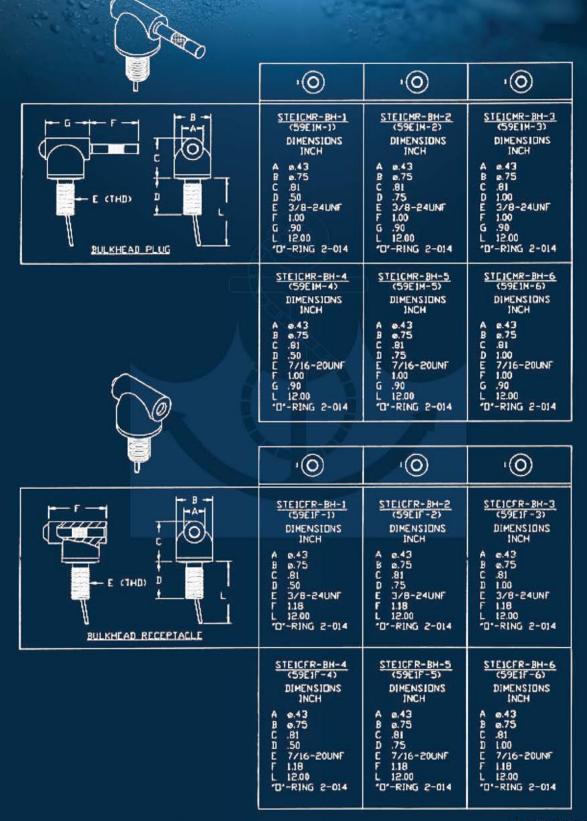
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SECTION 2-9





U.S.I ST CIRCULAR, RIGHT ANGLE "E" CONTACT



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SECTION 2-10





U.S.I ST CIRCULAR, RIGHT ANGLE "F" CONTACT

		1.60	
E (THD)	STF2CMR-BH-1 (59F2M-1) DIMENSIONS INCH A 0.43 B 0.75 C 8I D .50 E 3/8-24UNF F 1.00 G .90 L 1200	STF2CMR-BH-2 (59F2M-2) DIMENSIONS INCH A e.43 B e.75 C. 81 D .75 E 3/8-24UNF F 1.00 G .90 L 12.00	STF2CMR-BH-3 (59F2M-3) DIMENSIONS INCH A 6.43 B 6.75 C 81 D 1.00 E 3/8-24UNF F 1.00 G .90 L 12.00
BULKHEAD PLUG	"D"-RING 2-014 STF2CMR-BH-4 (59F2H-4) DIMENSIONS INCH	*0*-RING 2-014 STF2CMR-BH-5 (59F2M-5) DIMENSIONS INCH	*0*-RING 2-014 STF2CMR-BH-6 (59F2M-6) DIMENSIONS INCH
	A 8.43 B 8.75 C .81 D .50 E 7/16-20UNF F 1.00 G .90 L 12.00 '0'-RING 2-014	A e.43 B e.75 C .81 D .75 E 7/16-20UNF F 1.00 G .90 L 12.00 'O'-RING 2-014	A 0.43 B 0.75 C .81 D 1.00 E 7/16-20UNF F 1.00 G .90 L 12.00 'D'-RING 2-014
		77	
H H	ž. 1 🔘	210	2.10
	STF2CFR-BH-1 (59F2F-1) DIMENSIONS INCH	STF2CFR-BH-2 (59F2F-2) DIMENSIONS INCH	STF2CFR-BH-3 (59F2F-3) DIMENSIONS INCH
BULKHEAD RECEPTACLE	A 0.43 B 0.75 C .81 D .50 E 3/8-24UNF F 1.18 L 12.00 'O'-RING 2-014	A 0.43 B 0.75 C .81 D .75 E 3/8-24UNF F 1.18 L 12.00 *D*-RING 2-014	A 0.43 B 0.75 C .81 D 1.00 E 3/8-24UNF F 1.18 L 12.00 '0'-RING 2-014
	STF2CFR-BH-4 (59F2F-4) DIMENSIONS INCH	STF2CFR-BH-5 (59F2F-5) DIMENSIONS INCH	STF2CFR-BH-6 (59F2F-6) DIMENSIONS INCH
	A 0.43 B 0.75 C .81 D .50 E 7/16-20UNF F 1.18 L 12.00	A e.43 B e.75 C .81 D .75 E 7/16-20UNF F 1.18 L 12:00 'O'-RING 2-014	A e.43 B e.75 C .81 D 1.00 E 7/16-20UNF F 1.18 L 12.00 "D"-RING 2-014

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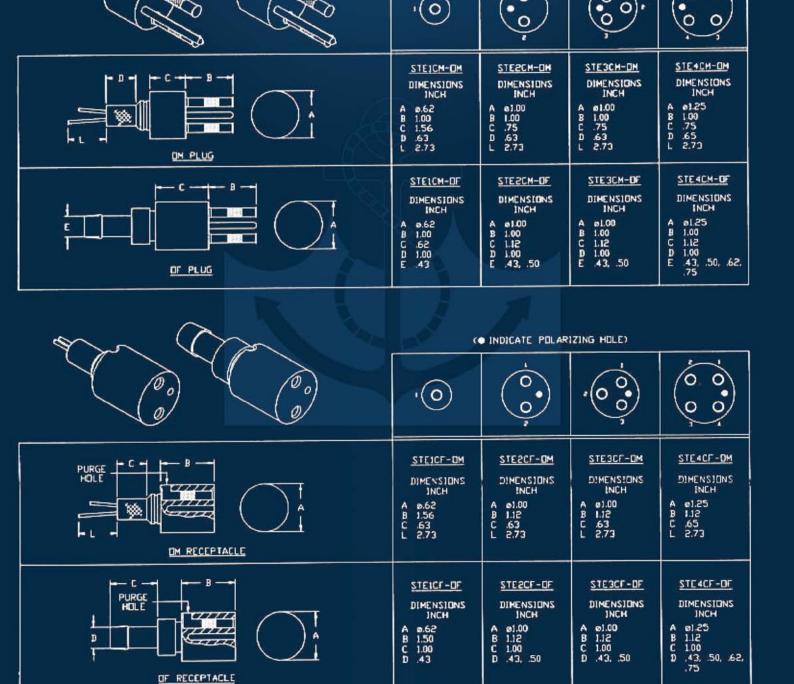
U.S.I ST CIRCULAR, "E" CONTACT FIELD INSTALLABLE & OIL FILLED

(INDICATE PULARIZING PIN)

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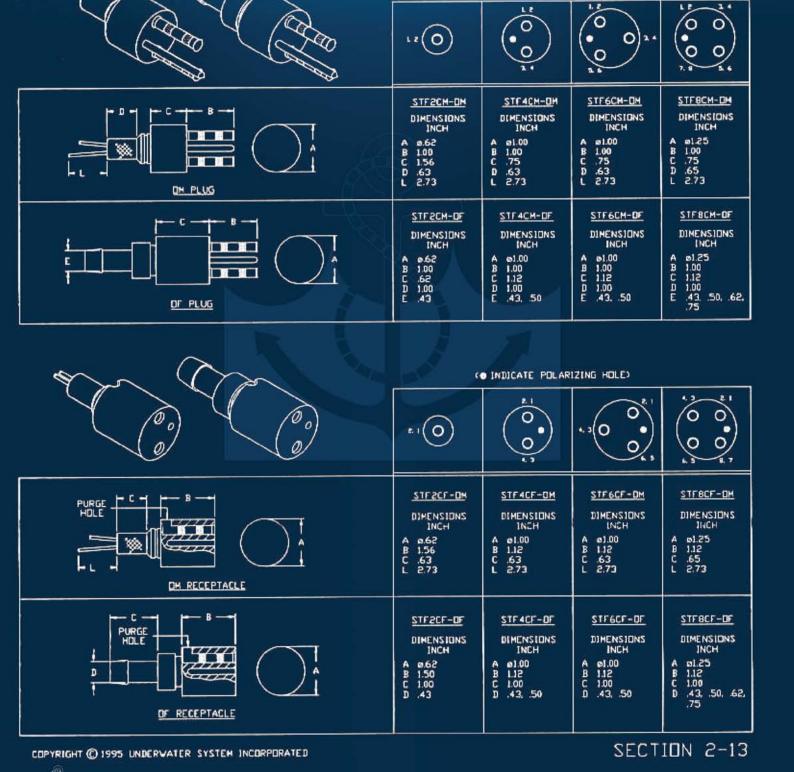
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REV. A SECTION 2-12



U.S.I ST CIRCULAR, "F" CONTACT FIELD INSTALLABLE & OIL FILLED

(INDICATE POLARIZING PIN)





UXSL SERIES

PRODUCTS FEATURE:

Many of the products in this catalog are capable of being mated in under water with electrical power de-energized. Precision interference fit between contacts and neoprene-neoprene interface ensures waterproof integrity when correctly installed and maintained. Bulkhead connectors are molded directly to the face of all threaded fittings to provide maximum strength.

PRESSURE RATINGS:

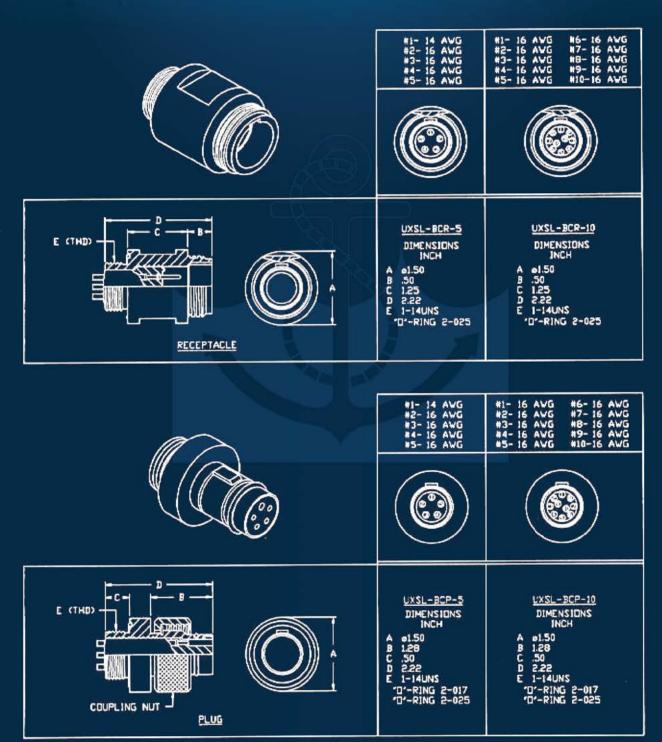
All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I.

UXSL BCR BCP Page [1] of [1]





U.S.I UXSL - BCR/BCP



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SECTION 8-1





SUBSEA UNDERWATER CONNECTOR SERIES

PRODUCTS FEATURE:

This series is widely used in numerous underwater offshore and hazardous environmental applications. This very rugged series is available in circular, and rectangular low-profile body configurations. 1,2,3,4,5,6,8,10,and 12 contact versions are provided with in-line, bulkhead, and dummy connector models. Neoprene rubber molded body with heavy duty gold plated contacts rated for 20 amps at 220 vac.

PRESSURE RATINGS:

Many of the configurations are rated at 20,000 PSI and are wet mateable.

SUBSEA CIRCULAR CONNECTORS
Page [1] of [8]

SUBSEA CIRCULAR
Page [2] of [8]

SUBSEA CIRCULAR WITH FLANGE

Page [3] of [8]

SUBSEA CIRCULAR WITH FLANGE Page [4] of [8]

> SUBSEA SQUARE Page [5] of [8]

SUBSEA CIRCULAR SPLIT
Page [6] of [8]

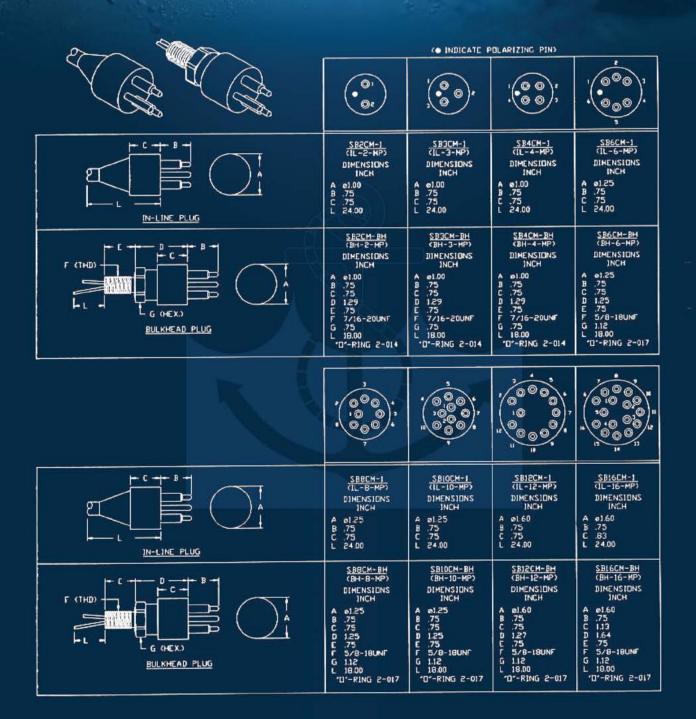
SUBSEA CIRCULAR FIELD INSTALLABLE
AND OIL FILLED CONNECTORS
Page [7] of [8]

SUBSEA CIRCULAR FIELD INSTALLABLE
AND OIL FILLED CONNECTORS
Page [8] of [8]





U.S.I SUBSEA CIRCULAR

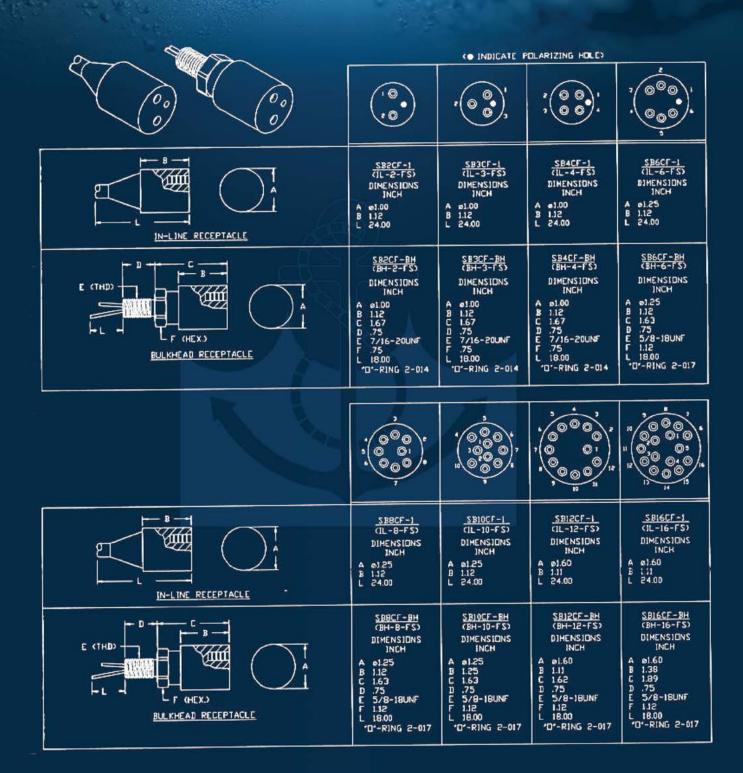


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U.S.I SUBSEA CIRCULAR



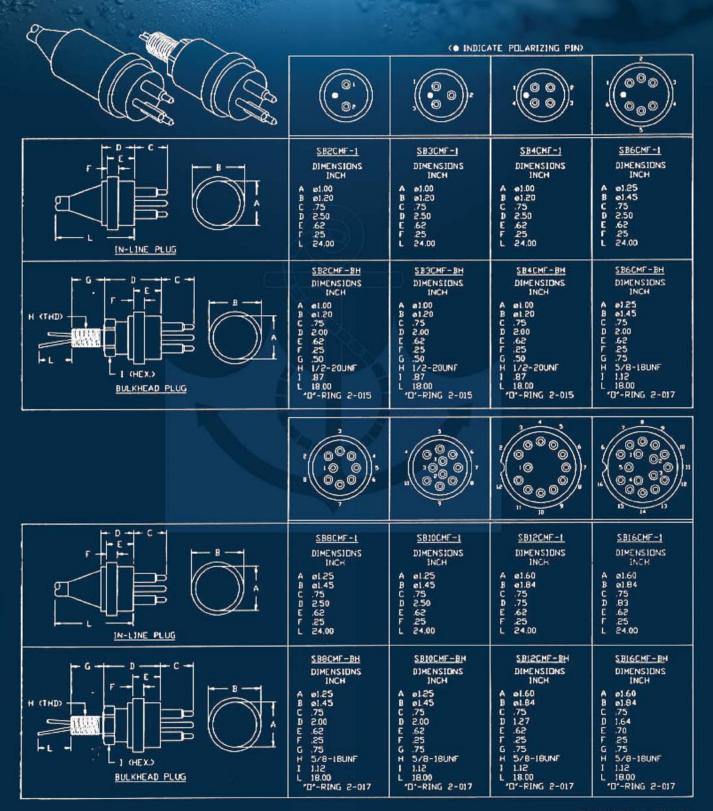
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REV. A SECTION 3-2





U.S.I SUBSEA CIRCULAR WITH FLANGE



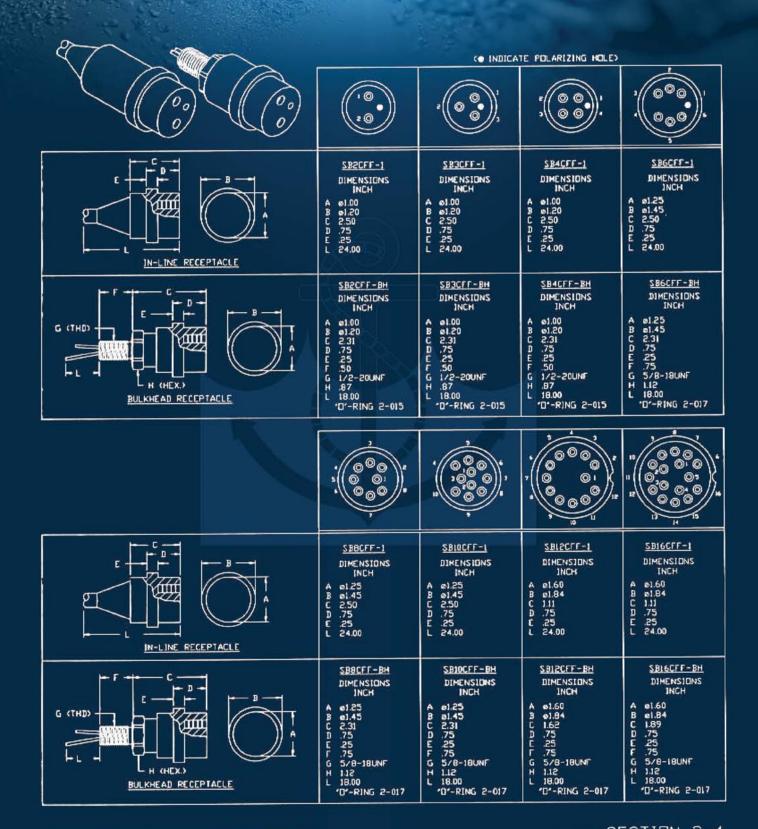
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REV. A SECTION 3-3





U.S.I SUBSEA CIRCULAR WITH FLANGE



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REV. A SECTION 3-4





U.S.I SUBSEA SQUARE

W >	(INDICATE POLARIZING PIN)					
	, o • o	, © © O	, 6000	- 0000 0000	, 00000 00000	
	SB2SM-1 (LPIL-2-MP) DIMENSIONS INCH	LH2EBZ CHM-E-JIP) CHOIZN JMIQ CHOIZN JMIQ HONI	SB4SH-1 (LPIL-4-MP) DIMENSIONS INCH	SB7SM-1 (LPIL-7-MP) DJMENSIONS INCH	LHZEBZ (CPIL-9-MP) ZNOIZNAHIO NONI	
IN-LINE PLUG	A .55 B .86 C .75 D 1.63 L 24.00	A .55 B 1.00 C .75 D 1.63 L 24.00	A .55 B 1.00 C .75 D 1.63 L 24.00	A .73 B 1.00 C .75 D 1.72 L 24.00	A .84 B 1.25 C .75 D 1.74 L 24.00	
BULKHEAD PLUG	SB2SM-BH (LPBH-2-MP) DIMENSIONS INCH A .55 B .86 C .50, .75, 1.00 D 7/16-20LNF E .75 F 1.25 L 12.00 'O'-RING 2-014	SB3SM-BH (LPBH-3-MP) DIMENSIONS INCH A .55 B 1.00 C .50, .75, 1.00 D .77,16-20UNF C .75 F 1.25 L 12.00 'D'-RING 2-014	S84SH-8H (LPBH-4-MP) DIMENSIONS INCH A .55 B 1.00 C .50, .75, 1.00 I 7/16-20UNF E .75 F 1.25 L 12.00 'O'-RING 2-014	SB75M-BH (LPBH-7-MP) DIMENSIONS INCH A .73 B 1.00 C 1.00 D 7/16-20UNF E .75 F 1.25 L 12:00	SB9SN-BH (LPBH-9-MP) DIMENSIONS INCH A .84 B 1.25 C 1.00 D 7/16-20UNF E .75 F 1.25 L 12.00 '0'-RING 2-014	
€ INDICATE POLARIZING HOLES						
87		(IN	DICATE POLARIZINO	HOLES		
600		(• IN	DICATE POLARIZINO	000 000 1	0000	
	SB2SF-1 (LPIL-2-FS) DIMENSIONS INCH	SB3SF-1 (LPIL-3-FS) DIMENSIONS INCH	SB4SF-1 (LPIL-4-FS) DIMENSIONS INCH	SB7SF-1 (LP)L-7-FS) DIMENSIONS JNCH	SR9SF-1 CLPIL-9-FS) DIMENSIONS INCH	
	SB2SF-1 (LPIL-2-FS) DIMENSIONS	SB3SF-1 ((PIL-3-FS) DIMENSIDNS	SB4SF-1 (LPIL-4-FS) DIMENSIONS	SB75F-1 (LP)L-7-F5) DIMENSIONS	SB9SF-1 (LPIL-9-FS) DIMENSIONS	
	\$825F-1 (LPIL-2-F5) DIMENSIONS INCH A .55 B .86 C 1.63	SB3SF-1 (LPIL-2-FS) DIMENSIBNS INCH A .55 P 1.00 C 1.63	SB4SF-1 (LPIL-4-FS) DIMENSIONS INCH A .55 B 1.00 C 1.63	SB7SF-1 (LP1L-7-F5) DIMENSIONS JNCH A .73 B 1.00 C 2.11	SB9SF-1 (LPIL-9-FS) DIMENSIONS INCH A B4 B 1.25 C 1.74	

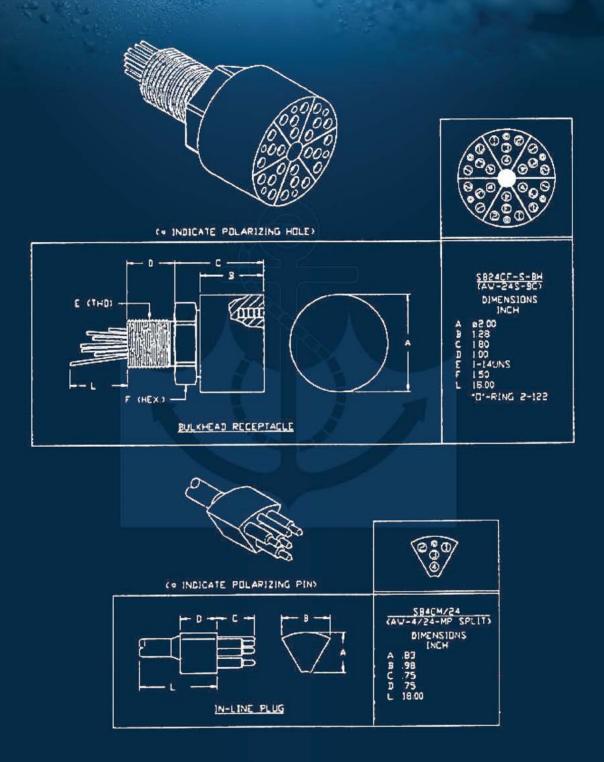
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REV. A SECTION 3-5





U.S.I SUBSEA CIRCULAR SPLIT



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REV & SECTION 3-6





U.S.I SUBSEA CIRCULAR FIELD INSTALLABLE & OIL FILLED

	< ■ INDICATE PDLARIZING PIN)				
Ca Ca	(°)	,			
DH PLUG	SB2CH-DM	SB3CM-DM	SB4CM-DM	\$86CM-OH	
	(DH2H)	(GM3M)	(GM4H)	(CM6M)	
	DIMENSIONS	DIMENSIONS	DIMENSIONS	DIMENSIONS	
	INCH	INCH	INCH	INCH	
	A 6! 00	A al.00	A 01.00	A 61.25	
	B .75	B .75	B .75	B .75	
	C .75	C .75	C .75	C .75	
	D .63	D .63	D .63	D .65	
	L 2.73	L 2.73	L 2.73	L 2.73	
DF PLUG	SB2CH-OF	\$83CM-DF	\$84CM-DF	\$86CH-QF	
	D)MENSIONS	DIMENSIONS	DIMENSIONS	DIMENSIONS	
	INCH	INCH	INCH	INCH	
	A @L00	A #1.00	A 01.00	A 01.25	
	B .75	B .75	B .75	B .75	
	C .75	C .75	C .75	C .75	
	D 100	D 1.00	D 1.00	D 1.00	
	E .43, .50	E .43, .50	E .43, 50	E .43, .50, .62,	
	, , , , ,				
OM PLUG	SBBCH-DH	SBIOCH-DH	SBI2CH-DM	SBI6CM-QM	
	(DHBM)	(DHION)	(OHIZH)	(OMIGH)	
	DIMENSIONS	DIHENSIDNS	DIMENSIONS	DIMENSIONS	
	INCH	INCH	INCH	INCH	
	A eL25	A #125	4 01.60	A 61.60	
	B .75	B .75	3 .75	B .75	
	C .75	C .75	C .75	C .83	
	D .65	D .65	D .65	D .65	
	L 2.73	L 2:73	L 2.73	L 2.73	
DF PLUG	SBBCM-DF	SBIOCM-OF	SBI2CH-DF	SB16CM-DF	
	DIMENSIONS	DIMENSIONS	DIMENSIONS	DIMENSIONS	
	INCH	INCH	INCH	INCH	
	A #125	A e125	A e1.60	A #1.60	
	B .75	B .75	B .75	B .75	
	C .75	C .75	C .75	C .83	
	D 100	O 100	D 1.00	D 1.00	
	E 43, .50, .62, .75	E .43, .50, .62, .75	E .43, .50, .62, .75	E .43, .50, 62, .75	

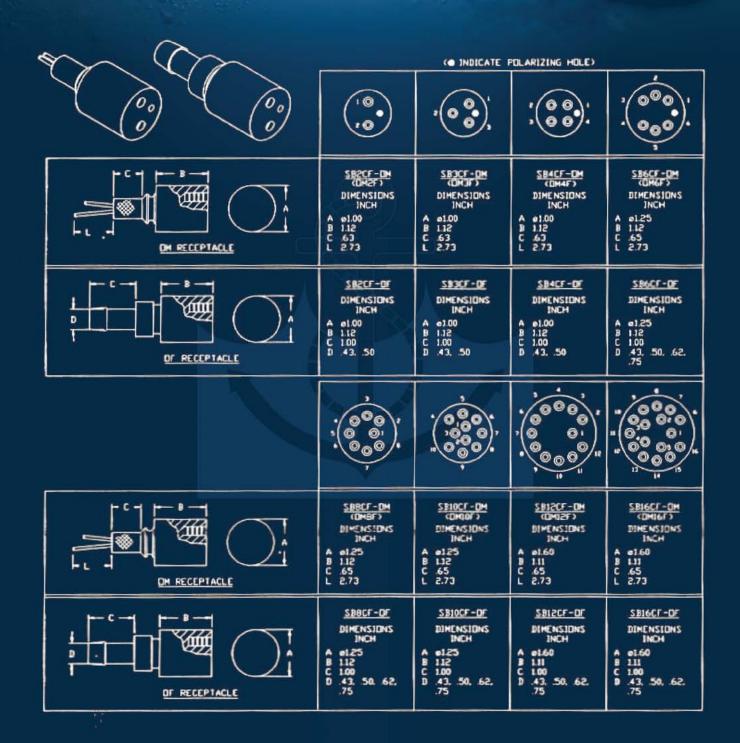
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REV. A SECTION 3-7





U.S.I SUBSEA CIRCULAR FIELD INSTALLABLE & OIL FILLED



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REV. A SECTION 3-8





Field Installable Boots Series

FIELD INSTALLABLE BOOTS SERIES

PRODUCTS FEATURE:

Many of the products in this catalog are capable of being mated in under water with electrical power de-energized. Precision interference fit between contacts and neoprene-neoprene interface ensures waterproof integrity when correctly installed and maintained. Bulkhead connectors are molded directly to the face of all threaded fittings to provide maximum strength.

PRESSURE RATINGS:

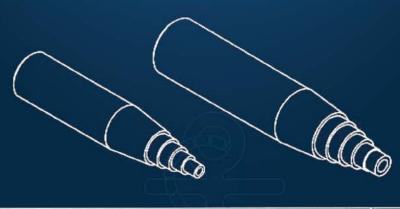
All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I.

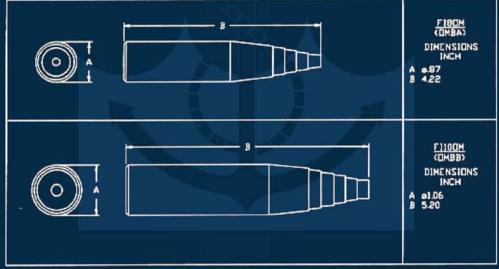
FIELD INSTALLABLE BOOTS
Page [1] of [1]





U.S.I FIELD INSTALLABLE BOOT





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SECTION 9-1





MINIATURE UNDERWATER CONNECTOR SERIES

PRODUCTS FEATURE:

This series provides miniaturized underwater connectors that have been accepted for numerous subsea/offshore military, geophysical, and petrochemical applications. This miniature series has four (4) specific connector styles; "MC", "MF", "MO", and "MS". Each of these models have a smaller body size and mounting which provides designers with many space saving options.

Models are available in 1,2,3,4,5,6,8,10, and 12 contacts and are provided with in-line, bulkhead, and dummy versions. The body is neoprene rubber molded with the contacts rated for 7.5 & 15 amps at 220 VAC. This series is wet mateable.

SUBSEA MINIATURE SQUARE
Page [1] of [9] [Underwater Connector Series]

ST MINIATURE CIRCULAR MC Page [2] of [9]

ST MINIATURE OVAL MO Page [3] of [9]

ST MINIATURE OVAL MO Page [4] of [9]

ST MINIATURE SQUARE MS UNIVERSAL Page [5] of [9]

ST MINIATURE SQUARE MS
Page [6] of [9]

ST MINIATURE SQUARE MS Page [7] of [9]

ST MINIATURE SQUARE MS
Page [8] of [9]

ST MINIATURE CIRCULAR FIELD INSTALLABLE
Page [9] of [9]





U.S.I SUBSEA MINIATURE SQUARE

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IN-LINE PLUG	MF3SM-1 (FAVL-3P-FS) DIMENSIONS INCH A .50 B .81 C .53 D .80 L 24.00	MF4SM-1 (FAVL-4P-FS) DIMENSIONS INCH A .50 B .81 C .53 D .80 L 24.00	MF5SH-I (FAVL-5P-FS) DIMENSIONS INCH A .50 B .81 C .53 D .80 L 24.00
BULKHEAD PLUG	MF3SM-BH (FAVL-3P-BC-R/A) DIMENSIONS INCH A .50 B .81 C 1.00 D 7/16-20UNF E .53 F .93 L 12.00 "D'-RING 2-014	MF4SM-BH (FAVL-4P-BC-R/A) DIMENSIONS INCH A .50 B .91 C 1.00 D 7/16-20UNF E .53 F .93 L 12.00 "D"-RING 2-014	MF5SN-BH (FAVL-SP-BC-R/A) DIMENSIONS INCH A .50 B .91 C .00 D 7/16-20UNF E .53 F .93 L I200 "D"-RING 2-014
000	99 9	• <mark>⊚®</mark> ® •	*
IN-LINE RECEPTABLE	MF3SF-1 (FAVL-3S-FS) DIMENSIONS INCH A .50 B .81 C 1.00 L 24.00	MF4SF-L (FAVL-4S-FS) D(MENSIONS INCH A .50 B .81 C 1.00 L 24.00	MF5SF-1 (FAVL-5S-FS) DIMENSIONS INCH A .50 B .81 C 1.00 L 24.00
F-8-4	MF3SF-BH CFAVL-3S-BC-R/A) DIMENSIONS JACH A 50	MF4SF-BH (FAVL-4S-BC-R/A) DIMENSIONS INCH	MF5SF-BH (FAVL-5S-BC-R/A) DIMENSIONS INCH

A .50 B .81 C 1.00 D 7/16-20UNF E 1.00 "0"-RING 2-014

D (THD)

BULKHEAD RECEPTACLE

A .50 B .81 C 1.00 D 7/16-20UNF E 1.00 'D'-RING 2-014

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REV. A SECTION 4-1



A .50 B .81 C 1.00 D 7/16-20UNF E 1.00 "O'-RING 2-014



U.S.I ST MINIATURE CIRCULAR - MC

000						
Car Car	3	3	&	6 9 3	63.50	6,6,0
IN-LINE PLUG	HC2H-1 DIHENSIDNS INCH A 0.62 B .56 C .75 L 18.00	HC3H-L DIHENSIEMS INCH A 662 B 56 C 75 L 18:00	MC4H-1 DIMENSIDNS INCH A 0.62 B .56 C .75 L 18.00	HC6M-1 DIMENSIDMS 3NCH A e1.00 B .56 C .75 L 18.00	HCBH-1 DIMENSIDINS JINCH A #1.00 B 56 C .75 L 18.00	MCIZH-J SIMCNSIDNS INCH A el25 B 56 C .75 L IB.00
C CTHD) TO C TO	HC2H-BH DIMENSIONS INCH A 0.62 B .56 C .75 D .50 E .7/16-20UNF F .7/5 L 12:00	HC3H-BH D)MENSIONS INCH A 0.62 B .56 C .75 B .50 C .7/16-20UNF F .75 L 1200 -D*-PING 2-014	MC4M-BH DIMENSIONS INCH A 8.62 8 .56 C .75 0 .59 C .7/16-20UNF F .7/5 L 12:00 '0"-RING 2-014	HC6H-BH DIMENSIONS INCH A 81.00 B .56 C .75 D .50 E 1/2-20UNF F .75 L 12:00 T0-PIMG 2-015	HCBH-BH DIMENSIONS INCH A e1.00 B .56 C .75 D .50 E 1/2-20LNF F .75 L 12.00 TOT-PING 2-015	MC12N-BH DIMENSIONS INCH A pl.25 9 56 C .75 D 50 E 3/4-16UNF F .75 L 12:00 TO-PING 2-019



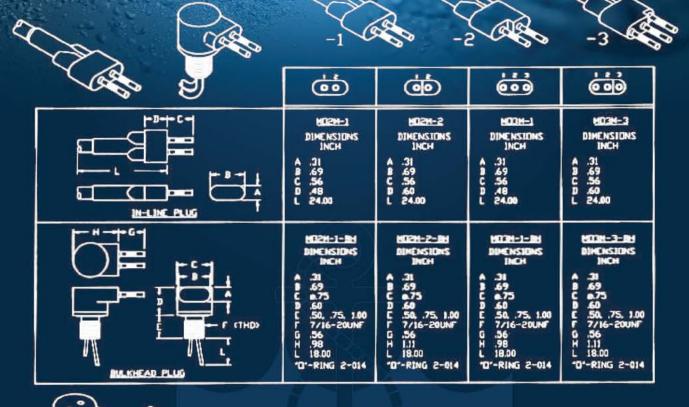
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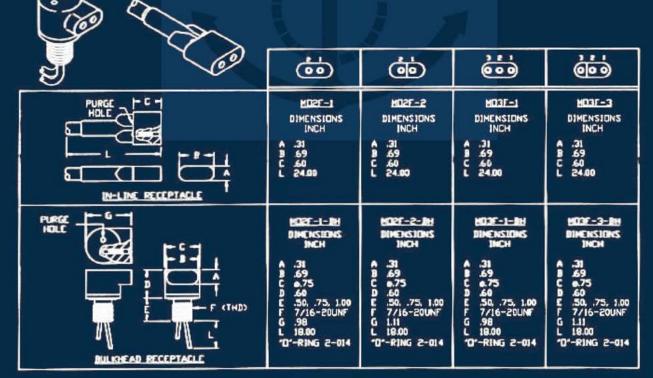
REV. A SECTION 4-2





U.S.I ST MINIATURE OVAL - MO





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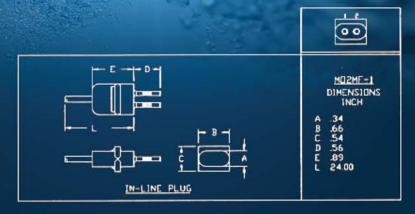
REV. A SECTION 4-3





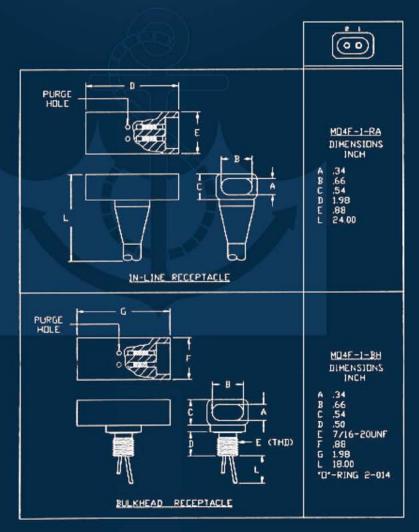
U.S.I ST MINIATURE OVAL - MO









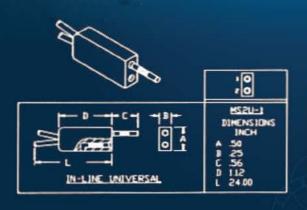


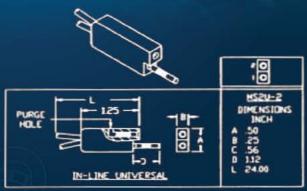
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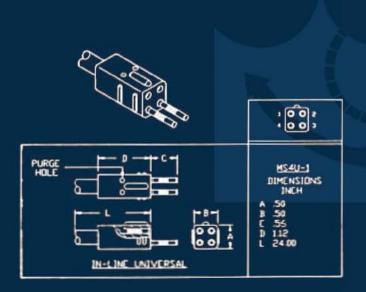


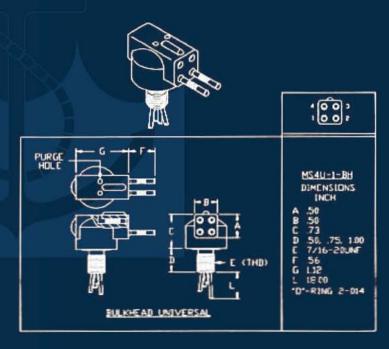


U.S.I ST MINIATURE SQUARE - MS UNIVERSAL









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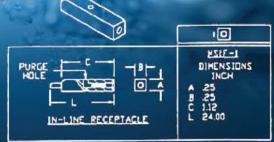
10603 Progress way, Cypress CA 90630 Tel:+1-714-229 9268 Fax: +1-714-229 9274 E-Mail: info@underwatersystems.com

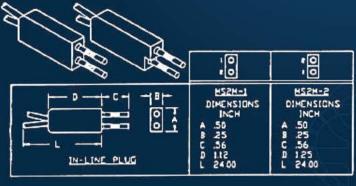
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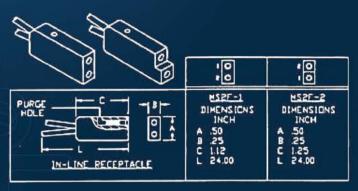


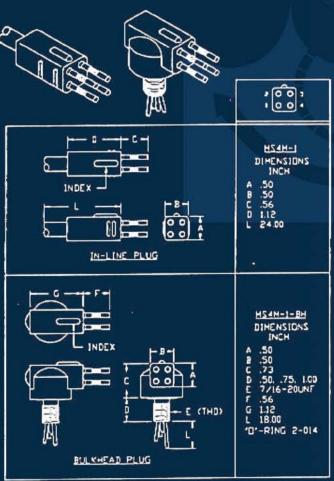
U.S.I ST MINIATURE SQUARE - MS

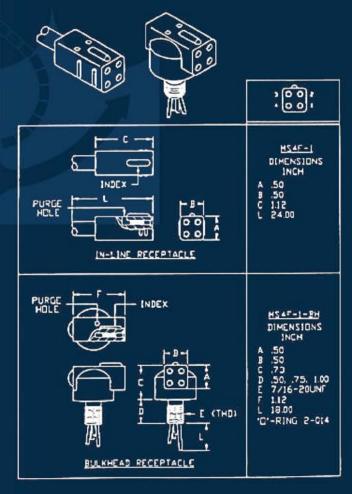










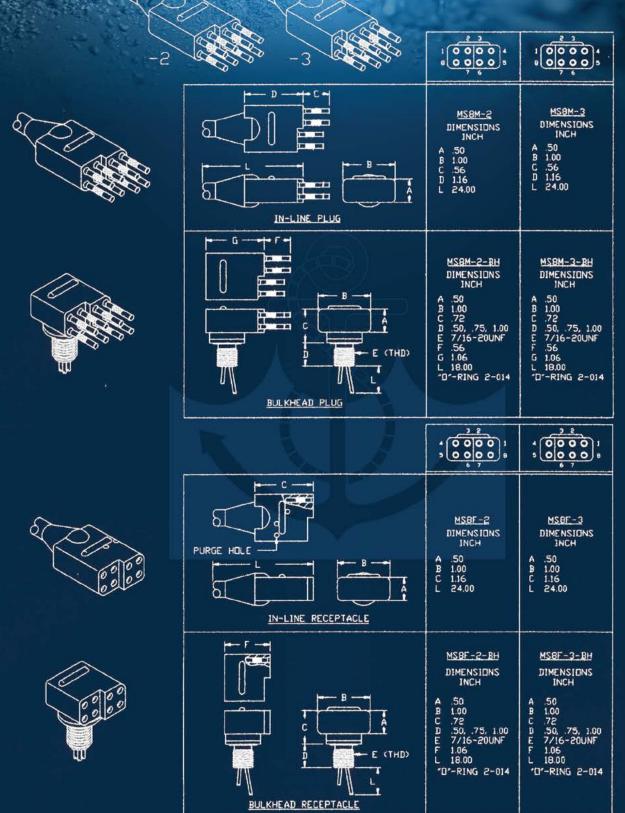


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U.S.I ST MINIATURE SQUARE - MS



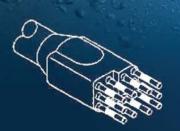
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REV. A SECTION 4-7

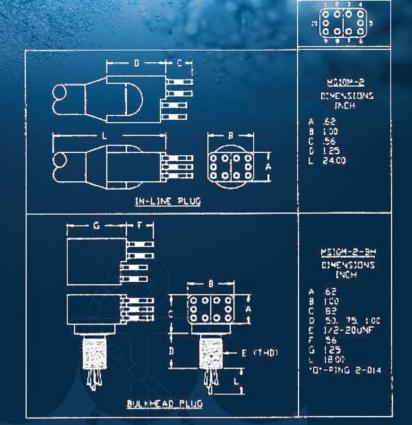




U.S.I ST MINIATURE SQUARE - MS

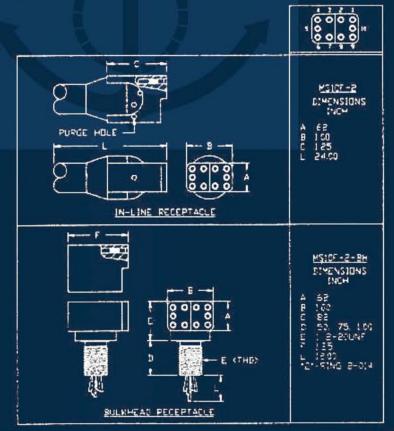












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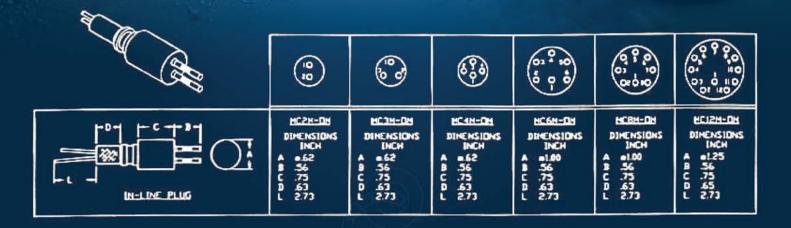
SECTION 4-8



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U.S.I ST MINIATURE CIRCULAR FIELD INSTALLABLE





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JUNCTION BOXES NEOPRENE MOLDED

PRODUCTS FEATURE:

Junction boxes are available in a variety of design configurations providing the user with a wide range of options to fit nearly every unique subsea application. Junction box housings, capable of operating at full ocean depth, can be designed for either pressure resisting or pressure balanced concepts and can incorporate a variety of wet-mateable underwater connectors.

The junction boxes are provided utilizing molded neoprene rubber, polyurethane, or 316 SST metal housing, and can be provided with oil-filled pressure balanced features. A wide range of cable, or underwater connector input/output options, also are available various mounting concepts.

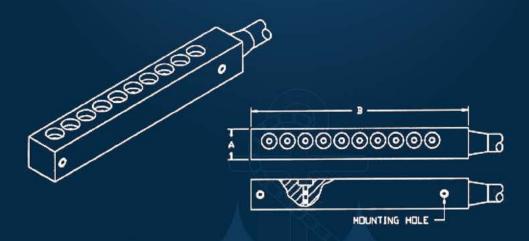
JUNCTION BOXES NEOPRENE MOLDED
Page [1] of [1]



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U.S.I JUNCTION BOXES NEOPRENE MOLDED



MATING CONNECTORS: STEECH-1 & STEECH-2

MJR-12	MJR-14	AJB-16	MJB-18	0S-ELM
DIMENSIONS	DIMENSIONS	SMENSIONS	DIMENSIONS	2ND12N3MID
HNCH	INCH	INCH	INCH	HON!
A 1.25				
B 9.00				
CONDUCTORS:	CONDUCTORS:	CONDUCTORS:	CONDUCTORS:	CONDUCTORS:
2 POLES X				
6 MODULES	7 MODULES	8 MODULES	9 MODULES	10 MODULES

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www.underwatersystems.com

SECTION 10-1



Micro Mini Underwater Connector Series

PRODUCTS FEATURE:

Many of the products in this catalog are capable of being mated in under water with electrical power de-energized. Precision interference fit between contacts and neoprene-neoprene interface ensures waterproof integrity when correctly installed and maintained. Bulkhead connectors are molded directly to the face of all threaded fittings to provide maximum strength.

PRESSURE RATINGS:

All In-Line Connectors and Bulkhead Connectors are rated for 10.000 P.S.I.

MICRO MINI SQUARE Page [1] of [2]

MICRO MINI CIRCULAR CONNECTORS

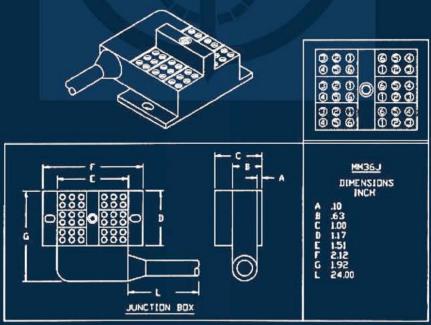
Page [2] of [2]





U.S.I MICRO - MINI SQUARE





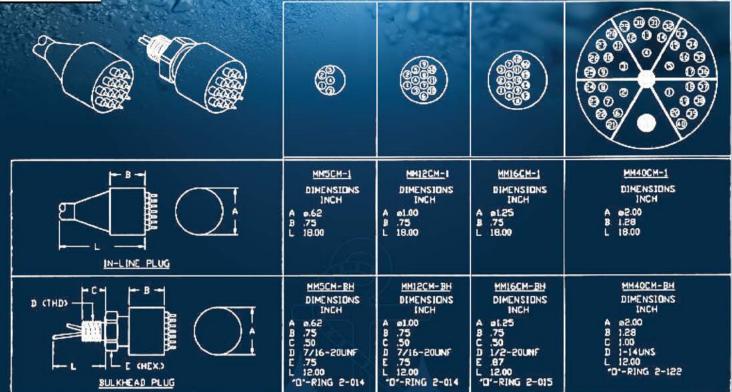
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REV. A SECTION 5-1

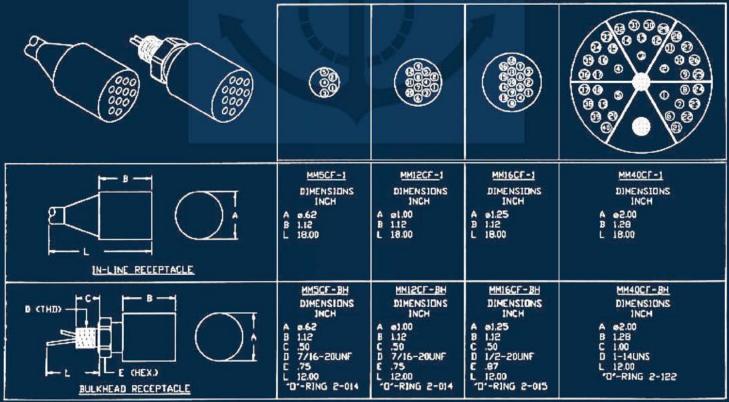




U.S.I MICRO - MINI CIRCULAR







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SECTION 5-2 REV. A



www.underwatersystems.com



PENETRATOR SERIES

PRODUCTS FEATURE:

Underwater systems has vast experience in the design and construction of custom cable assemblies and hull or bulkhead mounting penetrators. We specialize in the over-mold termination of connectors to numerous cable materials such as; neoprene, hypalon, polyurethane, polyethylene, viton, pvc and hydril. The cable assemblies can be provided in any length, number of conductors, single or multiple breakouts, and coil cords. The penetrators can be provided to operate at full ocean depth and are available in a wide range of materials and mounting configurations.

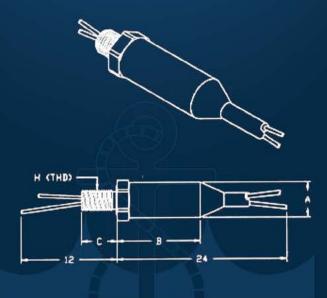
PENETRATORS- PAGE
[1] of [1]



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U.S.I PENETRATOR



PE-208 PE-204 PE-212 PE-202 PE-203 PE-206 DINENSIONS INCH DIMENSIONS DIMENSIONS INCH DIMENSIONS DIMENSIONS INCH DIMENSIONS e.97 2.19 .50 5/8-18UNF 1.12 el.25 3.12 .87 1-14UNF 1.50 91.12 2.37 .50 7/8-14UNF 1.25 e1.12 2.37 .50 7/8-14UNF 1.25 e.75 1.75 .50 7/16-20UNF .75 e.87 2.19 .50 5/8-18UNF 1.12 ABCOE ABCDE 4munu m ABURE ABCRE ABUDE #18 AWG *D*-RING 2-021 10'-RING 2-021 #18 AVG "0"-RING 2-122 #18 AWG "D"-RING 2-019 #16 AWG "0"-RING 2-019 #16 AVG

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SECTION 11-1





SEALOC UNDERWATER CONNECTOR SERIES

PRODUCTS FEATURE:

This series is ideal for a wide range of underwater camera, lighting, and instrumentation applications; also known in the industry as the "NELSON" connector. 1,2,3, & 4 contact versions with both in line, bulkhead, and dummy connector configurations are available. Neoprene rubber body is directly molded to the cable and is provided with silver plated # 16 AWG contacts and rated to 20,000 PSI.

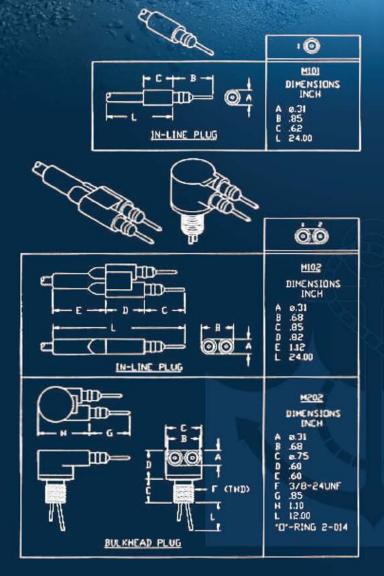
SEALOC CONNECTORS
Page [1] of [2]

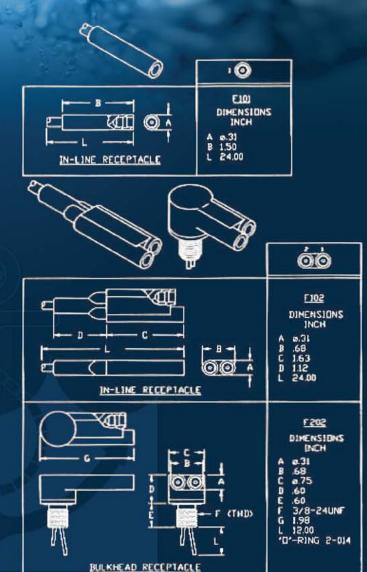
SEALOC CONNECTORS
Page [2] of [2]



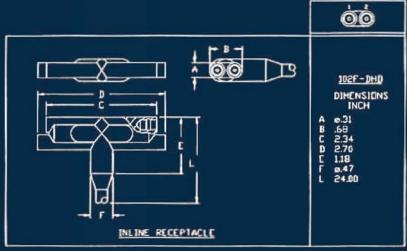


U.S.I SEALOC









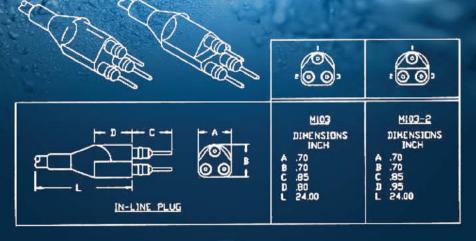
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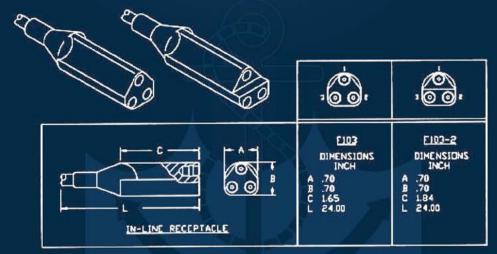
REV. A SECTION 6-1

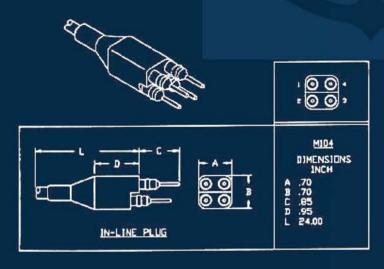


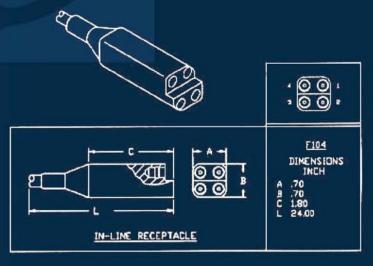


U.S.I SEALOC









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SECTION 6-2





MAGNETIC SWITCH

PRODUCTS FEATURE:

Proximity switches are designed to be very rugged and operate at an ocean depth of 10,000 feet. Each standard switch is capable of operating at 0.5 amps @ 200 VDC, with 3.0 amps available upon request. The switch is constructed using a high quality Rhodium contact and is totally protected from the environment by neoprene overmolding.

Various mounting and output options are available. Diver actuated proximity switches are also available in both rotary and push-button versions utilizing the same rugged construction and proven technology.

PRESSURE RATINGS:

All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I.

MAGNETIC SWITCHES
Page [1] of [1]

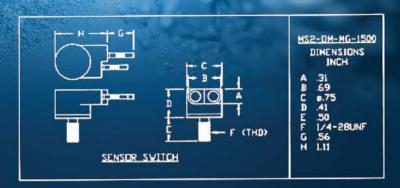


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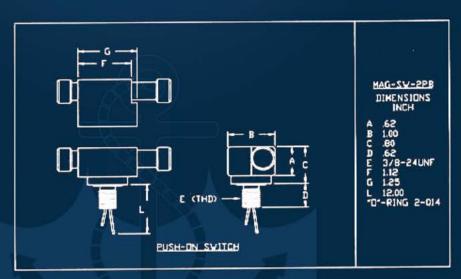


U.S.I MAGNETIC SWITCH

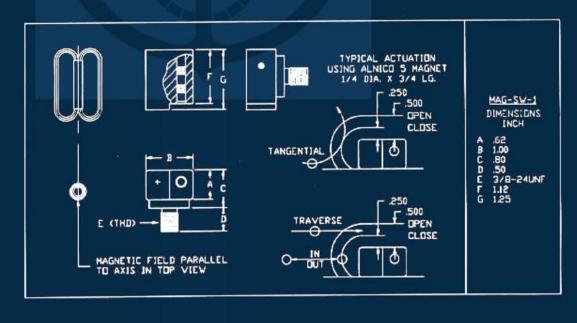












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REV. A SECTION 12-1





LOCKING SLEEVES

PRODUCTS FEATURE:

Many of the products in this catalog are capable of being mated in under water with electrical power de-energized. Precision interference fit between contacts and neoprene-neoprene interface ensures waterproof integrity when correctly installed and maintained. Bulkhead connectors are molded directly to the face of all threaded fittings to provide maximum strength.

PRESSURE RATINGS:

All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I.

LOCKING SLEEVES
Page [1] of [2]

LOCKING SLEEVES
Page [2] of [2]





U.S.I LOCKING SLEEVES





MALE LOCKING SLEEVE

	DIMENSION INCHES	USED DN STRICFF-1 STESCFF-1			DIMENSION DIMENSION LNCHES	STEICF-1 STF2CF-2
1	A 132 B 137	STEICFF-BH STF2CFF-BH			A. G.87 B. 1.75	317 267 -2
	0581M8-2	USED DN	4-8MT82U	USED ON	USBTMB-6	USED ON
	DIMENSION	1" DIA. FEMALE ST	DIMENSION INCHES	FEMALE ST	DIMENSION INCHES	I' DIA FEMALE ST
	A. 1.80 B. 1.31	AND SB CIRCULAR CONNECTORS	A. 1.80 B. 1.50	AND SB CIRCULAR CONNECTORS VITH FLANGE	A. 155 B. 123	AND SB CIRCULAR CONNECTORS
Î	S-OIMTBSU	USED ON	USBTMI0-4	USED ON	0-01M182D	USED ON
	DIMENSION INCHES	125' DIA. FEMALE ST	DIMENSION INCHES	1.25" DIA. FEMALE ST AND	DIMENSION INCHES	1.251 DIA. FEMALE ST
	A 180 B 123	SB CIRCULAR CONNECTORS	A. 1.80 B. 1.50	SE CIRCULAR CONNECTORS WITH FLANGE	A 1.55 B 1.23	AND SB CIRCULAR CONNECTORS
	5-91MT82U	USED ON	S-OSMT82U	USED ON	8-SIMTRZU	USED DN
	DIMENSION INCHES	STHOCF-I	DIMENSION INCHES	STL3CF-L STL4CF-L	DIMENSION INCHES	160' DIA FEMALE SB
	î	STH4CF-BH STH4CF-BH	â	STL3CF-BH STL4CF-BH	A 238	CIRCULAR CONNECTORS





FEMALE LOCKING SLEEVE

US8TF5-4 DIMENSION INCHES A : 32 B 196	USED ON STFICHF-L STE2CMF-BH STF2CMF-BH		1	USBTF5-6 DIMENSION INCHES A. 887 B. 2.25	USED ON STEICH-L STF2CM-2
USB1F8-2 DIMENSION INCHES A. 189 B. 151	USED ON IF DIA. MALE ST AND SB CIRCULAR CONNECTORS	DIMENSION INCHES A. 1.80 B. 2.10	USED EN 1' DIA MALE ST AND SB CIRCULAR CONNECTORS VITH FLANGE	USBIFB-6 DIMENSION INCHES A 125 B 141	USED ON 1° DIA. MALE ST AND SB CIRCULAR CONNECTORS
USBTF10-2 DIMENSION INCHES A 180 B. 141	USED ON 1.25° DIA MALE ST AND SB CROULAR CONNECTORS	DIMENSION INCHES A 1.80 B. 2.00	USED GN 125' DIA MALE ST AND SB CIRCULAR CONNECTORS WITH FLANCE	DIMENSION INCHES A 155 B 1.41	USED DN. AIG '25.1 AIG '25.1 AIG
USETFIG-Z DIMENSION INCHES A B	USED DN STH3CM-1 STH4CM-1 STH3CM-8H STH4CM-8H	USBTF20-2 DIMENSION INCHES A. B.	<u>USED ON</u> STL3CM-1 STL4CM-1 STL3CM-8H STL4CM-8H	USBIFISHE PIMENSION INCHES A 2 38 B 165	USED ON 160° DIA MALE SB CIRCULAR CONNECTORS

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REV. A SECTION 13-1





U.S.I LOCKING SLEEVES







VE

DREE CONTAINS DESCRIPTION

USBHLS-1	USED DN	USED ON
DIMENSIONS INCH A #1.00 B .59	VPC-1-MP VPC-2-MP VPC-3-MP VPC-4-MP	VPC-1-MS VPC-2-HS VPC-3-HS VPC-4-HS
	VPC-1-MP-OH VPC-2-MP-OH VPC-3-MP-OM VPC-4-MP-OM	VPC-1-MS-QH VPC-2-MS-QH VPC-3-MS-QH VPC-4-MS-QH

FEMALE LOCKING SLEEVE

USBFLS-1	USED ON	USED DN
DIMENSIONS INCH	VPC-1-FS VPC-2-FS VPC-3-FS	VPC-1-FP VPC-2-FP VPC-3-FP
B 1.42	VPC-4-FS VPC-1-FS-DM	VPC-4-FP VPC-1-FP-DH
	VPC-2-FS-DM VPC-3-FS-DM VPC-4-FS-DM	VPC-2-FP-DH VPC-3-FP-DH VPC-4-FP-DH





FEMALE LOCKING SLEEVE

USBTF2-6	USED ON
DIMENSIONS INCH	F101
A #.62 B 1.75	

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SECTION 13-2





DESIGN

FEATURES

SEAMAX UNDERWATER CONNECTORS







SEAMAX UNDERWATER CONNECTORS

INTRODUCTION:

For more than a decade, Connector Systems has been dedicated to serving the need for high quality electrical connectors in an emerging underwater equipment industry. Our connector engineers, backed by seventy years of cable manufacturing experience, have engineered connectors and cable assemblies for the most demanding underwater applications. From deep sea research to undersea mining, Connector Systems has met the needs of the industry with both a standard line of products and a host of custom engineered systems.

Today our manufacturing facilities are among the most modern in the connector industry. Connector Systems engineers connectors and hull penetrators for any marine application. We build connector parts in our own machine shops. We develop proprietary molding compounds in our own laboratories, and we custom-mold cable assemblies to any specification.

In this catalog, Connector Systems presents the SEAMAX line of underwater connectors. There are more than 200 standard connectors. All are built to withstand the corrosive effects of sea and estuarine waters. Many are designed to withstand working pressures of thousands of feet of depth, reliably, time after time. SEAMAX connectors meet the needs for power, communications, and control functions in undersea research systems, submersible vehicles, naval weapons systems and most other subsea applications. When there are unique requirements, our engineers are prepared to study your application and to develop connectors and cable assemblies to meet your special needs.



OIL FILLED CABLE ASSEMBLY

Connectors for all filled cables offer Extraordinary reliability, and yet they may be easily assembled to cable on site. The assembly shown here will mate with assemblies uring **SEAMAX** non-oil filled connectors. Shown here are connector types ERPB 3406-16S and ERPB 3401-16P



SEAMAX MENU



DESIGN FEATURES:

Underwater Systems has incorporated numerous unique design features into the SEAMAX series of underwater connectors. SEAMAX connectors provide reliable electrical and pressure performance similar to that of the best glasssealed designs at a fraction of the cost.

All SEAMAX connectors use rugged metal shells, precisely machined from single pieces of high grade stainless steel or aluminum. Using one high pressure molding operation, Underwater Systems molds pressure seals and contact pins into the connector with high density neoprene rubber. Proprietary thermosetting compounds are then used to perma nently encapsulate terminated wiring and to reinforce the pressure sealing system.

- 1. Connector shells are machined from single pieces of stainless steel or aluminum (anodized).
- **2.** Keys are integral with connector shells. Type ER connectors use molded rubber keys. Types EB and EC use machined
- 3. Contacts of ER and EB connectors are molded into insulators to ensure water-blocked construction.
- 4. Panel-mounted connectors are supplied with Teflon® insulated pigtails.
- 5. Connector backshells are vulcanized to high grade underwater cable on in-line connectors.
- **6.** Contacts are high conductivity copper alloy.
- 7. Individual contact seals on ER and EB connectors provide electrical integrity even when insert faces are wet.

DESIGN DATA:The SEAMAX series of connectors are engineered to the most exacting quality standards to ensure an extended service life in undersea environmental conditions. Connectors are designed to exceed all standards of MIL-C- 24231.
Connectors also meet many requirements of MIL-C- 24217
Below is a brief summary of mechanical, environmental, and electrical design data.

STANDARD CONSTRUCTION MATERIALS: **SHELLS**

Passivated stainless steel, or anodized aluminum

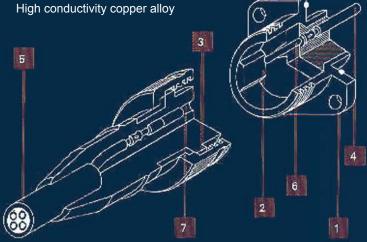
COUPLING NUTS

Aluminum bronze or anodized aluminum

INSULATOR

Neoprene rubber

CONTACTS



SEAMAX connectors are constructed in four primary designs. They are the following:

TYPE ER These economical connectors are identified by their prominent rubber keys and keyways. These connectors have excellent contact

density. Connectors may be mated while they are wet, although they should not be mated while submerged.

TYPE EB These connectors are identi- fied by the single machined keys and keyways. Type ER connectors offer good contact density, greater

resistance to rough handling, and improved pressure performance. Connectors may be mated while faces are wet, but they should not be mated while submerged.

TYPES ERPB & EBPB These connectors are engineered for construction into oil-filled, pressure balanced cable assemblies. Connectors have metal

backshells which include an oil-fill port. These connectors can be conveniently field assembled with cable and oil-fill tubing.

TYPES EC These connectors are designed to meet the need for high density contact arrangements in underwater connectors. They are ideal for medium duty applications, and they are suitable for use in depths of 2,500 feet

ENVIRONMENTAL DESIGN

HYDROSTATIC PRESSURE

Connectors have been designed to withstand the following pressures

CONNECTOR TYPES ER AND EBMated - 10,000 psi Unmated - 10,000 psi

TYPE EC

Mated - 1,200 psi Unmated - Not recommended

OIL-FILLED CONNECTORS, TYPES ERPB & EBPB

Only panel mounted connectors are

designed to withstand pressure differentials. Mated -10,000 psi Unmated -10,000 psi

OPERATING TEMPERATURES - -500C to +900C

THERMAL SHOCK -40oC to +75oC

CORROSION RESISTANCE - Exceeds MIL-STD 202, Method 101, Condition D

VIBRATION - Meets Type I requirements of MIL-STD-167-1

NUMBER OF CONTACTS - 1 to 41

INSULATION RESISTANCE - Better than 2,000 Megohms **DIELECTRIC WITHSTANDING VOLTAGE:**

Type ER - 2300 volts rms

Type EB - 2300 volts rms

Type EC - 1500 volts rms

VOLTAGE RATING - 600 volts, unless otherwise indicated



10603 Progress way, Cypress CA 90630 Tel:+1-714-229 9268 Fax: +1-714-229 9274 E-Mail: info@underwatersystems.com www.underwatersystems.com SEAMAX MENU

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SEAMAX UNDERWATER CONNECTORS

TYPE ER WITH MOLDED KEY INSERTS

INSERT ARRANGEMENTS

All insert markings and insert arrangements shown in this catalog are for the face view of the pin inserts. Socket insert arrangements would be represented by mirror images of the arrangements shown.

INSERT SIZES

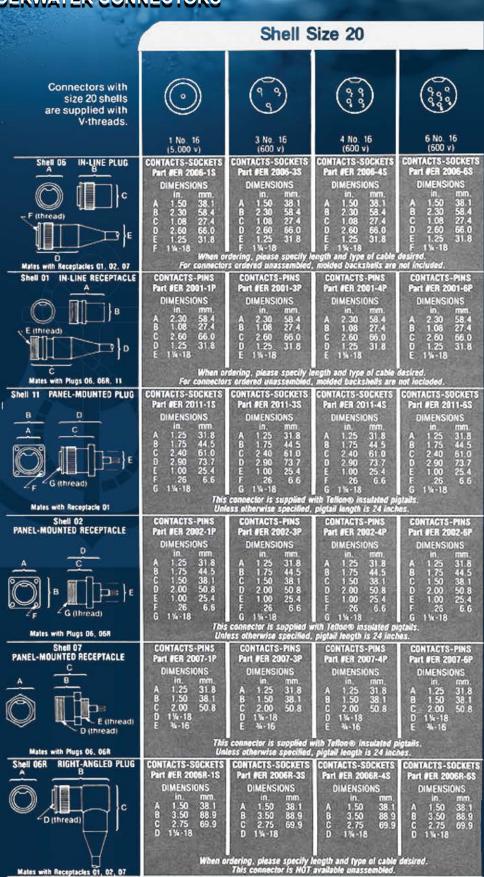
Representative drawings appearing in this catalog are not actual sizes and some draw- ings are not to actual scale.

DIMENSIONS

Dimensions shown in this catalog are subject to revision without notice and they are not intended for detailed engineering or inspection purposes.

CONNECTOR CAPS

All SEAMAX connectors and cable assemblies may be ordered with caps to provide protec- tion for unmated connectors. Connector Sys- tems offers molded rubber caps and pressure proof steel or aluminum caps. Molded rubber caps are designed to shield contacts from environmental contaminants, and they should not be used under pressure. All caps may be ordered with attaching lanyards.





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SEAMAX MENU



TYPE ER II WITH MOLDED **KEY INSERTS**

Connectors with size 24 shells are supplied with Acme threads

JNDERWATER CONNECTORS

Shell Size 24







CONTACTS-SOCKETS Part #ER 2406-45

44.5 58.4 58.5 7.3 8

CONTACTS-SOCKETS Part BER 2406-55

000



CONTACTS SOCKETS Part PER 2406-85



CONTACTS-SOCKETS Part MER 2406-123

DIMENS OVS



3 No. 12 (1,000 v). 1 50 Ω poix CONTACTS SOCKETS Part #ER 2406-45C

DIMENSIONS

7,8,9,8,9

117 44.5 58.4 33.0

7. 7

Shell OS IN-LINE PLUG	CONTACTS-SOCKETS Part WER 2406-35
	DOMENSIONS in mon
F (liveas)	B 230 584 C 130 330
1	U 290 737 E 150 381 F 19-10

IN-LINE RECEPTACLE

Part WER 2400
DEMENSION
A 175 4
Part MER 2406 DEMENSION 15. 6 A 1.75 4 B 2.30 5 C 1.30 3 D 2.90 7 E 150 3 F 15-10
0 250
E 150 3
F 159-10
100 00
When ordening

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E.	MEN		5
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額	5.80	9/18	
9	113	W.	1
鬈	155	0	

CONTACTS-PINS CONTACTS-PINS
Part #ER 2401-4P Part #ER 2401-5P

#ER 2491-4P	Part MES
MENS ONS	NME
2 30 58 4	A 21
1 30 13.0	B 13
150 181	0 15
21-10	AT IN

VSIONS mm 56.4 33.0 73.7 38.1

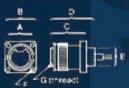
CONTACTS-PINS Part PER 2401-8P DIMENSIONS DIMENSIONS A 2 30 56-4 B 1 30 53.0 C 2 90 73.7 B 1 50 56-1

CONTACTS-PINS Part VER 2401-12P

CONTACTS PINS
Part WER 2401-4PC
DIMENSIONS 3

Mates with Plugs 06, 66R, 11 Shell 11 PAHEL-MOUNTED PLUG

10



Maies with Receptacle 61

Part #ER 2411-45
DIMENSIONS
A 150 381 B 200 503

AND THE PROPERTY OF THE PARTY O	THE RESERVOIR SHAPE OF THE PARTY OF THE PART
INS ONS	DIMENSIONS
0 790 50 38 00 50.8 40 61.0 50 73.7 00 25.4 26 6.6	in rom 4 150 381 8 200 508 0 240 610 0 290 737 E 100 254
50 38" 00 50.8 40 61.0 00 73.7 00 25.4 26 66	n 200 50 8
40 51 0	8 200 508 0 240 610 0 290 737 E 100 254
模D /3 / 100 25-4	0 48 23
26 66	F 26 6.0
-10	6 14-10

e of cable desired. For CONTACTS-SOCKETS Part WER 2411-SS DIMENSIONS

conectors ordered sines CONTACTS - SOCKETS Part #ER 2411-#S

73.5

sembled, molded backs	selfs are not included.
CONTACTS SOCKETS	CONTACTS-SOCKETS Part #ER 2411-4SC
THE PROPERTY OF THE PROPERTY O	BEN David Color (Color
DIMENSIONS	DIMENS DVS
A 150 381	A 1.50 38.1
8 2 00 50 8	B 200 50 8
0 2.90 73.7	D 290 737
E 100 254	E 100 254
B 15 12	6 15-10

This connector is su.

PANEL-MO	Shell OZ UNTED RECEPTAGLE
_	Ė
6	
العِجِيا	G (thread)

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M	B .	38	3	細
2			8	43
Ď	2	商	3	18

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DITACTS-PINS 11 #ER 2402-3P DIMENSIONS IN 1991, 1 50 38 1 2 00 50.8 1 50 38 1 2 00 50.8 1 00 25.4 26 66 1 16-10	CONTACTS - PINS Part VEB 2402-4P DRME VSHONS IN TON A 1.50 38 1 B 2.00 50 8 D 1.50 38 1 D 2.00 50 8 E 1.00 25 4 E 26 6.6 G 1 V-10
	And the second s

CONTACTS - PIHS Part MER 2402-SF

CIVERS ONS

CONTACTS-PINS Part HER 2402-81 DIMENSIONS

fied pigtail length is CONTACTS-PINS Part HER 2402-12P DIMENSION

CONTACTS PINS Part WER 2402-4PC DIMENSIONS 20000

Nates with Flags 06. 05R

Shell 07 PANEL-MOUNTED RECEPTACLE



Shell DER	RIGHT-ANGLED PLUG
Ō,	(thread) G
Makes - MA	Y

CONTACTS-PINS Part BER 2407-3P DIMENSIONS

CONTACTS PINS Part MER 2407-4P DIVERSIONS

CONTACTS-PINS Part #ER 2407-5P DIMENSIONS

CONTACTS-PINS Part MER 2407-8P CAVENS DVS

Part #ER 2407-12P
DIMERS DNS
A 150 38.1
8 150 381
0 17 10
3 20

Cherry Corp. (cont.)

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A	58	0	H	櫑
0	医 集	į	35	
č	163	10	100	
L	1-1	4		

CONTACTS-PINS

S CONTACTS-SOCKET

D PLUG	P
c	20.00
J	Sec.
	B

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CON Par	TACTS-SOCKETS DER 2406R-4S
	IMENSIONS
A	75 44.5
Ğ	306 777
	17/10/

CONTACTS-SOCKETS Part MER 24068-58 D MENSIONS 11. 190 1.75 44.5 4.00 101.6 3.06 77.7

CONTAC Part 8		SOCK 406R-	1
		045	
Å B	75	161	6
8 1	THE THE	, 77	7

1 2406R-85	Part WER 2406
NS ONS	DIMENS OF
75 44.5 00 101.6	A 175
00 101.6 06 77.7	B 400 1
10	D 1 % 10

1	Part GER 24	OCKET DER A
ı	DIMENS	
ı	A 175	14 5
ı	B 4.00	101 6
ı	D 1% 10	1

SEAMAX MENU



TYPE ER III WITH MOLDED **INSERTS**

> These connectors are supplied with Acme threads.

Shell 06

F (thread)

Shell 01

IN-LINE PLUG

cles 61, 62, 67

В

3 0

BCOLLG

0

ABCDEFG

IN-LINE RECEPTACLE

c

JNDERWATER CONNECTORS

Shell Size 34



3 ha 12 (1,400 v) 13 No. 16 (600 v)

ONTACTS-SOCKETS Part HER 3406-165 2.62 2.62 2.40 2.00 5.75 2.40 23₄-10 66.5 61.0 30.8 146.1 61.0

9999

CONTACTS-SOCKETS Part BER 3406-215 COMTACTS SOCKETS Part our 3406-285 2.62 2.60 2.00 2.00 2.00 2.00 2.00 2.00

DIMENSIO 22222

3 No 2 (3,000 v) 1 No 12 (600 v) CONTACTS SOCKETS Part BER 3606-45 DIMENSIONS in mm. A 2 60 66 0 B 4 00 101 6 C 2 00 50 8 D 6 00 152 4 E 2 50 63 5 F 2 % 12

No CONTACTS-SO Part DER 360

Shell Size 36

CONTACTS - SOCKETS

Part FER 4406-4S

DIMENSIONS

IN INT.

A 3.00 76.2

B 4.00 101.6

C 2.37 60.2

D 6.00 152.4

E 2.87 72.9

F 2%-12 DIMENSION

Shell

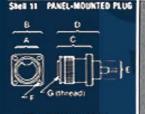
Size 44

When anderlag, pin.
CONTACTS-PINS
Part MER 3401-16P

OMENSIONS
in. min.
A 230 S8.4
8 200 50.8
C 5.75 146.1
D 2.40 61.0
E 21,-10 CONTACTS - Prints
Part PER 3401-28

DIVERSIONS
IN. mm.
A 2 30 56.4
B 2 00 50.8
C 5.75 146.1
C 240 61.0
E 21... 10 are nel included ONTACTS PINS and RER 4407-TO DIMENSIONS in. mm. 3 50 88 9 2 50 63 5 6 00 152 4 2 80 71.1 2 %-12 ONTACTS FINS HER 3401-21F CHMENSIONS ONTACTS PINS of SER 3661-48 CONTACTS-PINS Part DER 3601-77 8 3 50 2 12 6 00 2 40 2 40 2 40 20872 3.50 2.12 6.60 2.40 2.40 800 53 8 197 4 61 0

Mates with Plogs 06, 06R, 11



Males with Receptacle 01 SHI OZ PANEL-MOUNTED RECEPTACLE



Mates with Plags 85, 668



th Plugs 06, OSR



When ordering, please specify length and type CONTACTS-SOCKETS CONTACTS-SOCKETS Part BER 3411-16S Part BER 3411-21S

DIMENSIONS	DIMENSIONS
212 53.8	THE RESERVE WATER
275 699	8 275 00
290 737	A 212 SO 8 275 69 C 240 61 D 290 73 L 162 41
2 12 53.8 2 75 69.9 2 49 61.0 2 90 73.7 1 62 41.1 38 9.7 21,10	8 275 69 C 240 61 D 290 73 L 167 41 F 38 9
21, 10	G 21,-30
-	and a market

MIACIS-SOCK(15

127799238² 33.8 61.0 73.1 9.7

AVAILABLE ASA SPECIAL ORDER ITEM ONLY

AVAILABLE ASA SPECIAL ORDER ITEM ONLY

AVAILABLE ASA SPECIAL ORDER ITEM ONLY

fed, pigtal length is 24 inches. CONTACTS-PINS CONTA Part BER 3602-7P Part BE NESS 40 CONTACTS PINS Part #ER 3402-28F HTACTS PINS | CONTACTS PINS

HER 3402-16P	Part PER 3402-21P
DIMENSIONS	DIMENSIONS
212 53.8	A 2.12 53.8
2.75 69.9	8 2.75 69.9
1.50 38.1	C 150 38.1
2.00 50.8	D 200 508
1.62 41.1	E 162 41.1
38 9.7	F 38 9.7
25,-10	G 2½-10

CONTACTS - PINS Part BER 3407-16P CONTACTS-PINS Part PER 3407-21P

E 25 8 8 2 8 53.8 59.9 38.1 59.8 41.1 9.7 ABCOL CONTACTS - PINS Part BER 3407-28

DIMENSIONS

DIMENSIONS

CONTACTS: PINS Part DER 3602-47 DIMENSIONS 12728981 22238

CONTACTS-PINS Part #ER 3607-4P

DIMENSIONS

2.50 2.62 3.50 214-12 2-12

CONTACTS PINS Part FEB 4402-4P DIMENSIONS 2.12 2.75 2.62 3.50 2.80 CONTACTS-PINS Part BER 3607-7P

in mm. A 250 635 B 312 792 C 375 963 D 525 133 E 250 635 F 38 97 G 2% 12 CONTACTS -PINS Part #ER 4407-4P

DIMENSIONS

2 50 2 62 3 50 2 4 - 12 2 12 in mm A 3.00 76 2 B 3.50 88 9 C 4.50 114 3 D 2% 12 E 2% 12

60 S

118 118

CONTACTS: Part BER 34	500
CHAMENS	IONS
A 2.62 8 5.00	127
0 2%-10	

DIMENSIONS in inter 2.25 57 1.50 38 2.00 50 25, 10 15, 12

CONTACTS SOCKETS Part MER 3400R-21S DIMENSIONS 2.62 5.00 3.70 27-10 94.0

ABGOL

57.2 38.1 50.8

CONTACTS-SOCKETS Part MER 3406R-285 2.62 5.00 3.70 2.10

AVAILABLE AS A SPECIAL ORDER ITEM ONLY

AVAILABLE AS A SPECIAL ORDER ITEM ONLY

AVAILABLE AS A Special order ITEM ONLY



TYPE EB WITH **MACHINED KEY INSERTS**

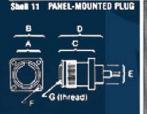
Connectors with size 16 shells are supplied with V-threads. All others are supplied with Acme threads.

Shell 06 IN-LINE PLUG В]]c F (Ihroad) 13 E

Males with Shells D1, D2, Q7 IN-LINE RECEPTACLE



Mates with Shells 06, 06R, 11



Mates with Shell 61

Shell 02 PANEL-MOUNTED RECEPTACLE



Makes with Shells 05 06R



Mates with Shells 06, 06R RIGHT-ANGLED PLUG Shell 06R



Shell Size 16

9 9

3 No. 16 (600 v)

CONTACTS-PINS Part BEB 1606-3P CONTACTS-SOCIOETS Part BEB 1606-3S DIMENSIONS

JNDERWATER CONNECTORS

Shell Size 24

0

1 No. 12 50-Ω coax

CONTACTS-SOCKETS Part #EB 2405-1SC

DIMENSIONS

In IT 1.75 4 2.30 5 1.30 3 2.90 7 1.50 3 112-10

DIMENSIONS 2.30 58 1.30 33 2.90 73 1.50 38

CONTACTS-SOCKETS Part #E8 2411-1SC

DIMENSIONS

1.50 2.00 2.50 3.00 1.00

CONTACTS-PINS Part BEB 2402-1PC DIMENSIONS

UIMENSIO In. A 1.50 B 2.00 C 1.50 D 2.00 E 1.00 F .25 G 1 Yz-10 Month Insulati

mm. 38.1 50.8 63.5 76.2 25.4 6.6

mm. 44.5 58.4 33.0 73.7 38.1

999

(600 v)

CONTACTS-PINS
CONTACTS-SOCKETS
Part #EB 2406-65
DIMERSIONS
in. mm.
A 1.75 44.5
B 2.30 58.4
C 1.30 33.0
D 2.90 73.7
E 1.50 38.1
F 1%-10
Innectors ordered was

CONTACTS - PINS Part #68 2401-6P CONTACTS - SOCKETS Part #68 2401-4S DIMENSIONS In mm. A 2,30 58.4 B 1,30 33.0 C 2,90 73.7 D 1,50 38.1 E 1\(\text{th} \) 10

CONTACTS-PINS Part #EB 2411-6P

Part 4EB 2411-4P CONTACTS-SOCKETS Part 4EB 2411-4S DIMENSIONS In. mm. A 1.50 38.1 B 2.00 50.8 C 2.50 63.5 D 3.00 75.4 F 26 6.6 G 14-10 S. United States of

CONTACTS-PINS Part #EB 2402-SP CONTACTS-SOCKETS Part #EB 2402-6S DIMENSIONS

DIMENSIONS In. mm. 1.50 38.1 2.00 50.8 1.50 38.1 2.00 25.4 26 6.6 141-10

CONTACTS - PINS Part MEB 2407-5P ENTACTS - SOCKETS Part MEB 2407-6S OMMENSIONS

(500 v)
CONTACTS-PINS
Part #E8 1506-4P
CONTACTS-SOCKETS
Part #E8 1506-4S
DIMENSIONS
In mm.
A 1.18 30.0
B 1.75 44.5
C 82 20.8
D 2.40 61.0
E 1.15 29.2
F 1.14
r specify length and type

CONTACTS-PINS
Part PEB 1801-4P
CONTACTS-SOCKETS
Part PEB 1801-45
DIMENSIONS
O
mm DIMENSIONS
in. mm.
A 2.00 50.8
B .88 22.4
C 2.90 73.7
D 1.15 29.2
E 1-14
specify length and by

CONTACTS-PINS
Part 8EB 1801-3P
CONTACTS-SOCNETS
Part 8EB 1801-3S
DIMENSIONS
In mrm.
A 2.00 50.8
B .88 22.7
C 2.90 73.7
D 1.15 29.2
E 1-14
When ordering, plan

OF THE PROPERTY OF THE PRO CONTACTS -PIHS
Part PEB 1811-4P
CONTACTS - SOCKETS
Part PEB 1811-4S
DIMENSIONS 1 00 1 50 2 40 2 90 63 26 1 14 mm. 25.4 38.1 61.0 73.7 16.0 6.6 A S C D

This o

CONTACTS - PINS Part BEB 1602-3P CONTACTS - SOCKETS Part BEB 1602-3S

IN SEB 1666R-3 Dimensions

in. 1.18 2.50 2.12 1.14

or is supplied w CONTACTS-PINS
Part NEB 1602-4P
CONTACTS-SOCKETS
Part NEB 1602-4S
DIMENSIONS

1.00 1.00 1.50 1.25 1.75 63 1.14 ABCO H IS \$499

CONTACTS - PINS
Part #EB 1507-4F
CONTACTS - SOCKETS
Part #EB 1507-4S
DIMENSIONS
IN. mm.
A 1.00 25.4
B 1.25 31.8
C 1.75 44.5
D 1.14
E 5.18
weeter is supplied with CONTACTS -PIHS
Part #EB 1607-3P
CONTACTS - SOCKETS
Part #EB 1607-3S
DIMENSIONS DONTACTS -PINS Part BEB 16868-3P CONTACTS - SOCKETS Part BEB 16868-3S

CONTACTS -PINS Part sea 16068-4P CONTACTS -SOCKETS Part sea 16068-4S DIMERSIONS IN. mm. A 1 18 30.5 C 2.12 53.8 D 1-14

DIMENSIONS in.

CONTACTS-SOCKETS Part #E8 2406R-1SC

DIMENSIONS in mim. 1.75 44.5 4.00 101.6 3.66 77.7 116-10

CONTACTS - PINS
Part #EB 24068-6P
CONTACTS - SOLOCETS
Part #EB 24068-6S
OIMENSIONS
in. mrn.
A 1,75 44.5
B 4,00 101.6
C 3,06 77.7
D 1%-10

2.25 1.63 2.12 2.12 2.12 1%-10 1%-12 . pigter CONTACTS - PINS Part PES 3406R-19P CONTACTS - SOCKETS Part PES 3406R-19S

in. 2.63 5.00 3.70 2...10

0,0,0,0 င်္ကုပ်(ဝှိန် ၀,၀,၀,၀,၀ နှင့်_ရှင်္ခရှင်

37 No. 16 1600 VI

Shell

Size 46

Shell

Size 34

CONTACTS - PINS
Part BEB 3405-198
CONTACTS - SOCKETS
Part BEB 3406-198
DIMERSIONS
A 2.63 88.8
B 2.40 61.0
C 2.00 50.8
D 2.90 73.7
E 2.40 61.9
F 23.-10

CONTACTS-PINS
Part #EB 3411-19P
CONTACTS-SOCKETS
Part #EB 3411-198
DIMENSIONS

In. 2.00 2.63 2.50 3.00 1.62 33

CONTACTS-PINS Part NEB 3402-19P CONTACTS-SOCKETS Part NEB 3402-19S DIMENSIONS

in 2.60 2.63 1.63 2.12 1.50

G 27, 10 estitud, pigual length is CONTACTS-PINS Part #CB 3407-19P CONTACTS-SOCKETS Part #CB 3407-19S DIMENSIONS b mm.

ABCOULG

50.8 56.8 41.4 53.8 38.1 8.4

mm. 50.8 65.8 63.5 78.2 41.1

CONTACTS-PINS
Part FEB 4806-37P
CONTACTS SOCKETS
Part FEB 4808-37S Part #EB 4600 DIMENSIO In. A 3.50 B 2.53 C 2.68 D 3.00 E 3.10 F 21-12

88 9 64 3 68 1 76 2 76 7 F 2%-12 are not in CONTACTS - PINS Part #EB 3-401-19P CONTACTS - SOCKETS Part #EB 3-401-19BS DIMENSIONS ins. mrn A 2-30 58-4 B 2-00 50-8 C 2-90 73-7 D 2-40 61-0 F 24-10

CONTACTS-PINS Part FEB 4601-37P CONTACTS-SOCKETS Part FEB 4601-378 DIMENSIONS 2.75 2.50 3.90 3.00 69 9 63 5 99 0 76 2

efts are not included.

CONTACTS - PINS
Part 9E8 4811-375
CONTACTS - 30CKETS
Part 9E8 4811-373
OIMENSIONS
In. mm.
A 2.87 729
B 3.50 83.9
C 2.50 63.5
D 3.00 76.2
E 1.82 41.1
F 3.3 8.4
C 25.12

4 McAss.

CONTACTS-PINS
Part FEB 4602-37F
CONTACTS-SOCKETS
Part FEB 4602-37S
DIMENSIONS
in. mm.
A 2.75 69.9
B 3.50 88.9
C 1.75 44.5
D 2.25 57.2
E 2.36 59.9
F 38.9 7
G 2\(^1\) 224 Ascher.

CONTACTS-PINS
PW1 #E8 45068-37P
CONTACTS-SOCKETS
PW1 #E8 45068-378
DIMENSIONS
in. mm.
A 3.50 88.9
8 5.00 127.0
C 3.70 94.0
D 2%-12

UNDERWATER SYSTEMS INC.

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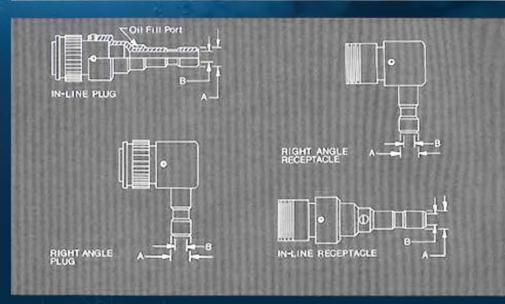


UNDERWATER CONNECTORS

TYPE ERPB With molded key inserts

Connectors for Oil-Filled Cables

When underwater engineering projects When underwater engineering projects demand the characteristics of oil-filled cable assemblies, SEAMAX connectors are the answer. SEAMAX oil-filled cable sys- tems provide the greatest possible reliability Our oilfilled systems are also designed to permit easy assembly and repair of cables on site. SEAMAX connectors for oil-filled cables are built using the same proven techniques used in our ER and E6 series of connectors. Connector bodies are sup-plied with backshells machined from stain-less steel or anodized aluminum. Backshells mate with standard sizes of oil-fill tubing for the construction of pressure compensated, oilfilled cable assemblies.



Shell Size 20





Part No. ERP8 2006-1S ERP8 2006R-1S ERP8 2001-1P ERPB 2001R-1P DIMENSIONS



Part No. ERPB 2006-3S ERPB 2006R-3S ERPB 2001-3P ERPB 2001R-3P DIMENSIONS



4 No. 16 Part No. ERPB 2006-4S ERPB 2006R-4S ERPB 2001-4P ERPB 2001R-4P

DIMENSIONS



Part No. ERPB 2006-6S ERPB 2006R-6S ERPB 2001-6P ERPB 2001R-6P

6 No 16

DIMENSIONS

SEAMAX CONNECTORS FOR **OILFILLED CABLES**

Pictured here is an in-line plug and an in-line receptacle designed to be used with oil-filled pressure balanced cables. Oil-filled metal backshells are secured to connector bodies by set screws. Rubber 0-rings provide the seals between the connector bodies and the backshells. Connectors shown here are an ERPB 3401-16P and an ERPB 3406-16S in stainless steel.





SEAMAX MENU



UNDERWATER CONNECTORS

OIL-FILLED CABLES

TYPE ERPB II WITH MOLDED **KEY INSERTS**

Shell Size 24



3 No. 10 Port No. ERPS 2406-35 ERPS 2406R-35 ERPS 2401-3P ERPS 2401R-3P DIMENSIONS

in-Line Plug (Sockets) Right Angle Plug (Sockets) In-Line Receptacle (Pins) Right Angle Receptacle (Pins)

In-Line Plug (Sockets) Right Angle Plug (Sockets) In-Line Receptacle (Pins) Right Angle Receptacle (Pins)

825 15.9



4 No. 10 Part No. ERPS 2406-4S ERPS 2406R-4S ERPS 2401-4P ERPS 2401R-4P DIMENSIONS



3 No. 12 2 No 16

Part No. ERPB 2406-65 ERPB 2406-65 ERPB 2401-6P ERPB 2401R-6P DIMERSIONS

171 127 672 600



8 No. 17

Part No. ERPB 2406-85 ERPB 2400-85 ERPB 2401-8P ERPB 24018-8P OMENSIONS

672 500 12.7



12 No. 16

Part No. ERPB 2406-12S ERPB 2406R-12S ERPB 2401-12P ERPB 2401R-12P DIMENSIONS

mm. 171 127

Shell Size 36



3 No. 12 1 50 Ω COAX

Part No. ERPB 2406-31S ERPB 2406R-31S ERPB 2401-31P ERPB 2401R-31P DIMENSIONS

17.1 12.7

Shell Size 34



13 No. 15

Part No. ERPR 3406-16S ERPR 3406R-16S ERPR 3401-16P ERPR 3401R-16P DIMENSIONS



21 No. 15

Part No. ERPB 3406-21S ERPB 3406R-21S ERPB 3401-21P ERPB 3401R-21P DIMENSIONS

21.4 15.9



13 No. 12 15 No. 16

Part No. ERPB 3406-28S ERPB 3406-28S ERPB 3401-28P ERPB 3401R-28P DIMENSIONS

1.000 825



3 No. 2 1 No. 12

Part No. ERPB 3606-4S ERPB 3606R-4S ERPB 3601-4P ERPB 3601R-4P DIMENSIONS

31.8



4 No. 2 3 No. 12

Part No. ERPS 3606-75 ERPS 3606R-75 ERPS 3601-7P ERPS 3601R-7P DIMENSIONS

31.6

TYPE EBPB WITH MACHINED **KEY**

In-Line Plug (Sockets) In-Line Plug (Pins) tacle (Sock Receptacle (Pin

Shell Size 16



3 No 16

Part No. EBPB 1606-35 EBPB 1606-3P EBPB 1606R-3P EBPB 1601-3P EBPB 1601-3S EBPB 1601R-3S DIMENSIONS

312

(3)

4 No. 16

Part No. EBPS 1606-4S EBPS 1606-4P EBPS 1606-4P EBPS 1606-4P EBPS 1601-4P EBPS 1601-4S EBPS 1601-4S DIMENSIONS

Shell Size 24



1 No. 12 50 Ω COAX

ESPS 1606R-1SC

EBP8 1601-1PC

EBPS 1601R-1PC



6 No. 16

Part No. EBPB 2406-65 EBPB 2406-6P EBPB 2406R-65 EBPB 2406R-6P EBPB 2401-65 EBPB 2401-65 EBPB 2401-65

672 500

Shell Size 34



19 No 16

37 No 16 Part No.
EBPB 3406-195
EBPB 3406-19P
EBPB 3406R-195
EBPB 3406R-19P
EBPB 3401-19P
EBPB 3401-19S
EBPB 3401R-19P
EBPB 3401R-19S
EIMENSIONS

Part No. EBPS 4606-375 EBPS 4606-379 EBPS 4606R-375 EBPS 4601-379 EBPS 4601-375 EBPS 4601R-375 DIMENSIONS

Shell

Size 46



10603 Progress way, Cypress CA 90630 Tel:+1-714-229 9268 Fax: +1-714-229 9274 E-Mail: info@underwatersystems.com www.underwatersystems.com SEAMAX MENU

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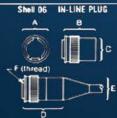


TYPE EC WITH MACHINED **INSERTS**



Shell Size 24

Connectors with size 16 shells are supplied with V-threads. Size 24 shells are supplied with Acme threads.



10 No 20 CONTACTS (600 v)

CONTACTS-PINS
Parl JEC 1606-10P
CONTACTS-SOCKETS
Parl JEC 1606-10S
DIMENSIONS 1 18 2 71 75 3 00 1 13 1-14

14 No 20 CONTACTS (600 v)

CONTACTS PINS Part BEC 1606-14P CONTACTS SOCKETS Part BEC 1606-14S 1 18 2 71 75 3 00 1 13 1 14

16 CONTACTS (1,000 v) 6 No CONTACTS-PINS AEC 2406-16P Part #EC 2406-16P CONTACTS-SOCKETS Part #EC 2406-16S 1.75 3.60 1.25 3.50 1.73 1½-10

CONTACTS-PINS Part #EC 2406-39P CONTACTS-SOCKETS Part #EC 2406-39S DIMENSIONS UIMENSI in. A 1.75 B 3.60 C 1.25 D 3.50 E 1.73 F 1%-10 of cable des

16 CONTACTS. 20 CONTACTS

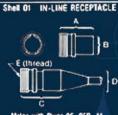
mm. 44.5 91.4 31.8 88.9

20 CONTACTS (600 v)

CONTACTS-PINS Part PEC 2406-41P CONTACTS-SOCKETS Part PEC 2406-41S

1.75 3.60 1.25 3.50 1.73 1.73 mm. 44.5 91.4 31.8 88.9 43.9

ectors or



Mates with Receptacles 01, 02, 07

Mates with Plugs 06, 06R, 11

Shell 11

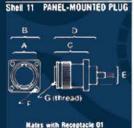
CONTACTS-PINS
Part FEC 1601-10P
CONTACTS-SOCKETS
Part FEC 1601-10S
CHMENSIONS

in. 2.50 75 2.75 1.13 mm 63.5 19.1 69.9 28.7 CONTACTS ordered a
CONTACTS-PINS
Part BEC 1601-14P
CONTACTS-SUCKETS
Part BEC 1601-14S
DIMENSIONS
IN. Mm.
A 2.50 63.5
B .75 19.1
C 2.75 69.9
D 1.13 28.7
E 1-14
When ordering pla

S. 1.73
11/2-10
pacify length
sembled, moldes.
CONTACTS-PINS
Part PEC 2401-16P
CONTACTS-SOCKETS
Part PEC 2401-16S
DIMENSIONS
In mirr
A 2.80 7/
B 1.25 3
C 3.00
1.73
1/4-1/

CONTACTS - PINS Part FEC 2401-39P
CONTACTS - SOCKETS Part FEC 2401-39S
DIMENSIONS IN. MM.
A 2.80 71.1
B 1.25 31.8
C 3.00 76.2
D 1.73 43.9
E 19-10

CONTACTS-PINS Part JEC 2401-41P CONTACTS-SOCKETS Part JEC 2401-41S DIMENSIONS in. 2.80 1.25 3.00 1.73 1½-10 mm. 71.1 31.8 76.2 43.9



Shell 02
PANEL-MOUNTED RECEPTACLE



Nates with Plugs 06, 069

CONTACTS-PINS
Part #EC 1611-10P
CONTACTS-SOCKETS
Part #EC 1611-10S
DIMENSIONS

CONTACTS-PINS Part PEC 1611-14P CONTACTS-SOCKETS Part PEC 1611-14S DIMENSIONS

mm. 25.4 38.1 73.2 76.2 16.0 in 1 00 1 50 2 88 3 00 63 26 1-14

CONTACTS-PINS Part PEC 2411-15P CONTACTS-SOCKETS Part PEC 2411-16S DIMENSIONS in 1 50 2 00 3 16 3 28 1 00 26 1% 10 mm. 38.1 50.8 80.3 83.3

CONTACTS-PINS Part #EC 2411-39P CONTACTS-SOCKETS Part #EC 2411-39S in 1 50 2 00 3 16 3 28 1 00 26 1 1% - 10 mm. 38 1 50 8 ABCDWIG

CONTACTS-PINS Part PEC 2411-41P CONTACTS-SOCKETS Part REC 2411-41S

1.50 2.00 3.16 3.28 1.00 .26 80 3 83 3 25 4

CONTACTS-PINS
Part FEC 1602-10P
CONTACTS-SOCKETS
Part FEC 1602-10S
DIMENSIONS CONTACTS-PINS Part BEC 2402-16P CONTACTS-SOCKETS CONTACTS-PINS Part PEC 2402-39P CONTACTS-SOCKET CONTACTS-PINS Part DEC 2402-41P

mm. 38.1 50.8 54.6 67.3 25.4 6.6

in 1.00 1.50 1.63 2.13 63 .26 1-14 This connector is sup

CONTACTS-PINS Part PEC 1602-14P CONTACTS-SOCKETS Part PEC 1602-14S DIMENSIONS 1.00 1.50 1.63 2.13 63 26 1-14

ed with Tellong in

Part FEC 2402-39S DIMENSIONS mm 38 1 50 8 54 6 67 3 in. 1.50 2.00 2.15 2.65 1.00 26 ABCDEF

CONTACTS - SOCKETS Part #EC 2402-415 DIMENSIONS 1 50 2 00 2 15 2 65 1 00 26 mm 38.1 50.8 54.6 67.3 25.4 6.6

CONTACTS-PINS Part #EC 1607-10P CONTACTS-SOCKETS Part #EC 1507-16S

Shell 07 PANEL-MOUNTED RECEPTACLE

Mates with Plegs 06, 068

D (thread)

Shell OGR

RIGHT-ANGLEO PLUG

in. 1.13 1.63 2.13 1-14 E (thread) D (thread)

C

CONTACTS-PINS Part DEC 1606R-10P CONTACTS-SOCKETS Part DEC 1606R-10S

ONS mm. 28.6 41.3 54.1

CONTACTS-PINS Part #EC 1607-14P CONTACTS-SOCKETS Part #EC 1607-14S

mm. 28.6 41.3 54.1

CONTACTS-PINS Part FEC 2407-16P CONTACTS-SOCKETS Part FEC 2407-16S

CONTACTS-PINS Part BEC 2407-39P CONTACTS-SOCKETS Part BEC 2407-39S 1.50 2.15 2.65 1½-10 1-14

CONTACTS-PINS Part FEC 2407-41P CONTACTS-SOCKETS Part FEC 2407-41S

DIMENSIONS in mn 1.50 38 2.15 54 2.65 67 1 ½-10 1-14 gth is 24 inch mm 38 1 54 6 67 3

CONTACTS-PINS
Part REC 1506R-14P
CONTACTS-SOCKETS
Part REC 1506R-14S lated pigtalls. Unless CONTACTS-PINS Part REC 2406R-16P CONTACTS-PINS Part REC 2406R-39P CONTACTS-SOCKETS Part REC 2406R-39S

th and type of cable desired. This co

DIMENSIONS in mr 1.75 44 3.50 88 3.00 76

CONTACTS-PINS Part FEC 2406R-41P CONTACTS-SOCKETS Part FEC 2406R-41S mm. 44.5 88.9

SEAMAX MENU

DIMENSIONS in, mm 1.75 44.5 3.50 88.9 3.00 76.2 1½-10



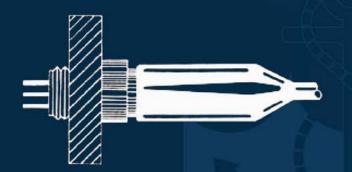


SEAMAX UNDERWATER CONNECTORS

UNDERWATER SYSTEMS HAS CAPABILITIES FOR SPECIAL UNDERSEA DESIGNS

Whenever there are unique requirements which cannot be addressed by the off-the shelf components shown on these pages, our connector design engineers are ready to meet your unique requirements. Whether your needs call for a special connector or a complex underwater assembly, our engineers have the experience to design the system you need. Underwater Systems capabilities include the following:

- Full responsibility for cable and connectors from one company
- Designing connectors with unusual geometric specification to accommodate special equipment
- Designing connectors with special materials for low magnetic permeability corrosion resistance, reduced weight, or high mechanical strength.
- Designing armored terminations for load bearing cable assemblies.
- Designing connectors with robotic disconnect capabilities.



PENETRATOR ASSEMBLIES

Underwater Systems manufactures both standard and customized assemblies for electrical penetration of pressure vessels. Standard assemblies are suitable for depths of 3,000 feet. Penetration assemblies to withstand higher pressures and high temperatures may also be ordered.



SUBMERSIBLE RIG ASSEMBLY

This assembly is used as part of the control system on an offshore drilling platform. The rightangle connector is terminated to steel-armored, waterblocked cable.



DELTA SERIES UNDERWATER CONNECTORS



INSERT CONFIGURATION

ATTACHMENTS

ORDERING

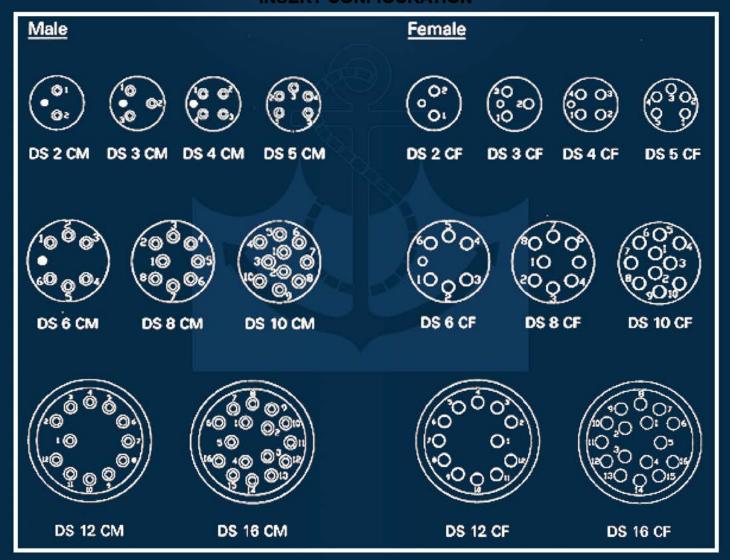




DELTA SERIES UNDERWATER CONNECTORS

Underwater Systems is pleased to introduce the Delta Underwater Connector Series. Delta Connectors' innovative new design provides full modularity between connector shell and insert. This 'mix and match' approach to connector specification allows for our customers to maximize their inventory control while providing a robust means by which changing application requirments can be met.

INSERT CONFIGURATION



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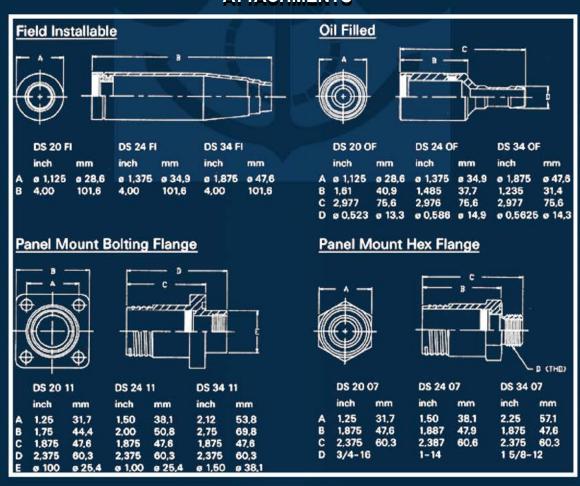
DELTA SERIES

UNDERWATER CONNECTORS

DELTA SERIES INSERTS



ATTACHMENTS







DELTA SERIES

UNDERWATER CONNECTORS

ORDERING ASSISTENCE

DS 2 C M + DS 20 07

NUMBER OF CONTACTS

"C" IS CIRCULAR

"M" IS MALE (PINS)

"F" IS FEMALE (SOCKETS)

ATTACHMENT STYLE

"07" PANEL MOUNT HEX FLANGE

11" PANEL MOUNT BOLTING FLANGE

"FI" FIELD LNSTALLABLE

"OF" OIL FILLED

PHYSICAL SIZE OF THE ATTACHMENT

SPECIFATIONS

Pressure rating 10,000 psi (700 Bar)

Voltage rating 240 V AC

Current rating 15A

MATERIALS

STANDARD

316 SST

NEOPRENE 70-A

NAVAL BRASS

DELRIN®

BUNA N®

OPTIONAL

AN-AL. TITANIUM. MONEL®, NAVAL BRASS

HYPALON®, VITON®

GOLD PLATED NAVAL BRASS

ALUMINIUM BRONZE

VITON



MOLDING MATERIAL

SHELL

0-RING

CONTACTS

COUPLING NUT



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