

General Information

INSTALLATION:

Since the contacts of female connectors are recessed, it is recommended that female connectors always be connected to the power side. "O-Ring seals of bulkhead connectors depend on the surface finish of the unit to which they are being mounted. A smooth flat surface is required for proper sealing. The threaded side of the bulkhead connectors must be installed so that this is only subject to low pressure. Proper care is essential when splicing wires, as the integrity of the system is at stake.

LUBRICATION:

To extend the life and increase the reliability of connectors, apply silicone grease to the entire surface of each male pin. Grease should also be applied at the entrance of each socket. Relubrication is recommended every three to five mating cycles. The use of General Electric Insulgrease 640 is recommended for lubrication.

MAINTENANCE:

As with any equipment, inspection should be performed regularly. Oxidation may be removed from male contacts by using no less than #800 wetl dry Emery paper cut in strips equal to or less than the width of the contact and rubbing lightly. Female sockets may be cleaned using a cotton swab and rubbing alcohol. A .22 caliber bore brush with nylon bristles only may be used to remove light oxidation.

IPCEA METHOD 5 COLOR CODING SCHEME:

WIRING CONTACT NO.	CONDUCTOR COLOR
I	BLACK
2	WHITE
3	RED
4	GREEN
5	ORANGE
6	BLUE
7	WHITE/BLACK STRIPE
8	RED/RLACK STRIPE

PRODUCTS FEATURE:

Many of the products in this catalog are capable of being mated in under water with electrical power deenergized. Precision interference fit between contacts and neoprene-neoprene interface ensures waterproof integrity when correctly installed and maintained. Bulkhead connectors are molded directly to the face of all threaded fittings to provide maximum strength.

PRESSURE RATINGS:

All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I. consult with factory for higher ratings.

ELECTRICAL RATINGS		VOLTAGE	AMPERE	
Micro Mini Connectors		11OV	5 AMP.	
Miniature Connectors		11OV 7.5 AMP		
SB Series		220V	15 AMP.	
ST Series	E Contacts	220V	15 AMP.	
	F Contacts	110V	7.5 AMP.	
	H Contacts	440V	60 AMP.	

OIL FILLED CONNECTORS:

Rubber molded oil filled connectors are designed to carry back pressure up to 1,500 P.S.I.

Contacts:

- All of the Self-purging connectors: ST, MO, MS, MC Series has beryllium copper male pins and heat treated sockets
- $\hbox{- All of the SubSea Series has gold plated brass pins and heat treated beryllium copper sockets.}\\$

Warranties and Return Policy

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Warranties and Return Policy

IMPORTANT NOTICE:

The product information published in our catalogues and literature is not guaranteed. It is subject to change without notice. Occasionally, it may be necessary to modify the materials, finishes, or other components of the products. These changes in no way will reduce the performances or function for which the product is intended.

LIMITED WARRANTY

UNDERWATER SYSTEMS INC. (U.S.I.) products are warranted against mechanical, electrical, and physical defects for a period of one year from the date of shipment from the company. If they have been properly used, and are warranted to be merchantable and fit for the ordinary purposes for which such products are used. There are no express warranties or warranties of fitness for any particular purpose, or any implied warranties other than those made expressly herein, all such warranties being expressly disclaimed. The obligation of U.S.I. under this limited warranty, including the limited warranty of merchantability and fitness for the ordinary purposes for which the products are used, and all other warranties are limited to the furnishing of new parts free of charge in exchange for parts which have been proven defective and deems not to include any other costs such as the cost of removal of defective part, installation, labor or consequential damages of any kind, the exclusive remedy being to require such new parts to be furnished. U.S.I. assumes no responsibility for proper selection and installation of its products.

RETURN POLICY:

- 1. Prior return authorization must be obtained.
- 2. Returns must be accompanied with the following information:
 - A. Date of shipment
 - B. Customer purchase order number
 - C. Any relevant test data for failure description
- 3. Returns from countries outside the USA must be sent according to the following procedures. Failure to follow these instructions will terminate contractual agreement by UNDERWATER SYSTEMS INC.
- A. Notify UNDERWATER SYSTEMS INC. as said above and include all necessary information with the shipment.
 - B. State that they are return (USA) goods
 - C. State the goods are defective NO DECLARED VALUE -
 - D. Send returned parts only air parcel or pacel post.

Wet Pluggable Underwater Connector Series

PRODUCTS FEATURE:

This series is generally known as the work horse of the military and commercial diving industries. Rugged and reliable with a field proven history. The WPC series provides the user with 1,2,3,& 4 contact versions with male & female in-line and dummy connector configurations.

PRESSURE RATINGS:

The neoprene rubber body is directly molded to the cable and is provided with silver plated #10, #14, #16 AWG contacts and is rated to 20,000, PSI.

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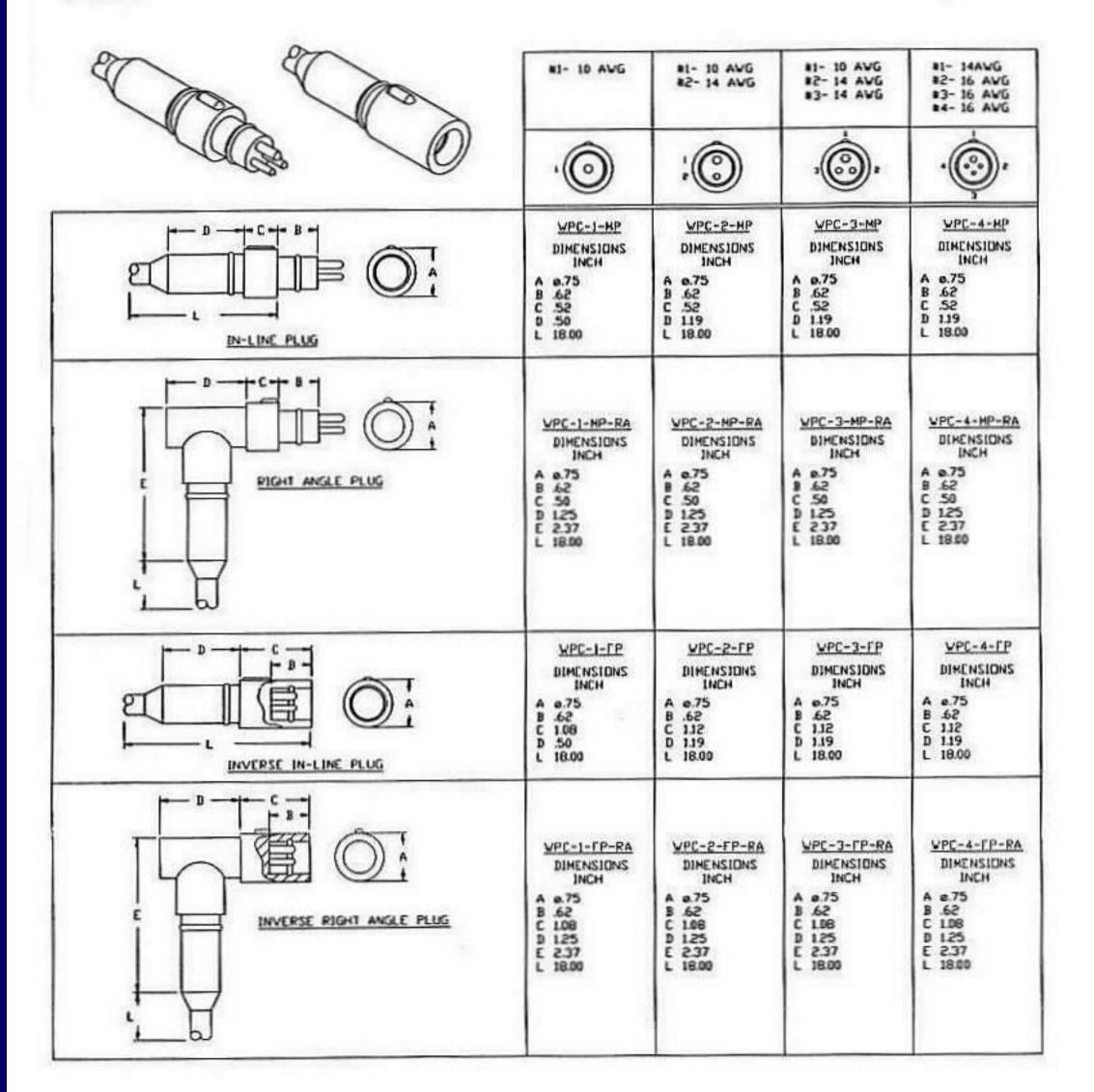
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U.S.I. WPC



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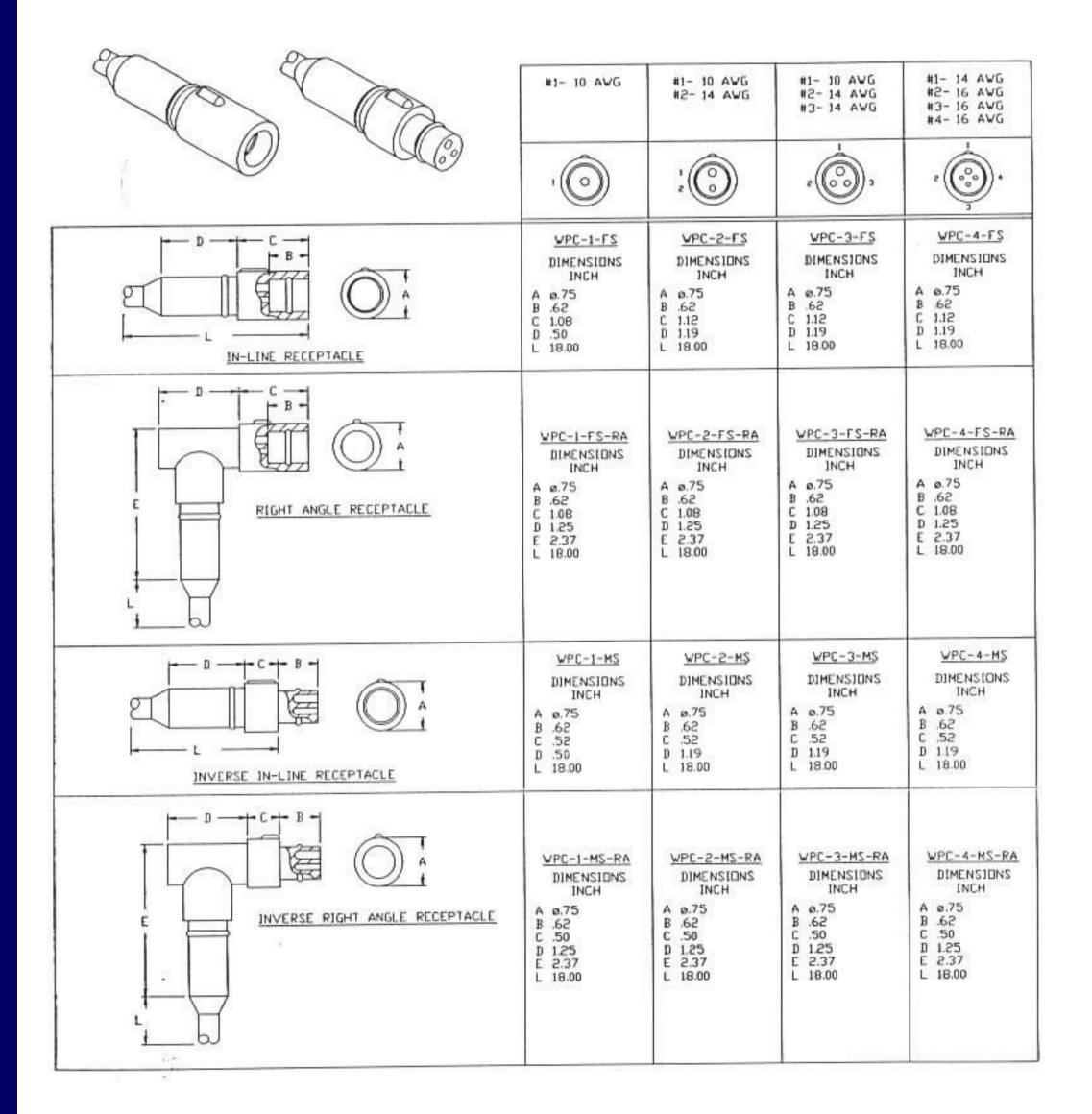
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U.S.I. WPC



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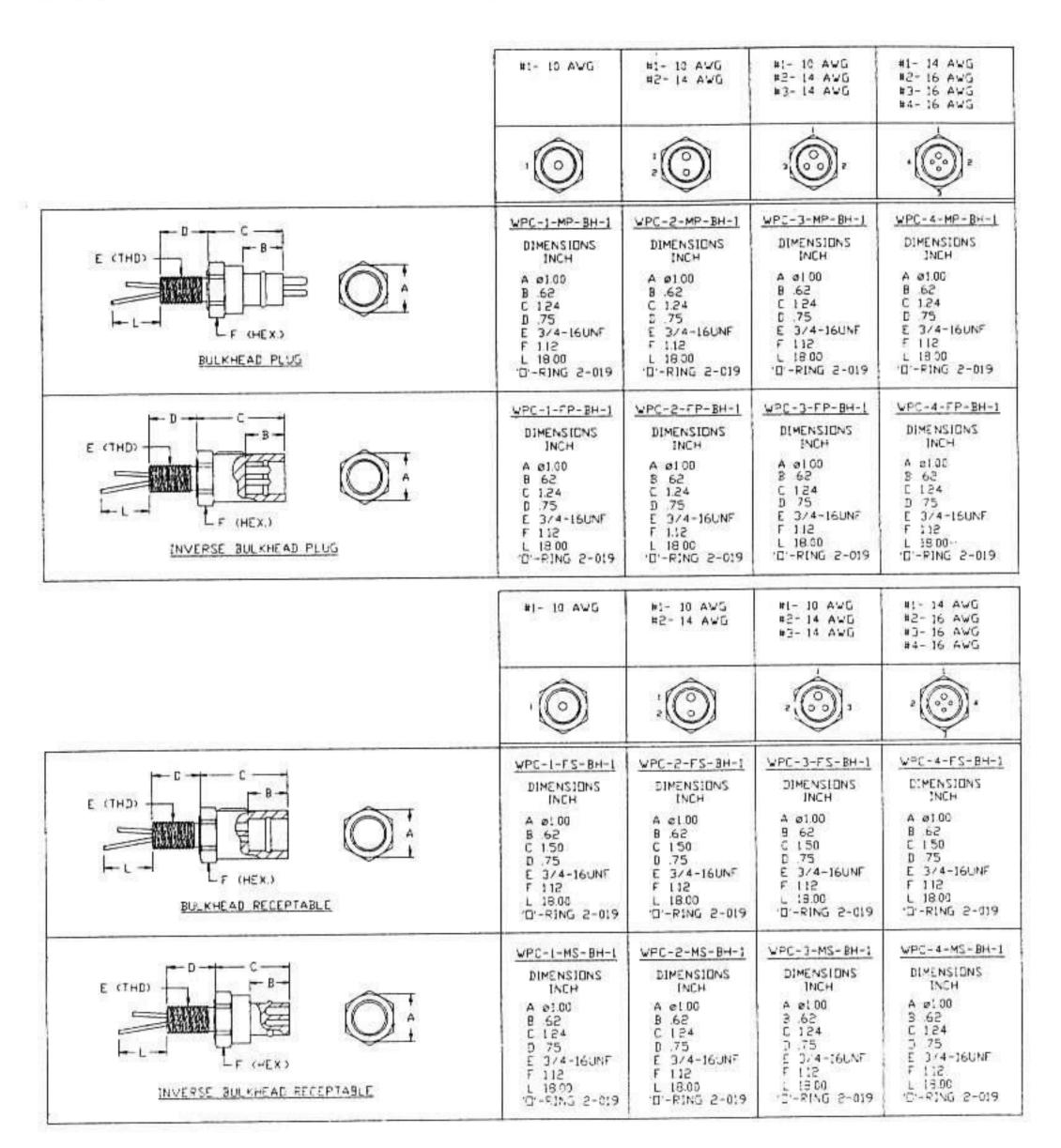
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U.S.I. W P C BULKHEAD



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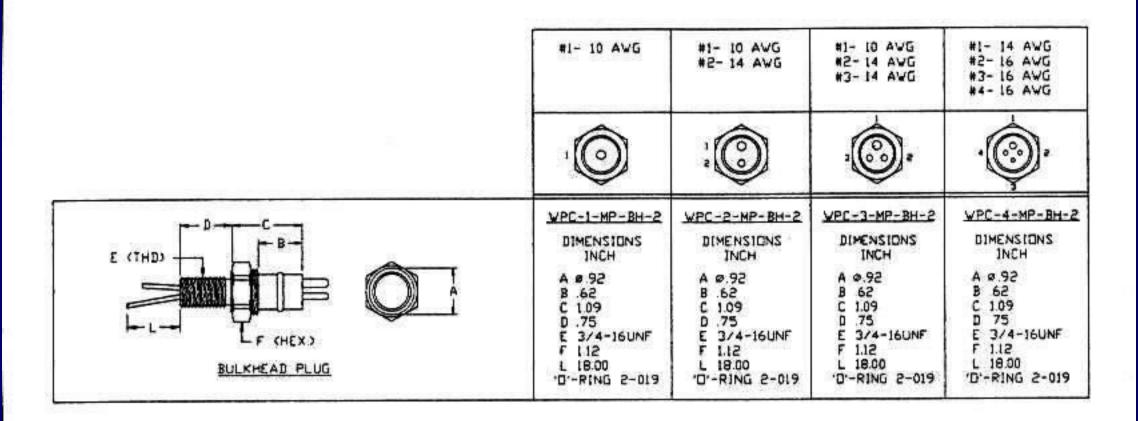
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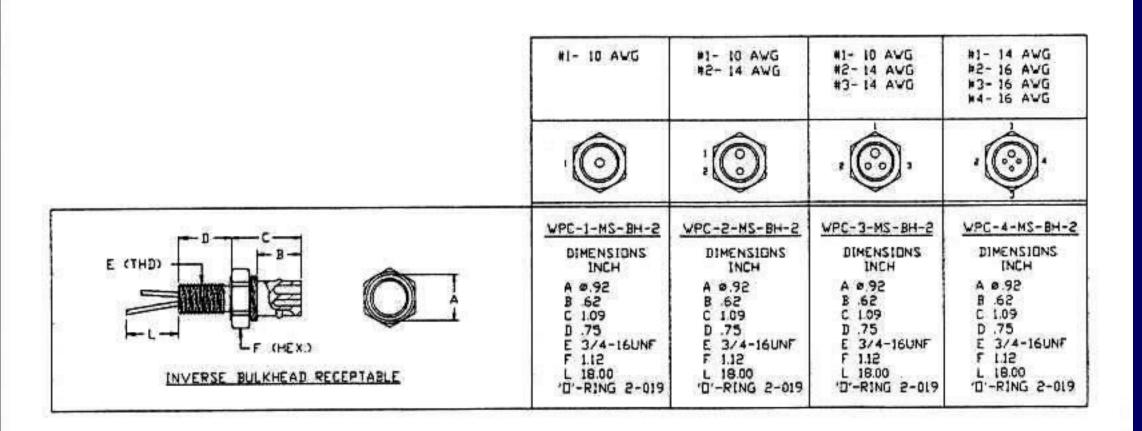
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U.S.I. WPC BULKHEAD

THREADED FOR LOCKING SLEEVE





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ST Underwater Connector Series

PRODUCTS FEATURE:

This very reliable and proven SELFPURGING & PRESSURED BALANCED Series is the traditional underwater pluggable connector. This series has been accepted by nearly every underwater subsea and hazardous industry in the world. The ST Connector Series is very rugged while providing the user with a wide range of body styles; in-line, bulkhead, and dummy configurations. Connector body is neoprene rubber molded directly to the cable with heat treated beryllium copper contacts. The user has the choice of 1,2,3,4,5,6, and 8 contact versions available with a choice of 7.5,15,60,85,100, and 175 amp power rated conductors.

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ST circular F contact field installable and oil filled connectors- Page [13] of [13]

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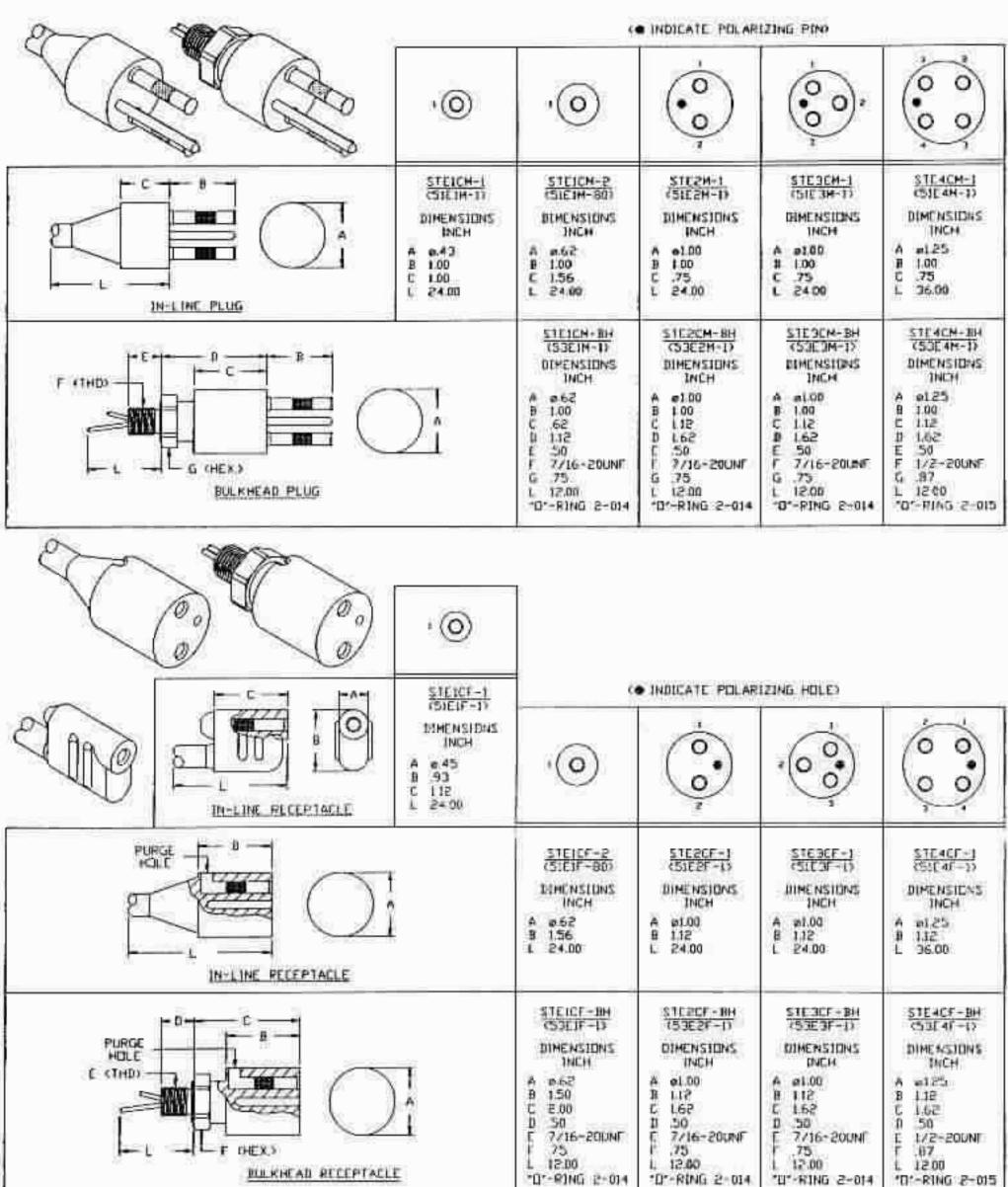
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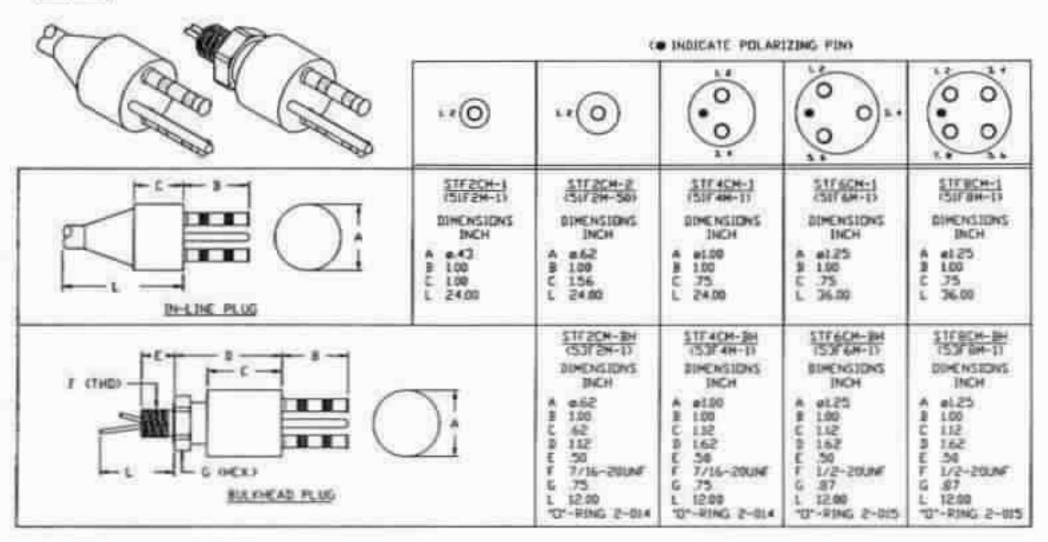
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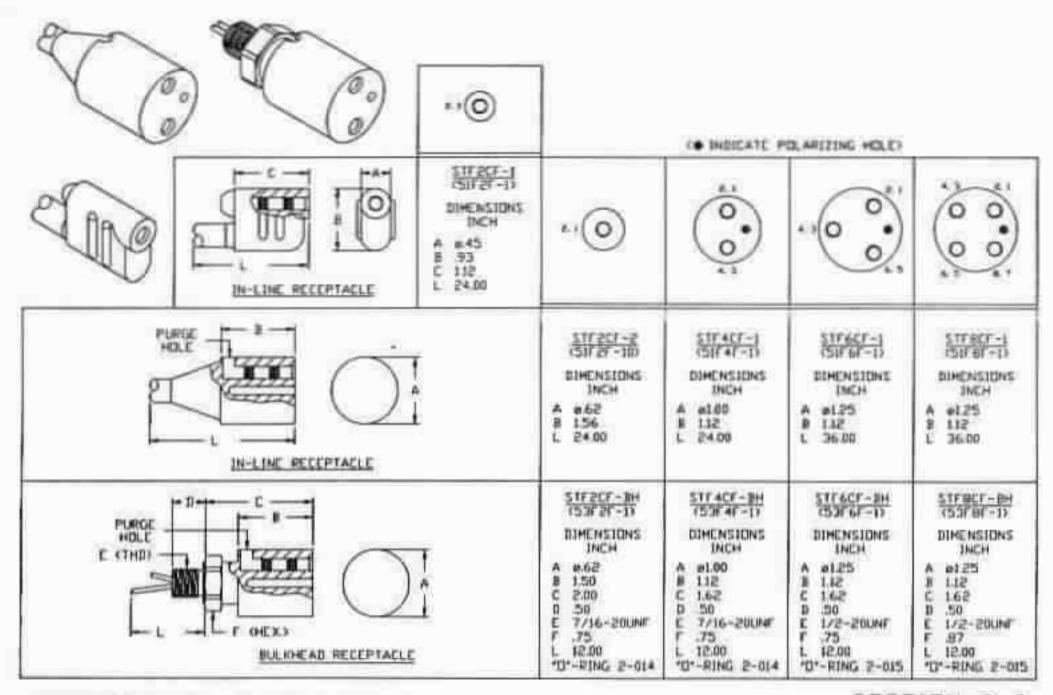
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U.S.I. CIRCULAR, "F" CONTACT





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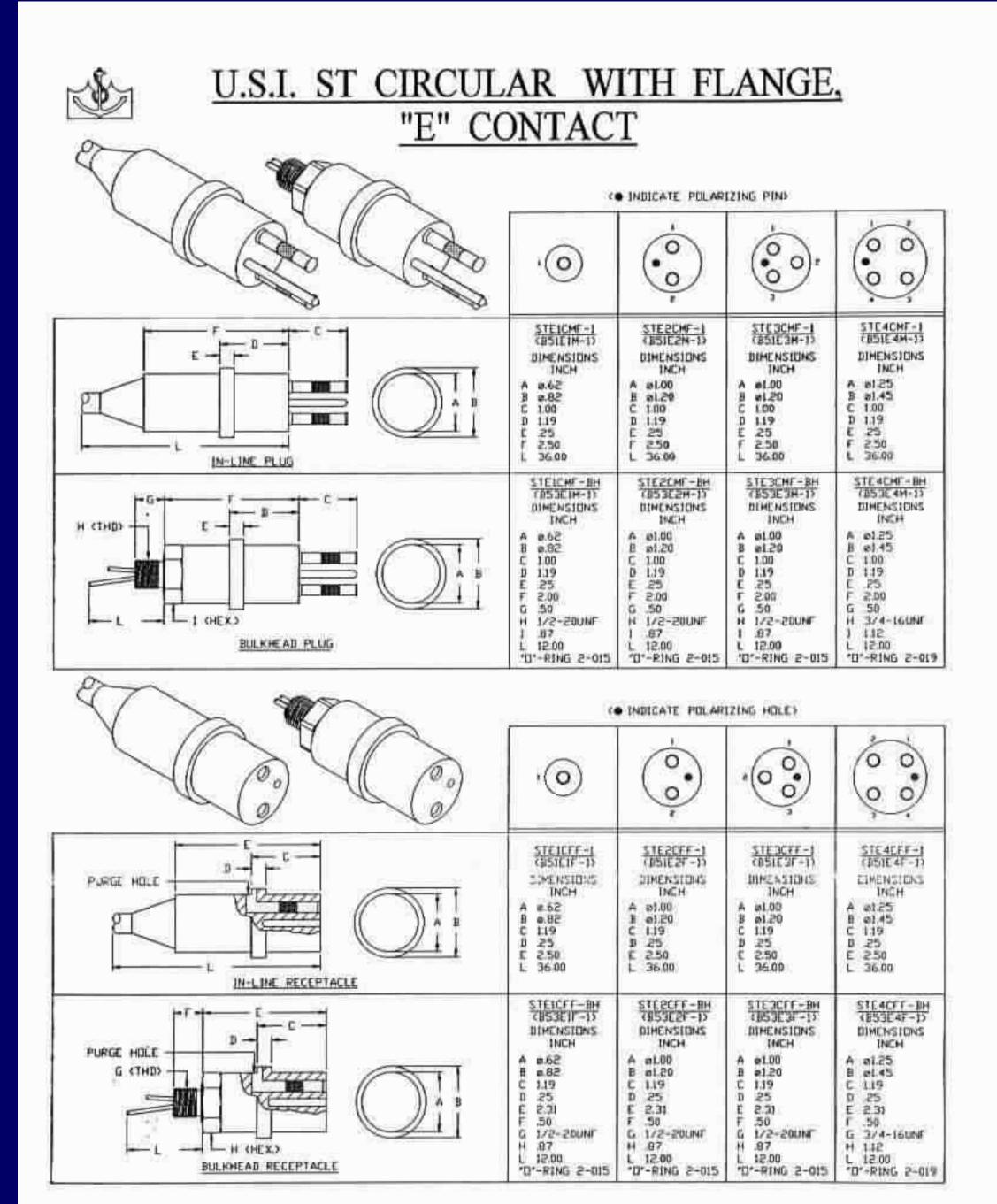
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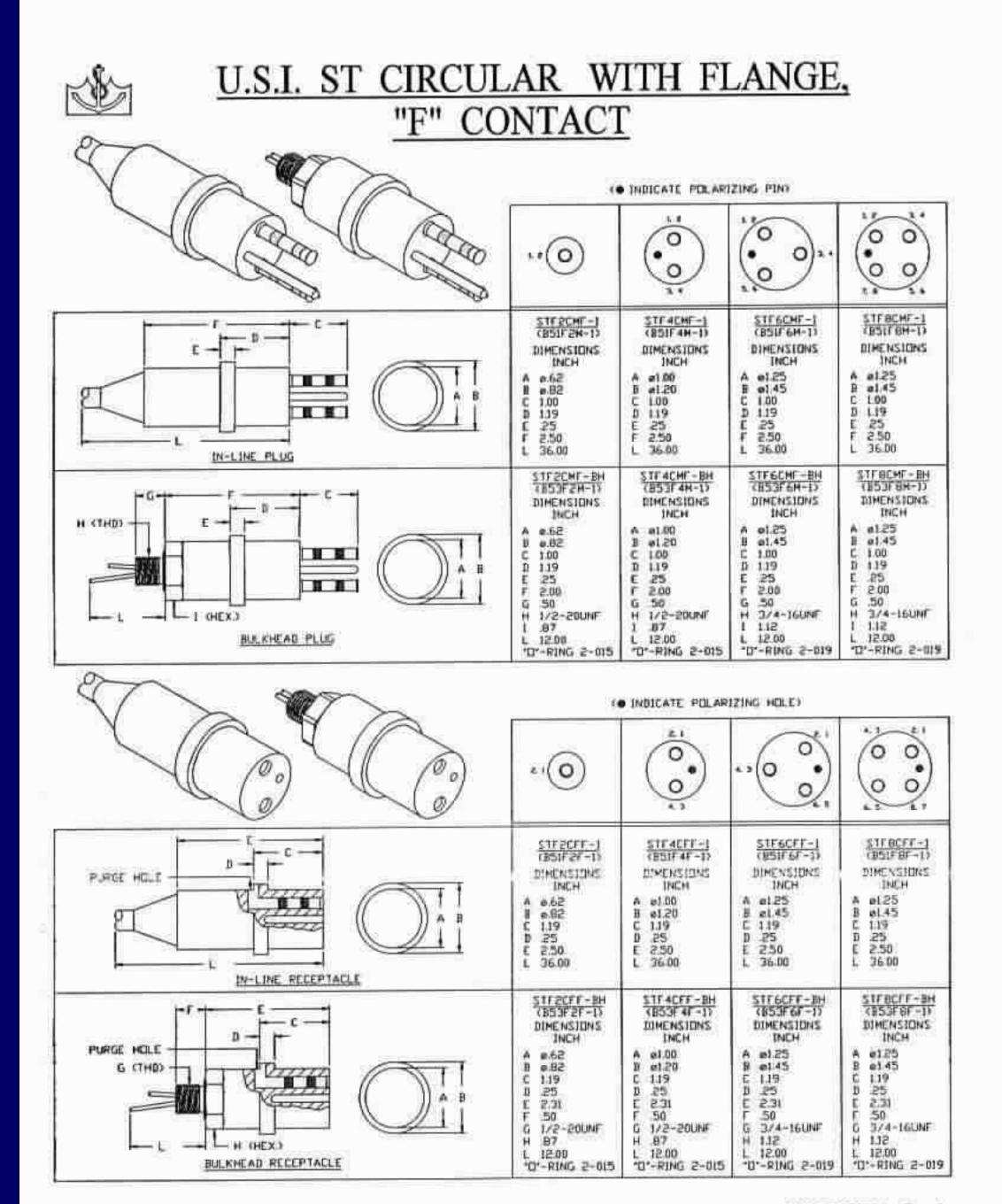
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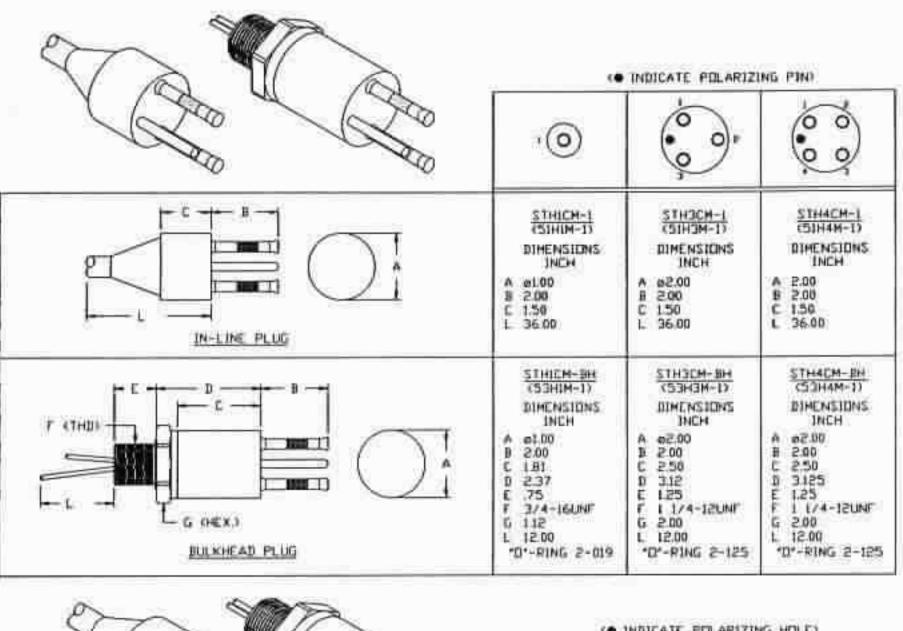
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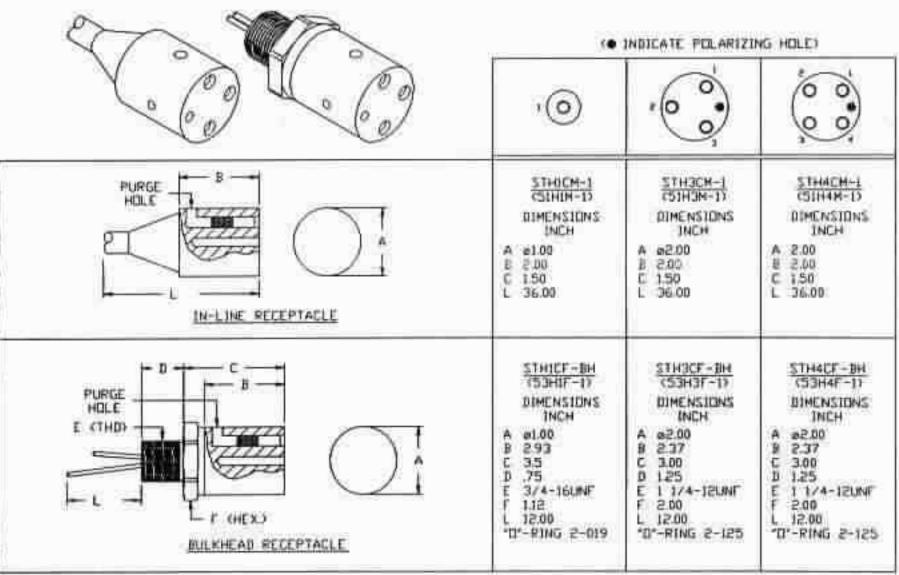
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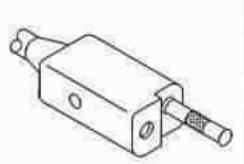
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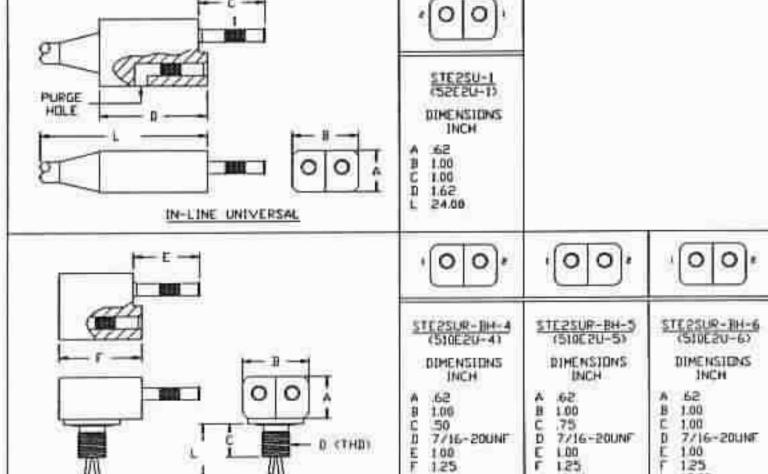
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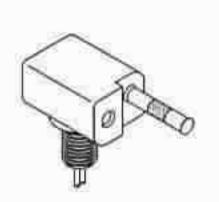
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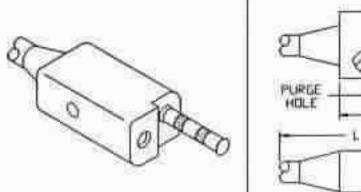
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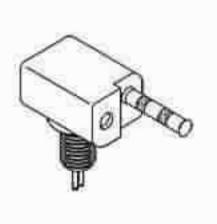


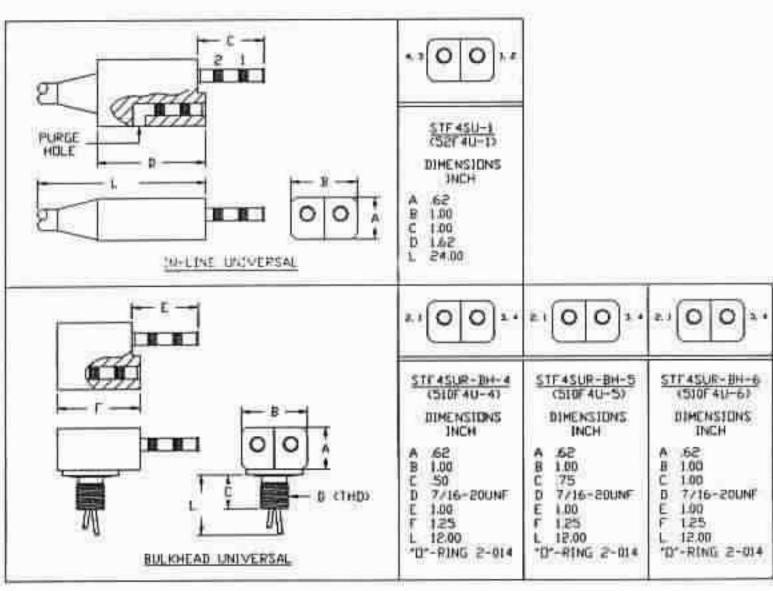


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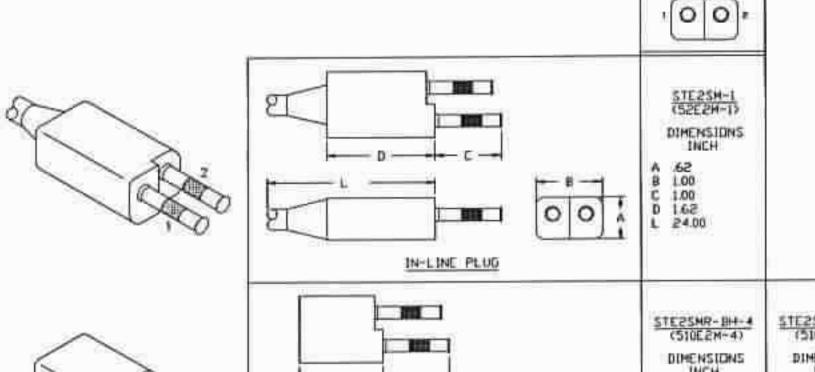
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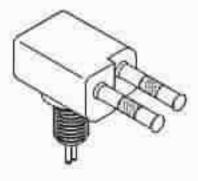
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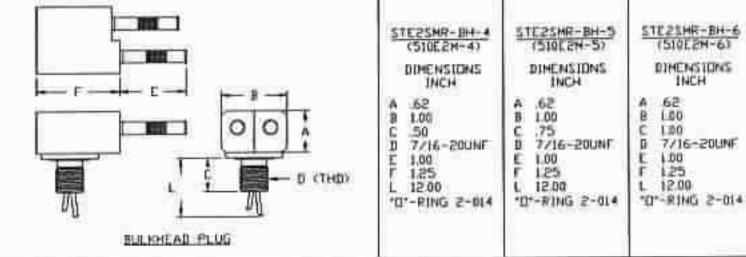
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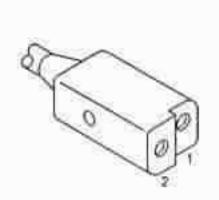


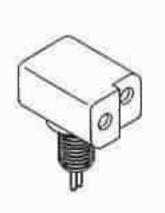
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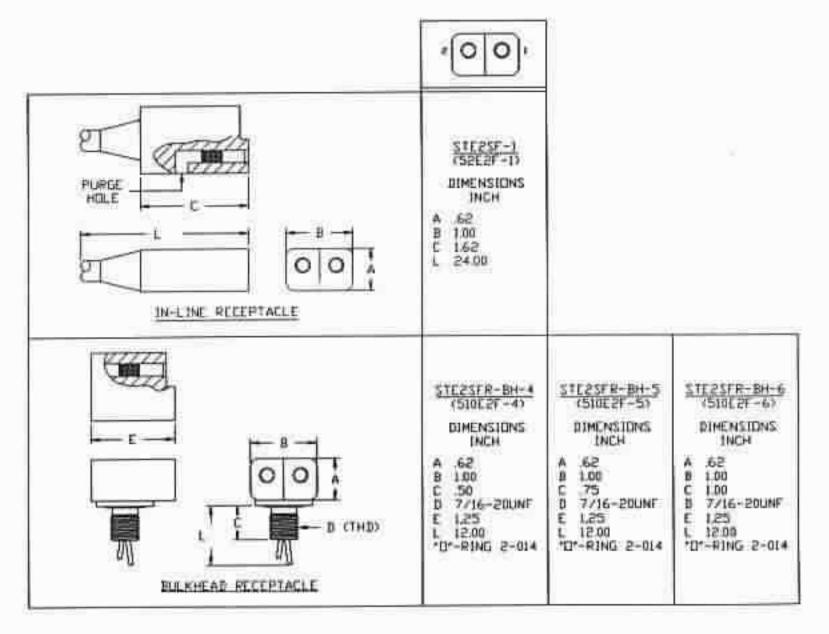












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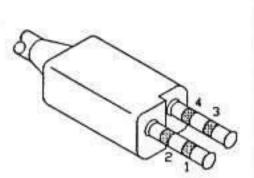
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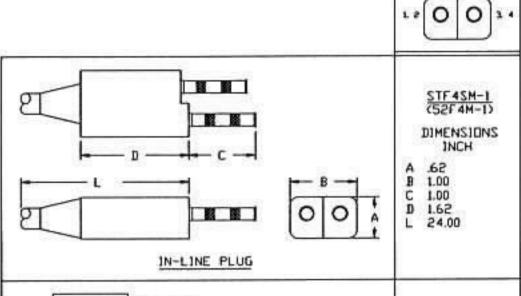
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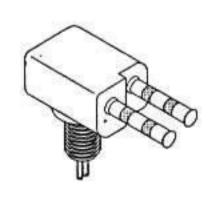
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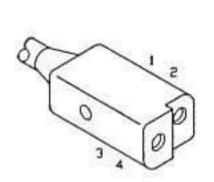
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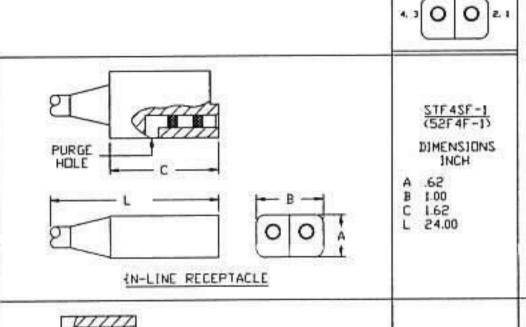


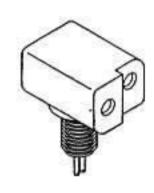




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	INCH	INCH	INCH
	A .62	A .62	A .62
	B 1.00	B 1.00	B 1.00
	C .50	C .75	C 1.00
	D 7/16-20UNF	D 7/16-20UNF	D 7/16-20UNF
	E 1.00	E 1.00	E 1.00
	F 1.25	F 1.25	F 1.25
	L 12.00	L 12.00	L 12.00
	*O'-RING 2-014	*D'-RING 2-014	'D'-RING 2-014







EN-LINE RECEPTACLE			
BULKHEAD RECEPTACLE	STF4SFR-BH-4 (510F4F-4) DIMENSIONS INCH A .62 B 1.00 C .50 D 7/16-20UNF E 1.25 L 12.00 *D'-RING 2-014	STF4SFR-BH-5 (\$10F4F-5) DIMENSIONS INCH A .62 B 1.00 C .75 D 7/16-20UNF E 1.25 L 12.00	STF4SFR-BH-6 (510F4F-6) DIMENSIONS INCH A .62 B 1.00 C 1.00 D 7/16-20UNF E 1.25 L 12.00 *D*-RING 2-014

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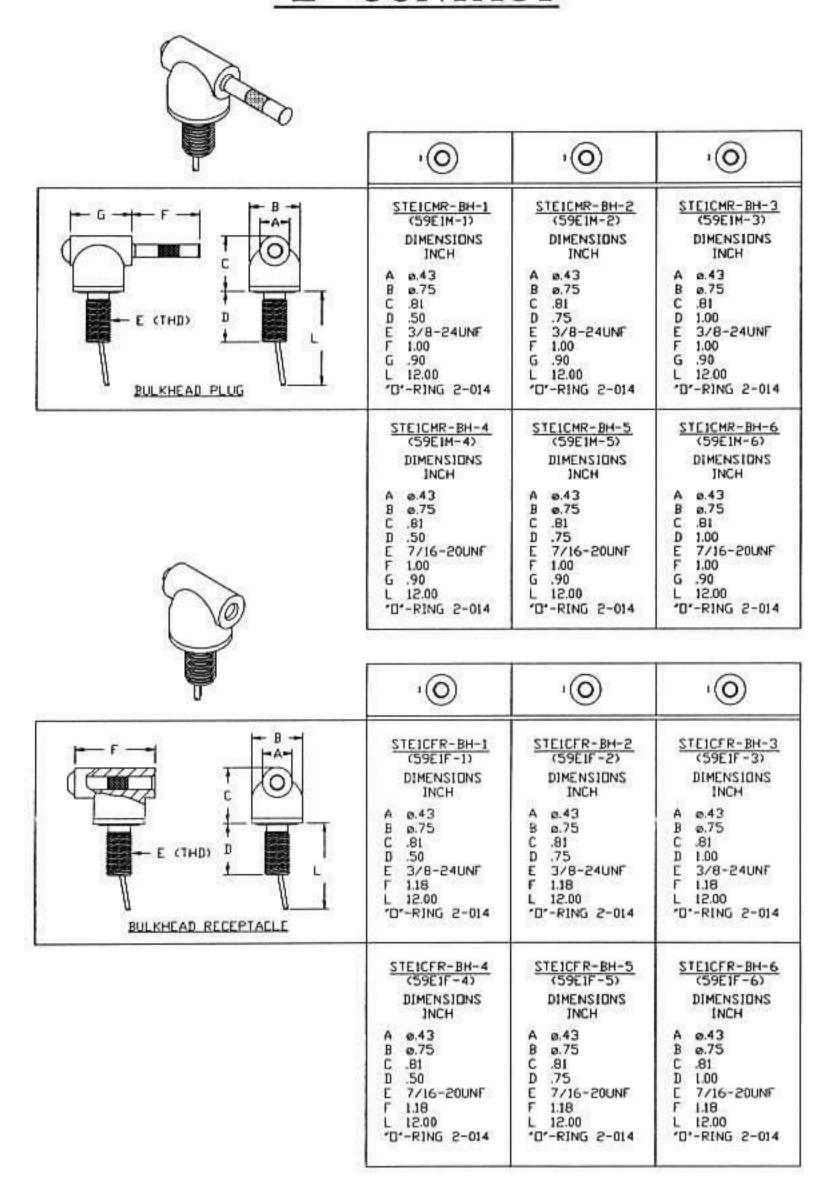
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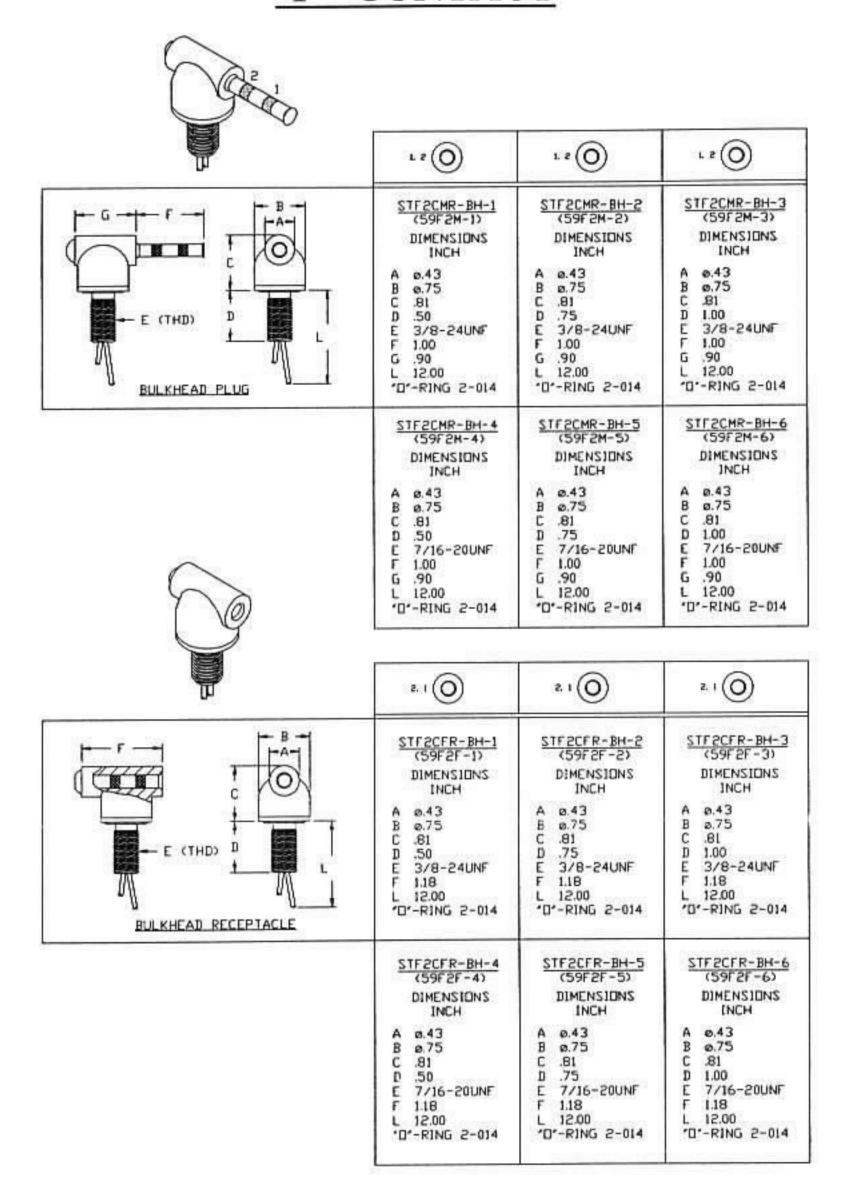
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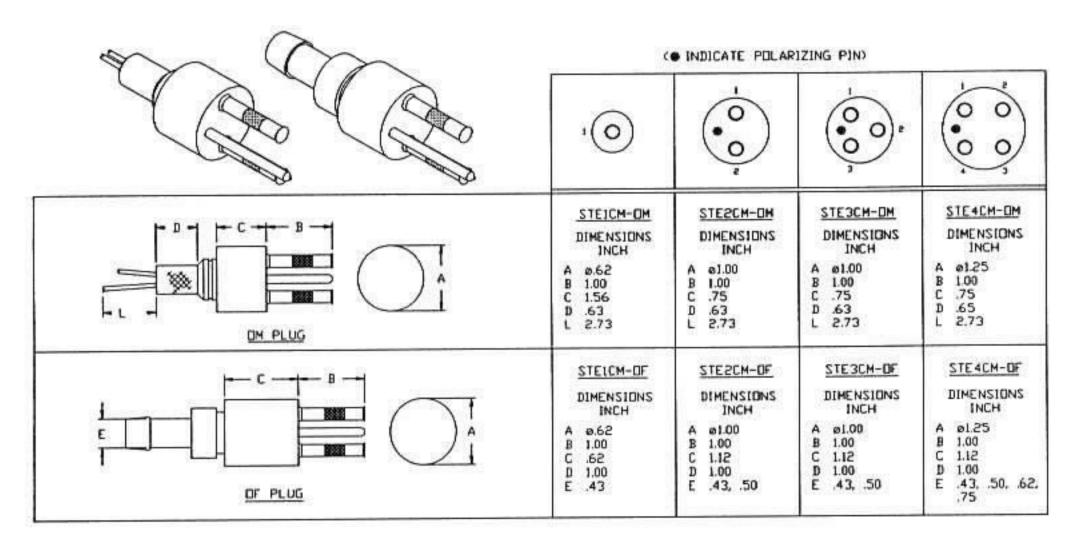
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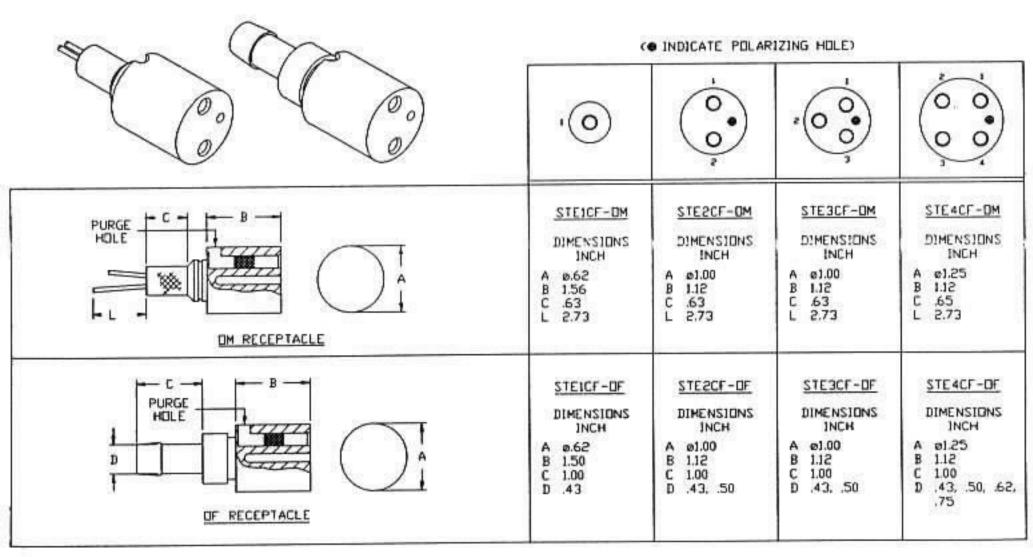
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U.S.I. ST CIRCULAR, "E" CONTACT FIELD INSTALLABLE & OIL FILLED





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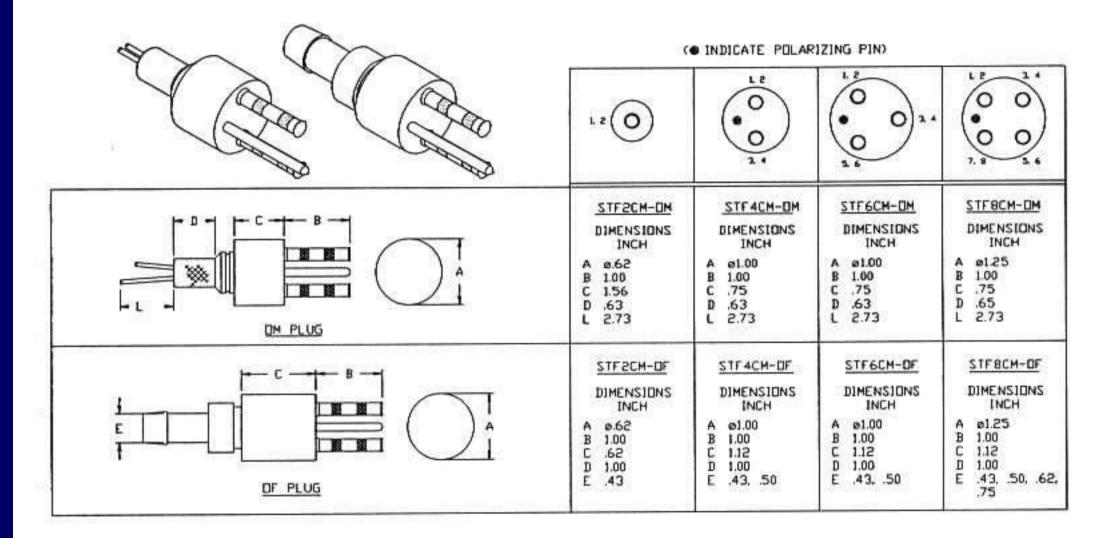
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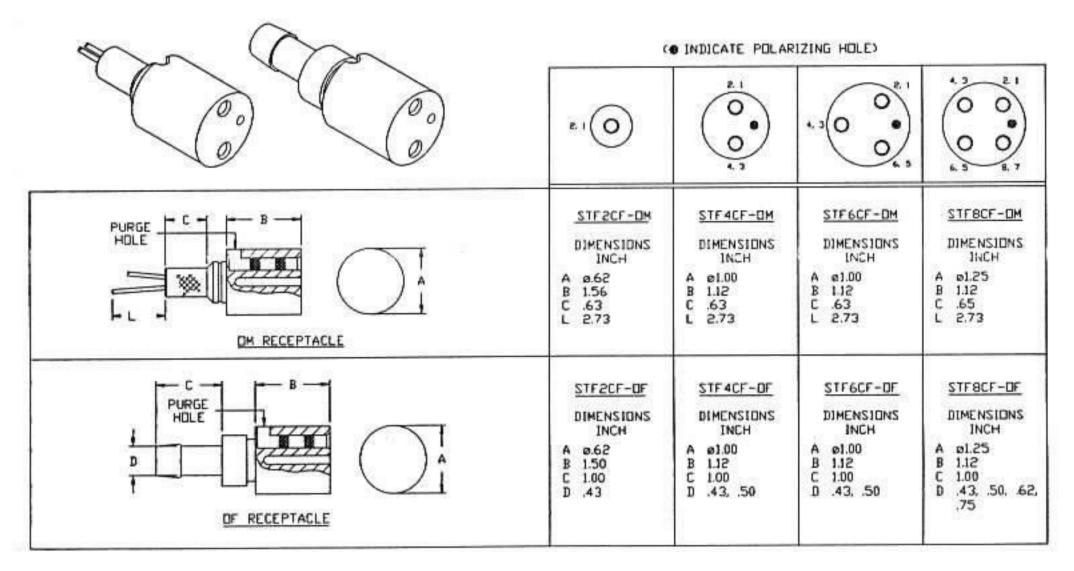
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UXSL Series

PRODUCTS FEATURE:

Many of the products in this catalog are capable of being mated in under water with electrical power de-energized. Precision interference fit between contacts and neoprene-neoprene interface ensures waterproof integrity when correctly installed and maintained. Bulkhead connectors are molded directly to the face of all threaded fittings to provide maximum strength.

PRESSURE RATINGS:

All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I.

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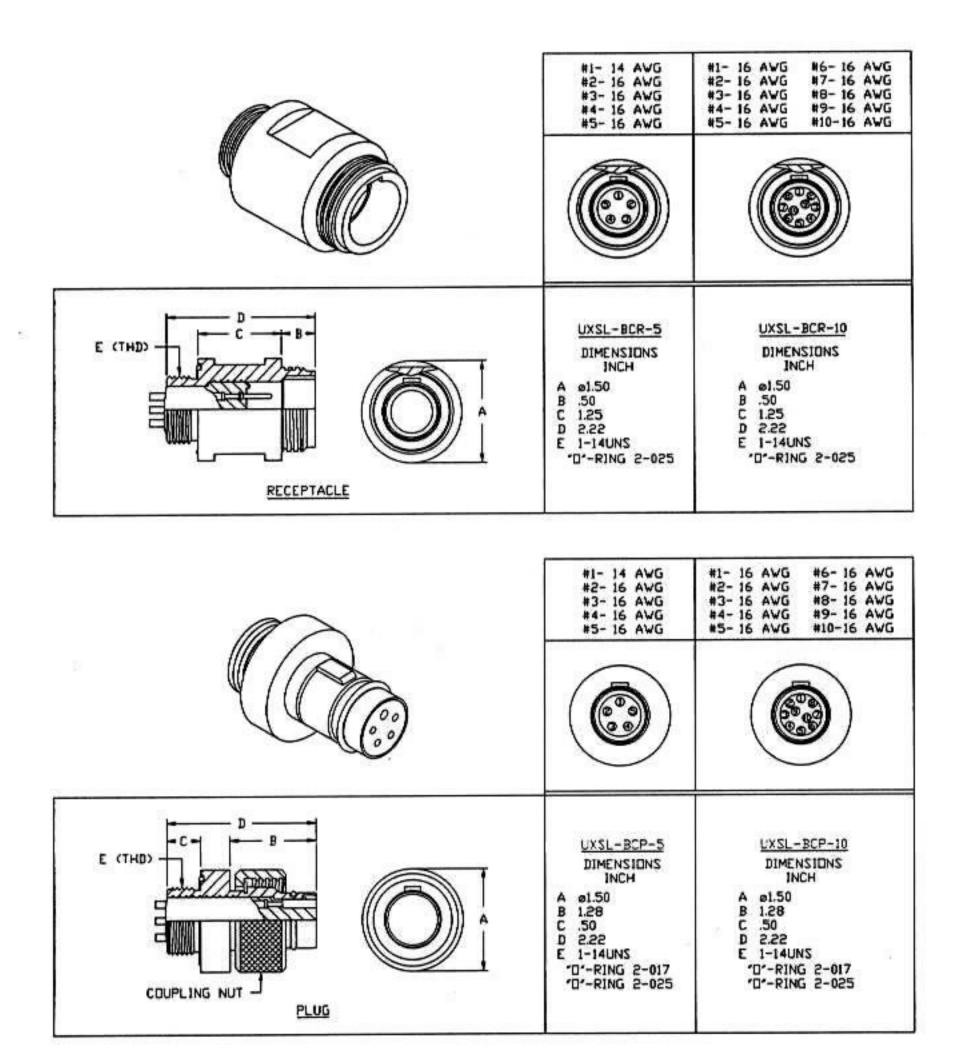
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U.S.I. UXSL-BCR/BCP



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SUBSEA Underwater Connector Series

PRODUCTS FEATURE:

This series is widely used in numerous underwater offshore and hazardous environmental applications. This very rugged series is available in circular, and rectangular low-profile body configurations. 1,2,3,4,5,6,8,10,and 12 contact versions are provided with in-line, bulkhead, and dummy connector models. Neoprene rubber molded body with heavy duty gold plated contacts rated for 20 amps at 220 vac.

PRESSURE RATINGS:

Many of the configurations are rated at 20,000 PSI and are wet mateable.

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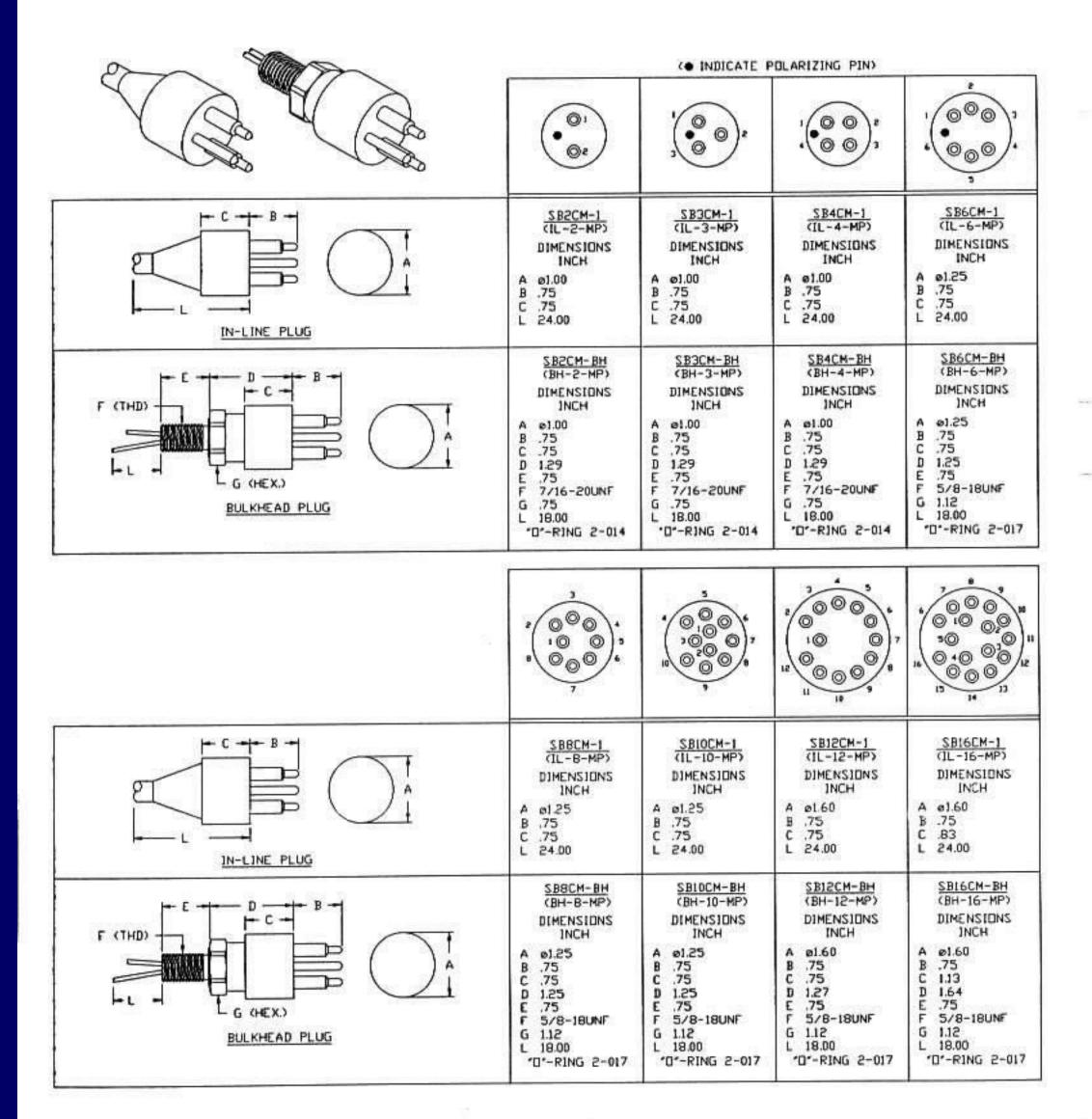
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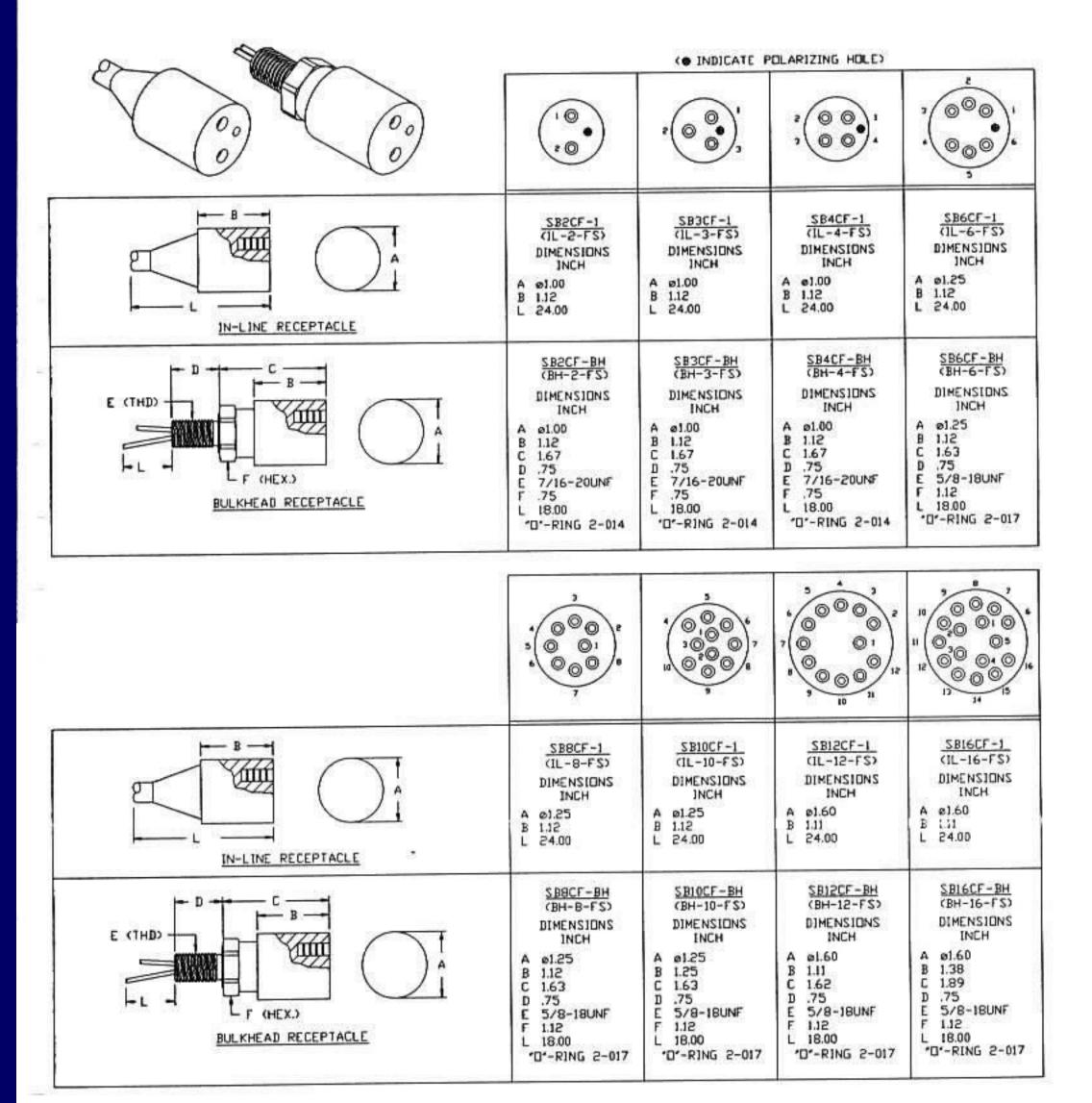
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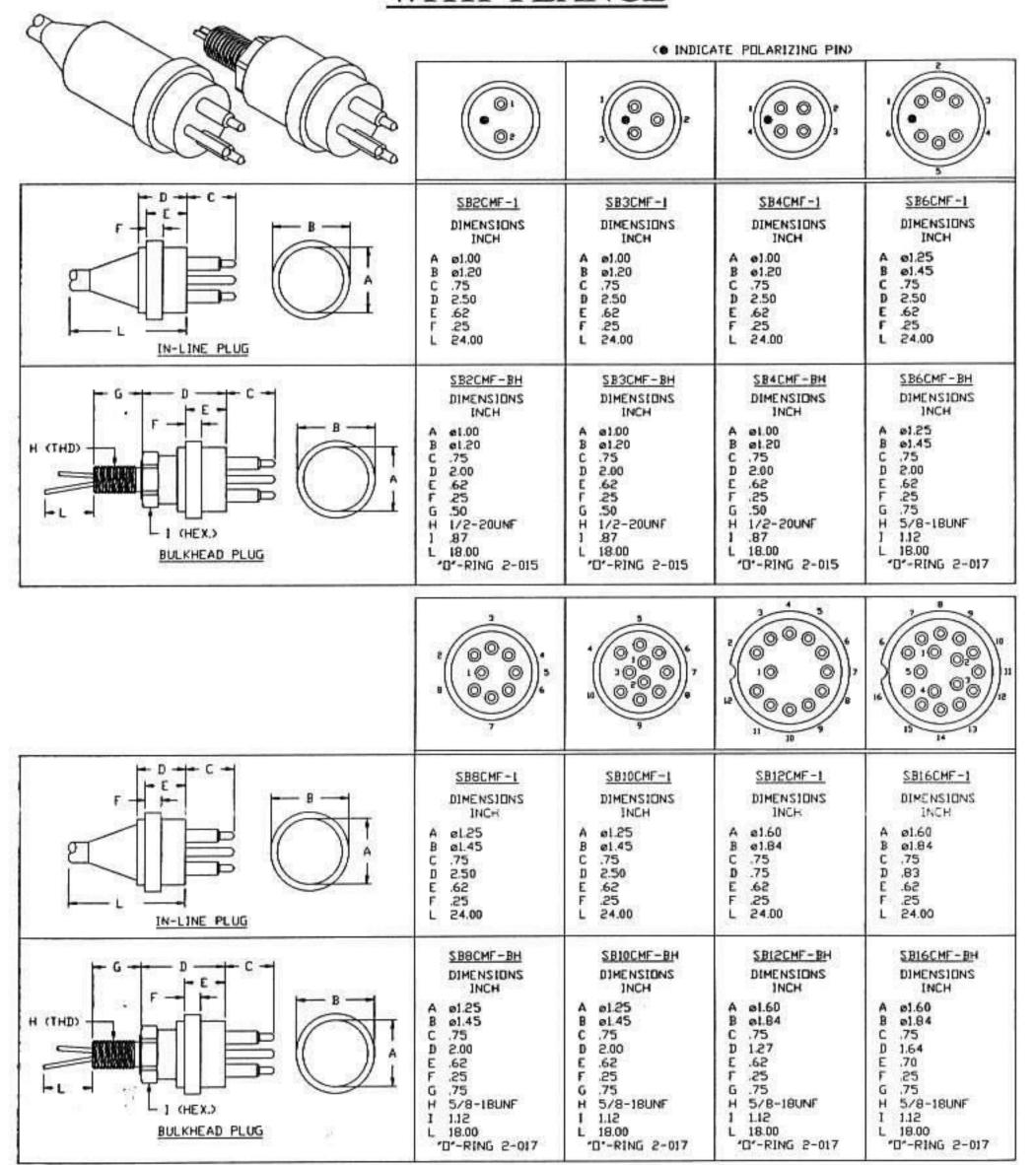
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U.S.I. SUBSEA® CIRCULAR WITH FLANGE



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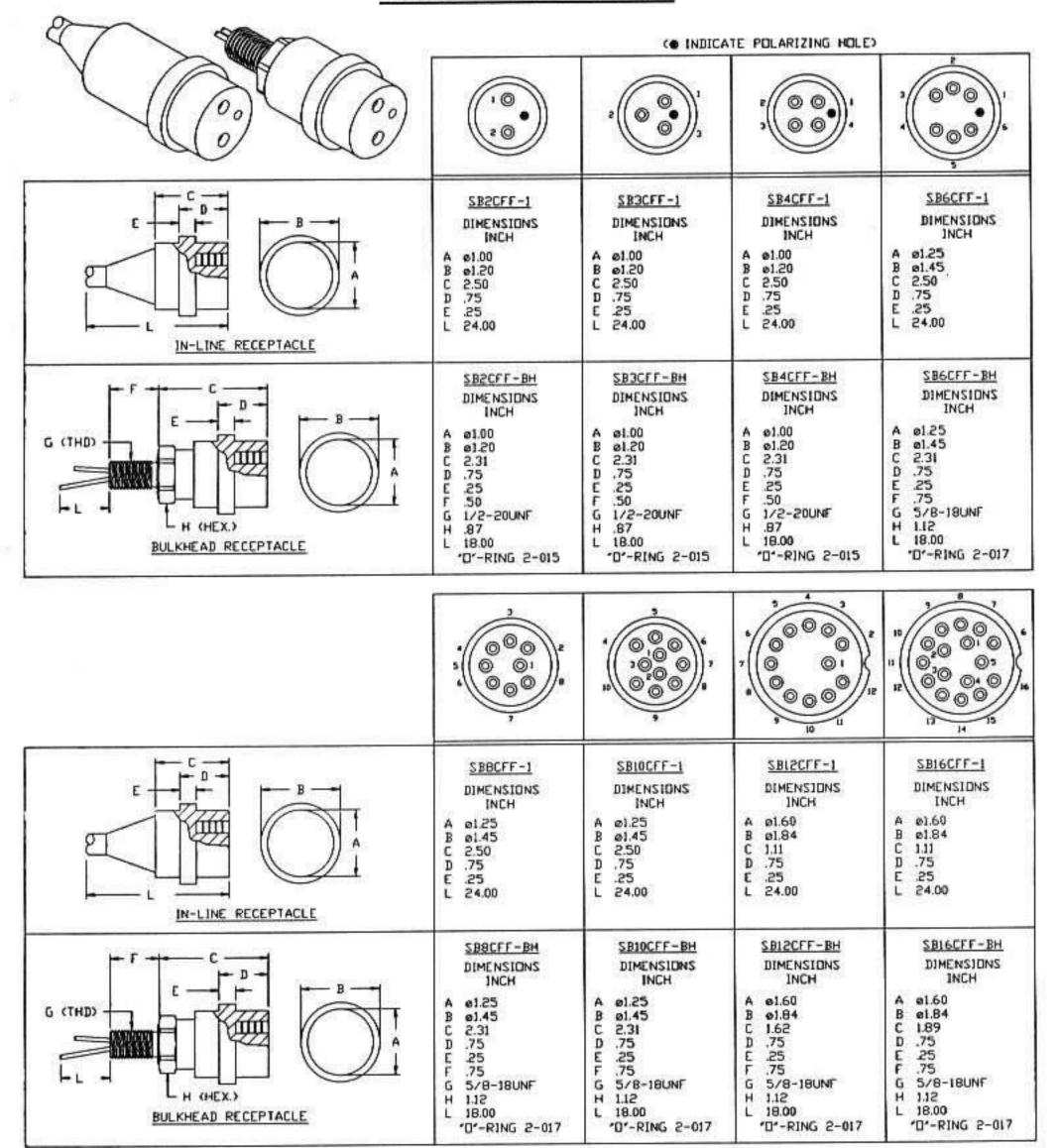
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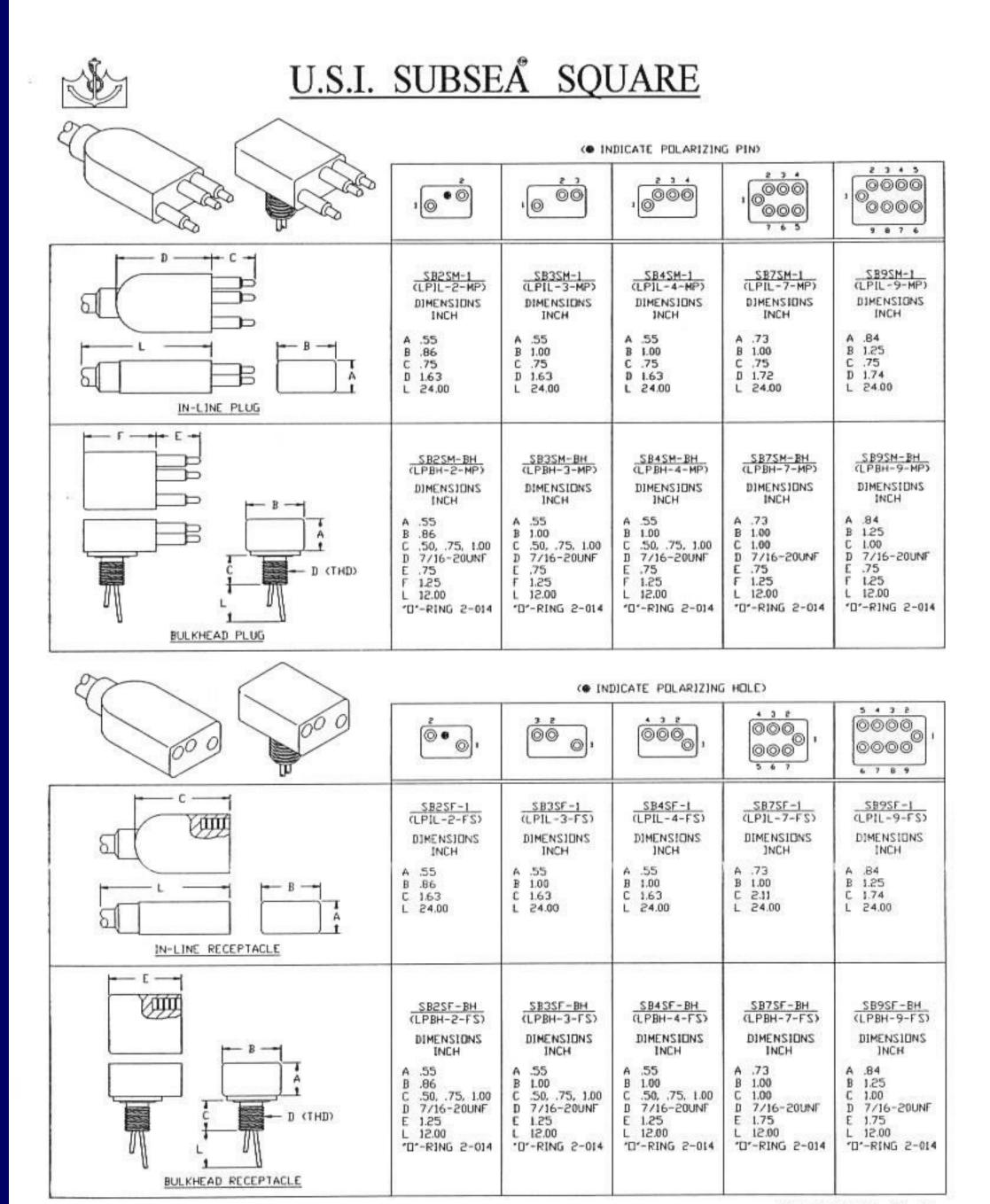
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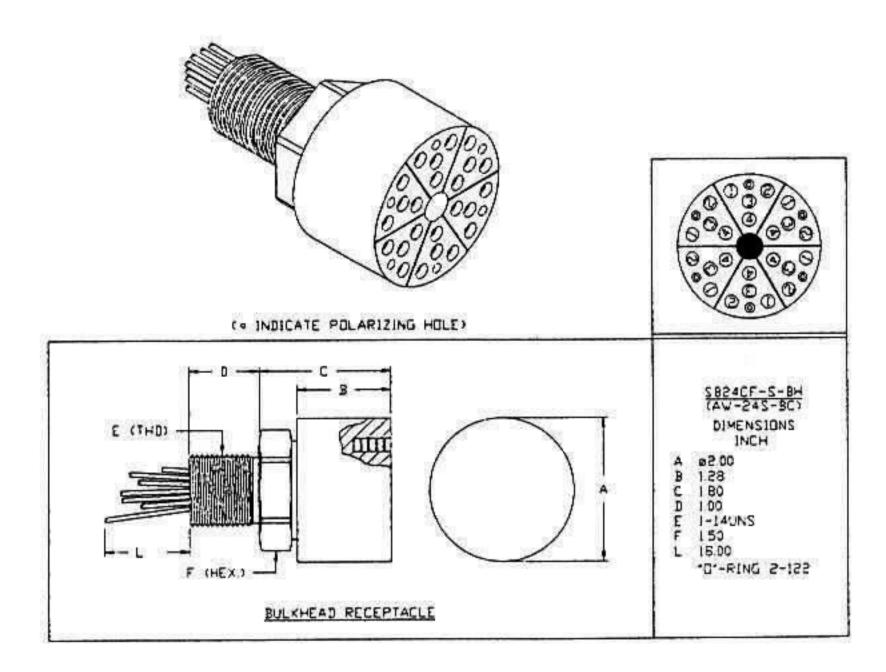
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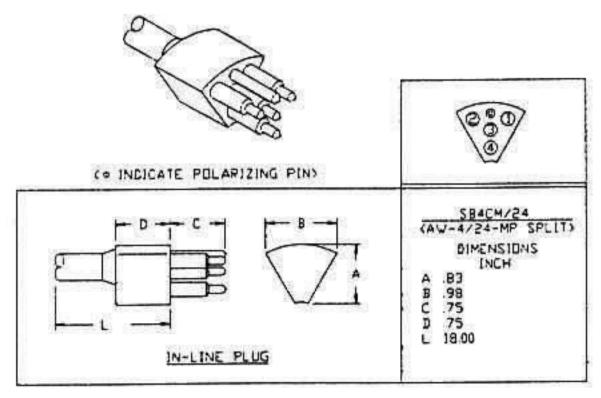
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U.S.I. SUBSEA @ CIRCULAR SPLIT





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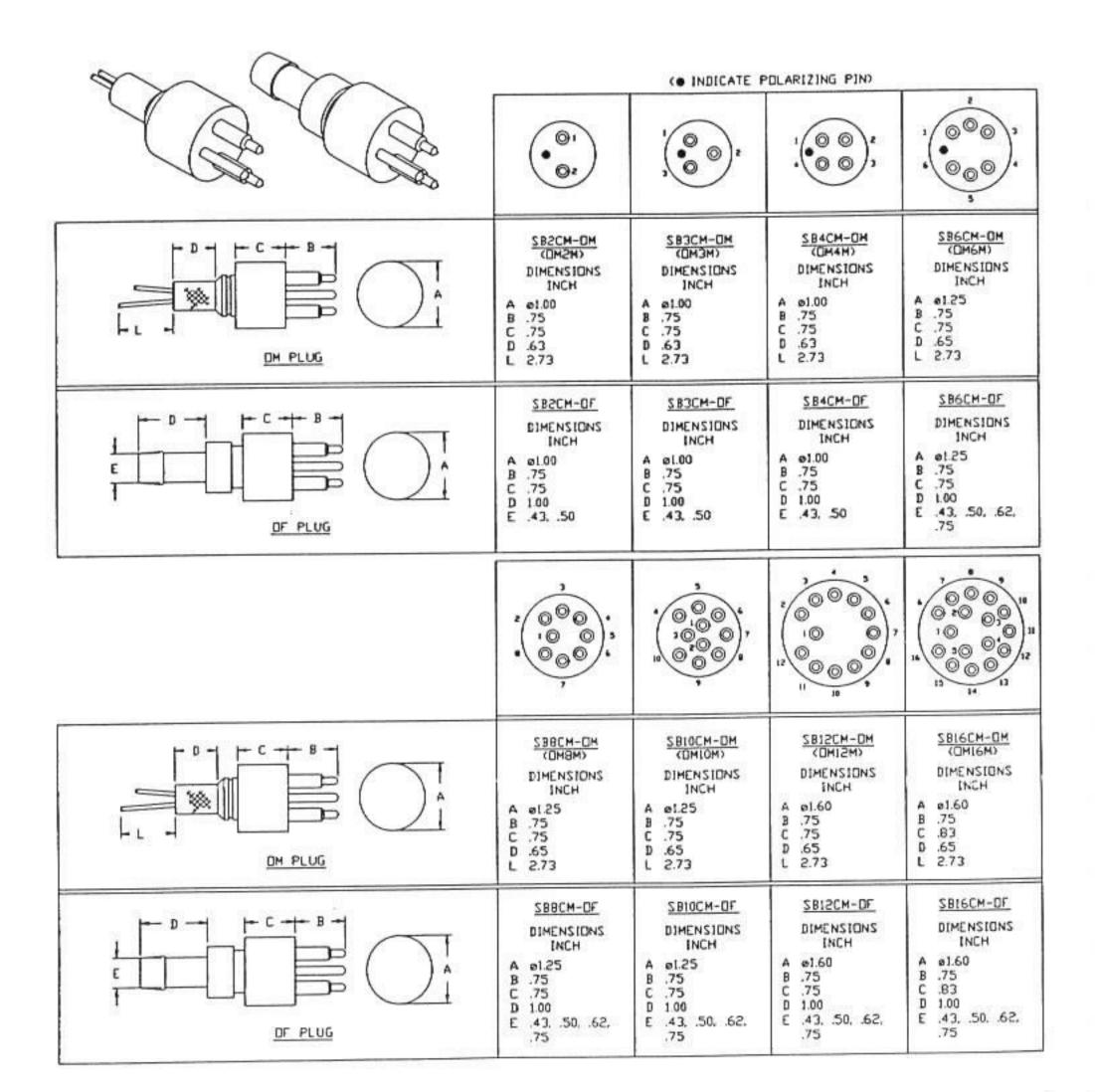
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<u>U.S.I. SUBSEÅ CIRCULAR</u> FIELD INSTALLABLE & OIL FILLED



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REV. A SECTION 3-7

117kb

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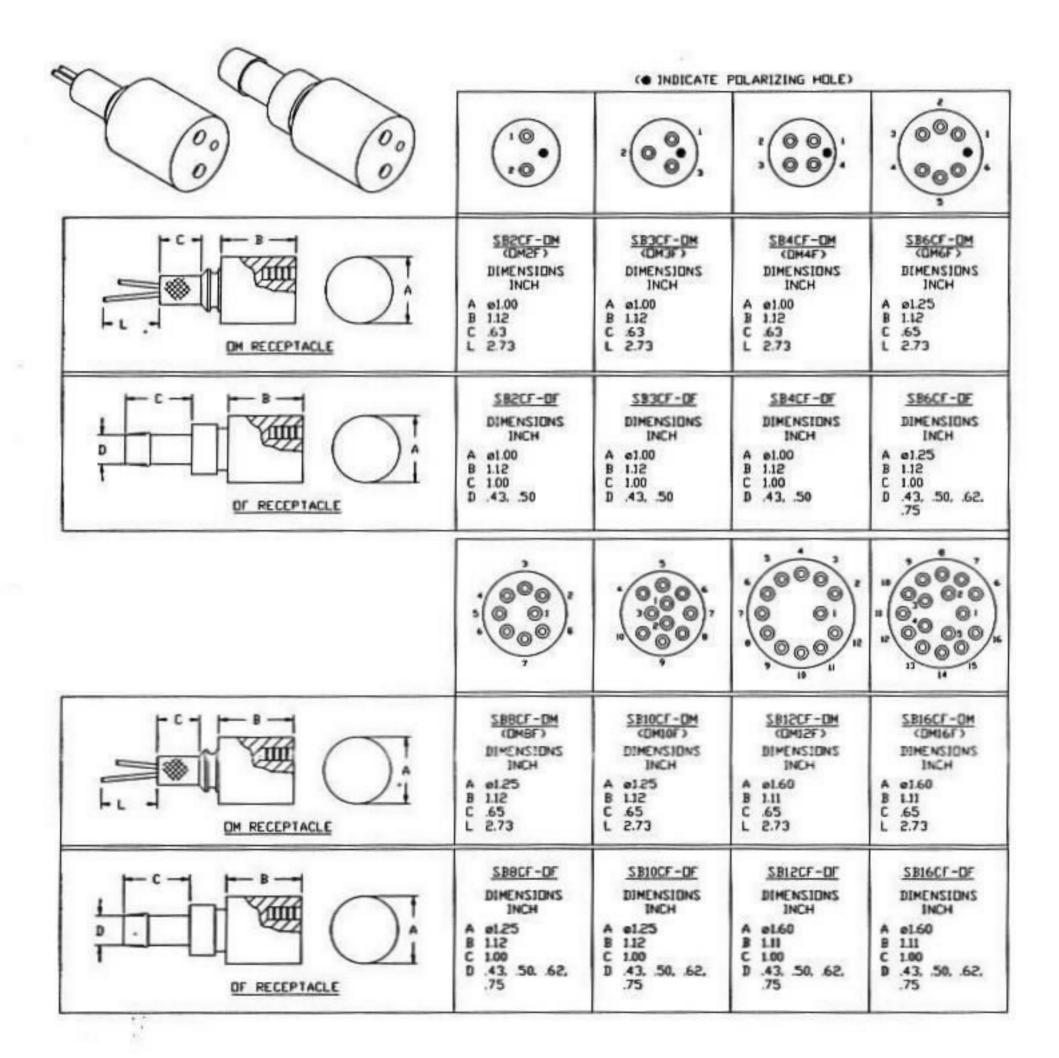
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U.S.I. SUBSEA CIRCULAR FIELD INSTALLABLE & OIL FILLED



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REV. A SECTION 3-8

112kb

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Product Product

Field Installable Boots Series

PRODUCTS FEATURE:

Many of the products in this catalog are capable of being mated in under water with electrical power de-energized. Precision interference fit between contacts and neoprene-neoprene interface ensures waterproof integrity when correctly installed and maintained. Bulkhead connectors are molded directly to the face of all threaded fittings to provide maximum strength.

PRESSURE RATINGS:

All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I.

Field Installable Boots- Page [1] of [1] -

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Product Product
First Last

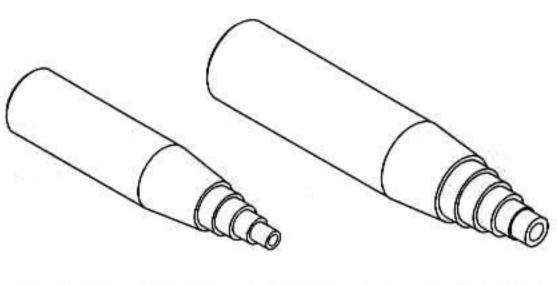
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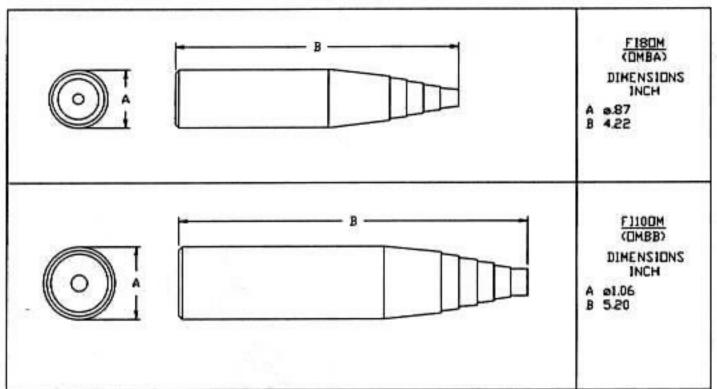
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47kb



U.S.I. FIELD INSTALLABLE BOOT





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SECTION 9-1

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Previous Next Product Product

Miniature Underwater Connector Series

PRODUCTS FEATURE:

This series provides miniaturized underwater connectors that have been accepted for numerous subsea/offshore military, geophysical, and petrochemical applications. This miniature series has four (4) specific connector styles; "MC", "MF", "MO", and "MS". Each of these models have a smaller body size and mounting which provides designers with many space saving options.

Models are available in 1,2,3,4,5,6,8,10, and 12 contacts and are provided with in-line, bulkhead, and dummy versions. The body is neoprene rubber molded with the contacts rated for 7.5 & 15 amps at 220 VAC. This series is wet mateable

Subsea miniature square- Page [1] of [9] - [Underwater Connector Series]

ST miniature circular MC - Page [2] of [9]

ST miniature oval MO - Page [3] of [9] -

ST miniature oval MO - Page [4] of [9] -

ST miniature square MS Universal- Page [5] of [9] -

ST miniature square MS - Page [6] of [9] -

ST miniature square MS - Page [7] of [9] -

ST miniature square MS - Page [8] of [9] -

ST miniature circular field installable - Page [9] of [9] -

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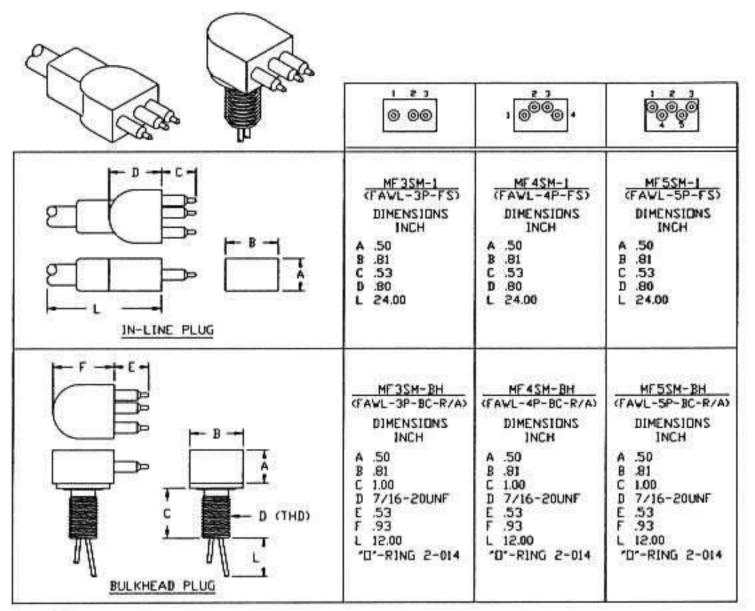
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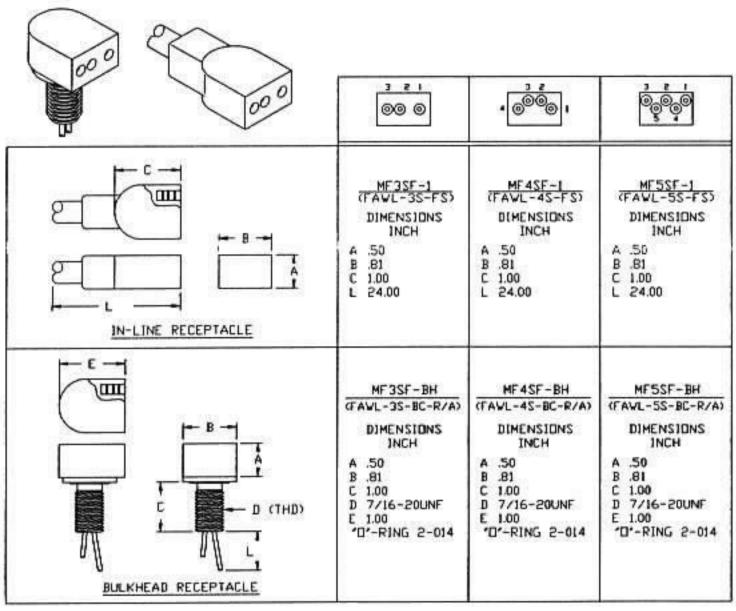
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U.S.I. SUBSEÅ MINIATURE SQUARE





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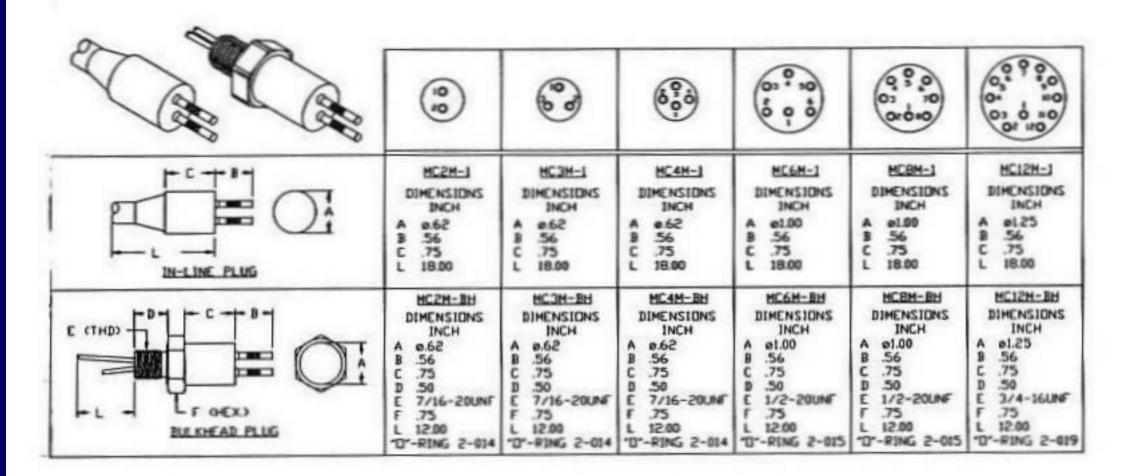
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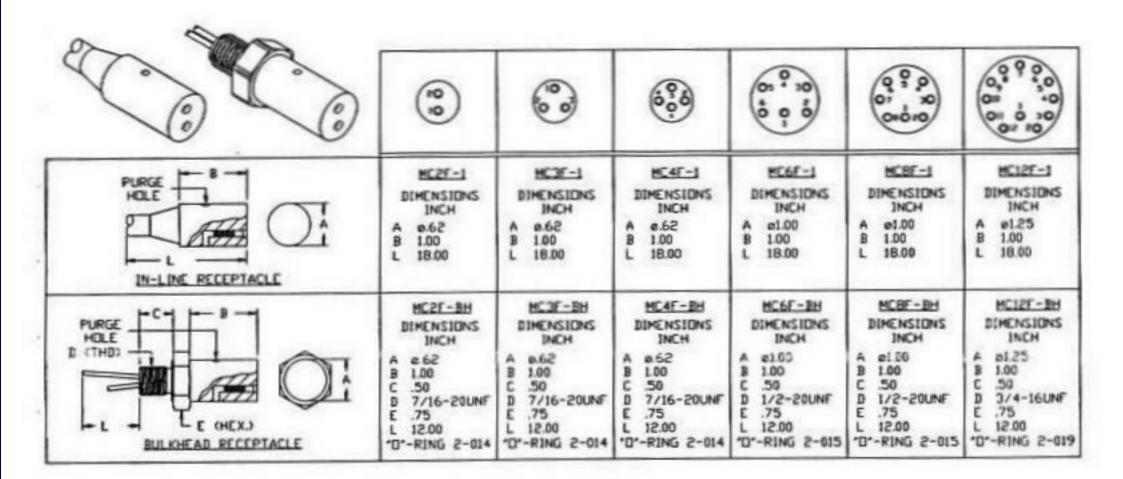
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U.S.I. ST MINIATURE CIRCULAR - MC





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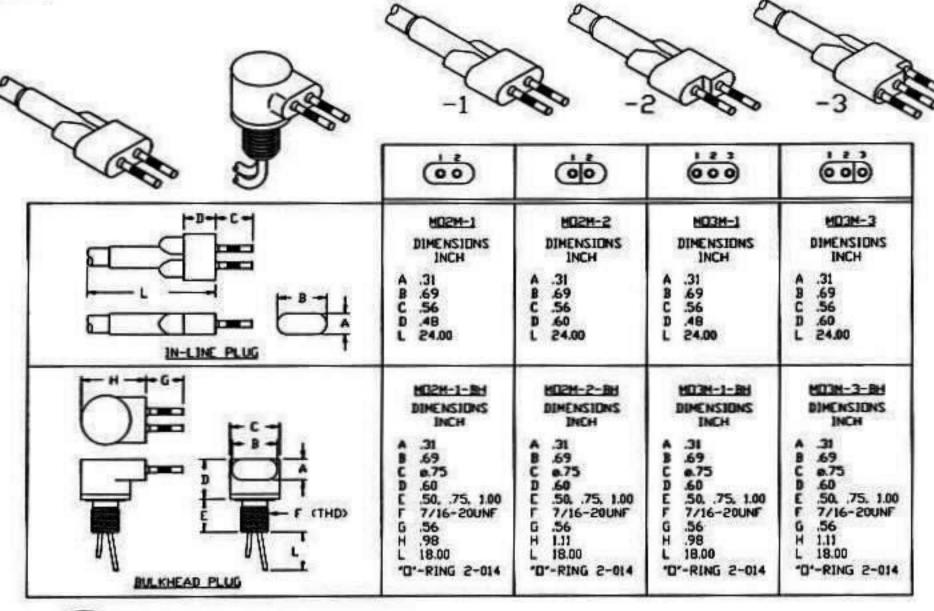
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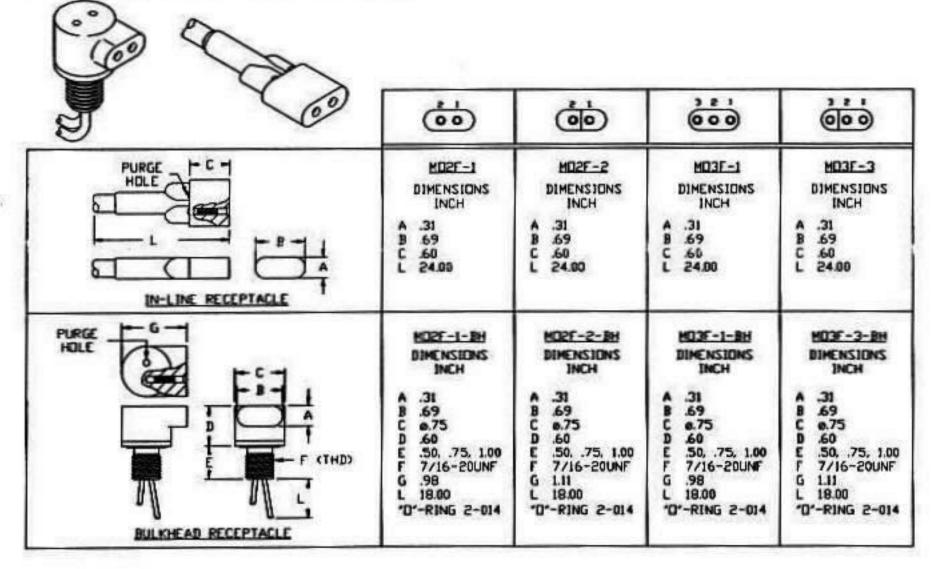
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U.S.I. ST MINIATURE OVAL - MO





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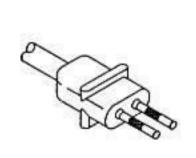
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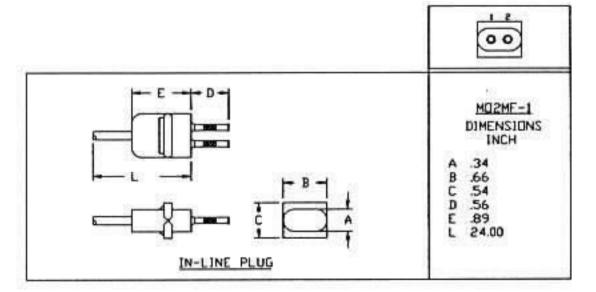
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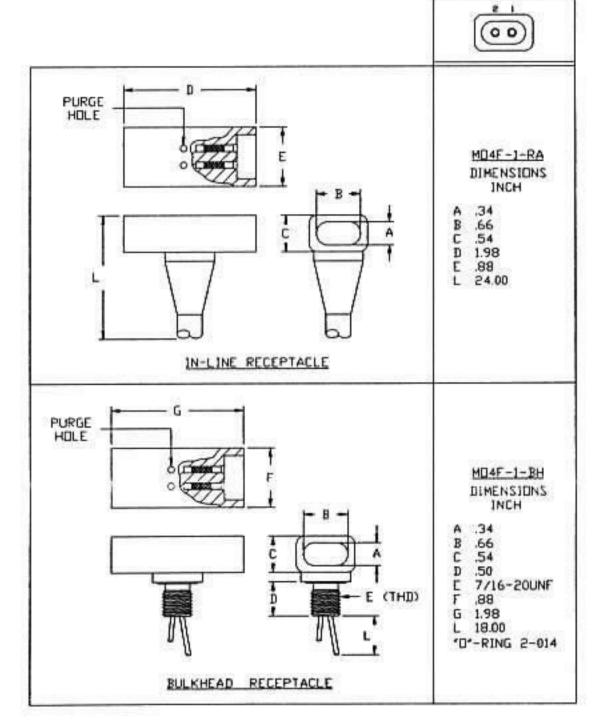


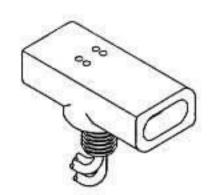
U.S.I. ST MINIATURE OVAL - MO











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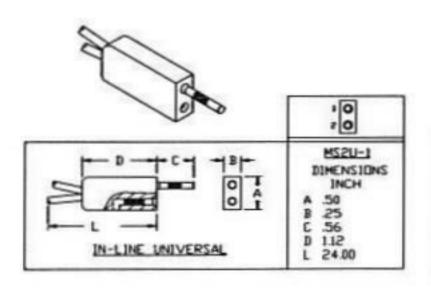
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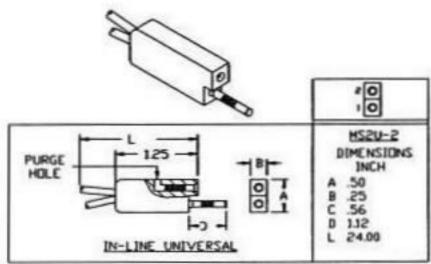
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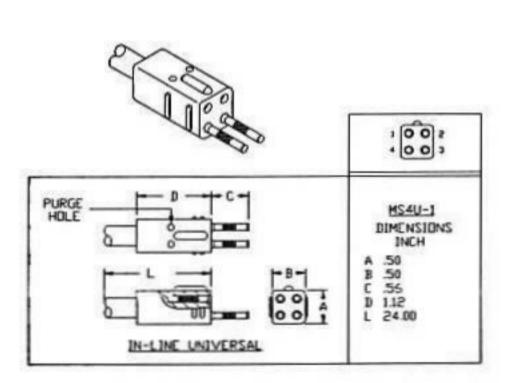
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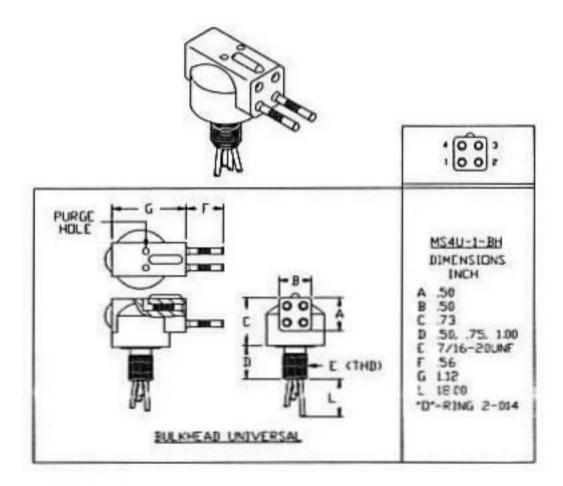


U.S.I. ST MINIATURE SQUARE - MS UNIVERSAL









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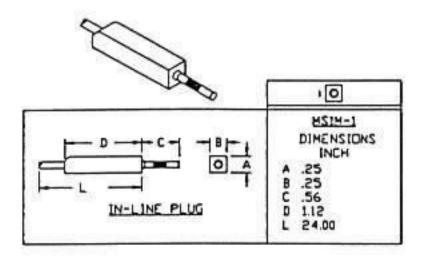
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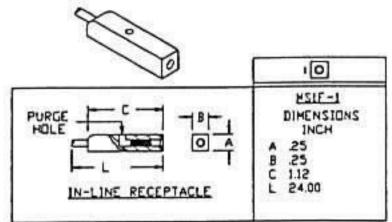
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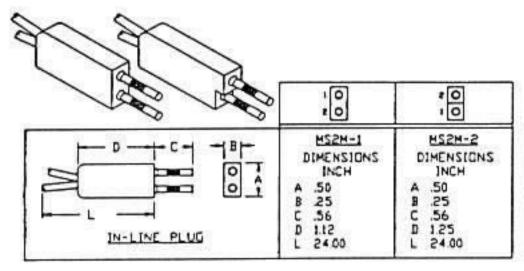
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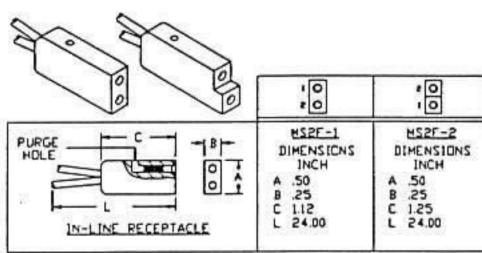


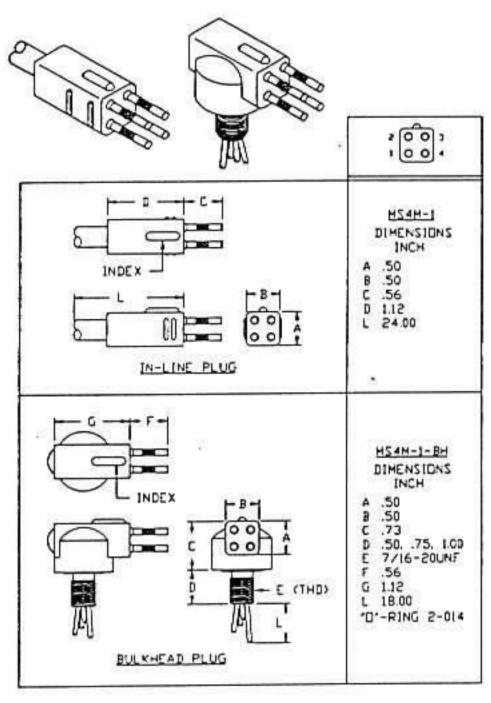
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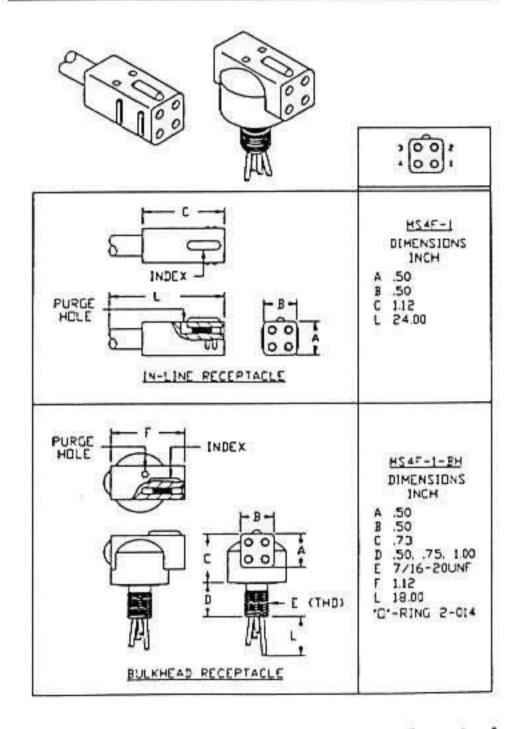












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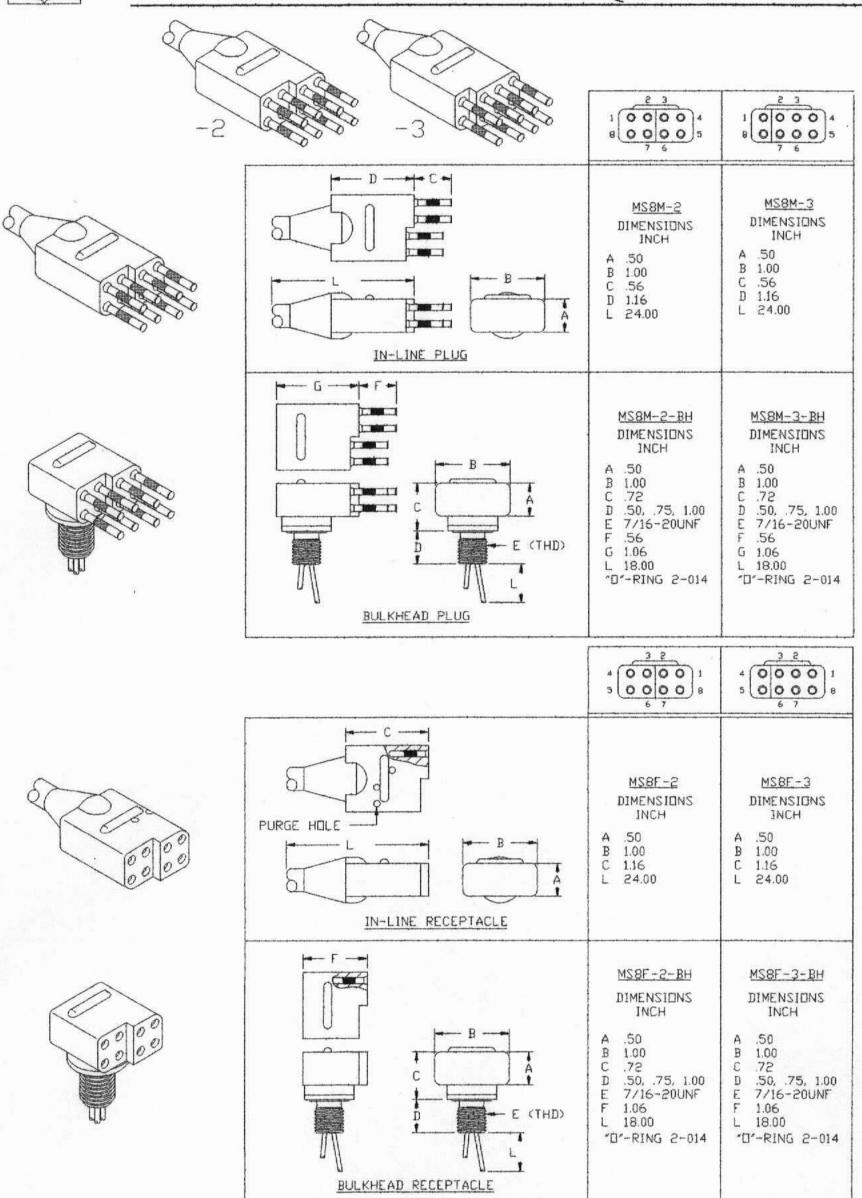
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U.S.I. ST MINIATURE SQUARE - MS



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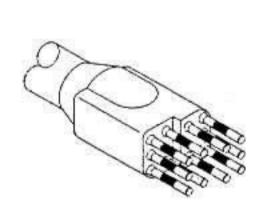
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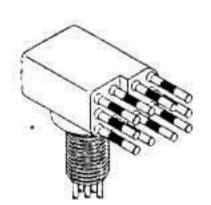
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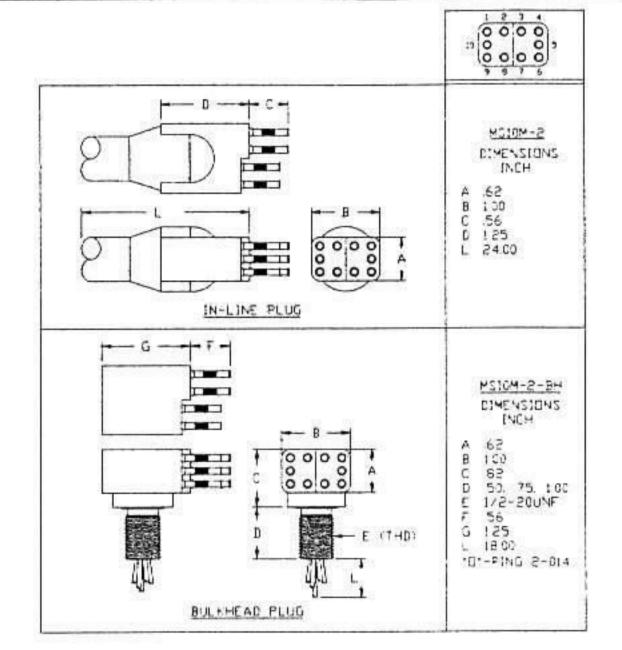
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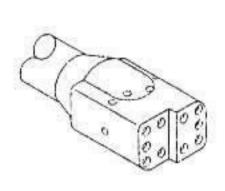


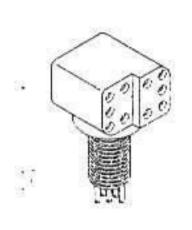
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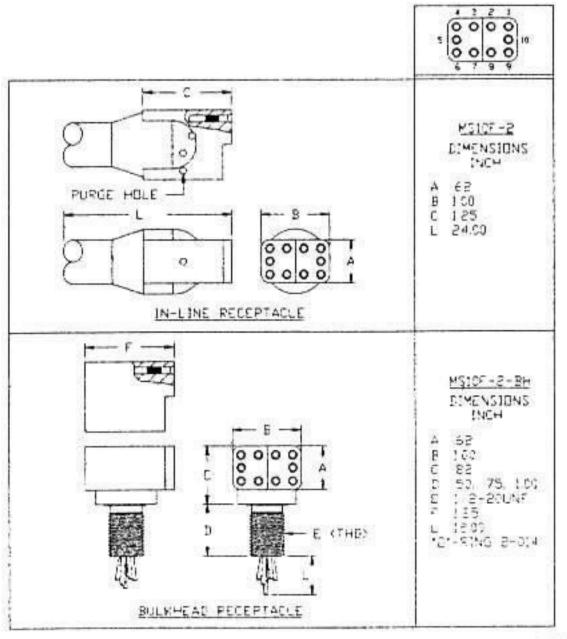












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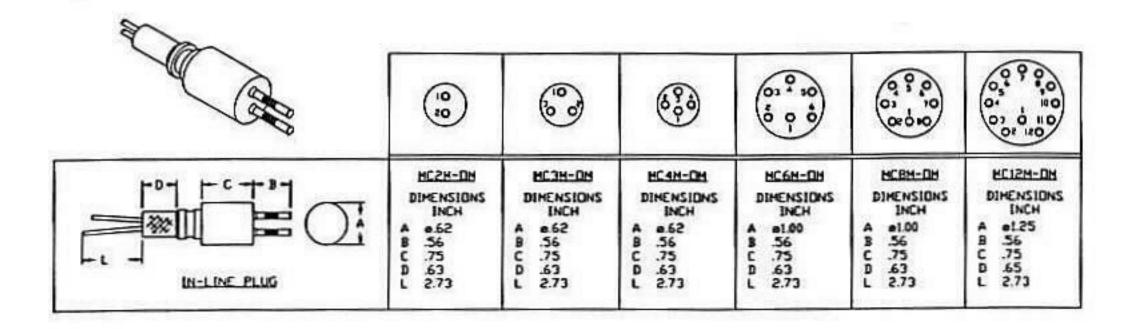
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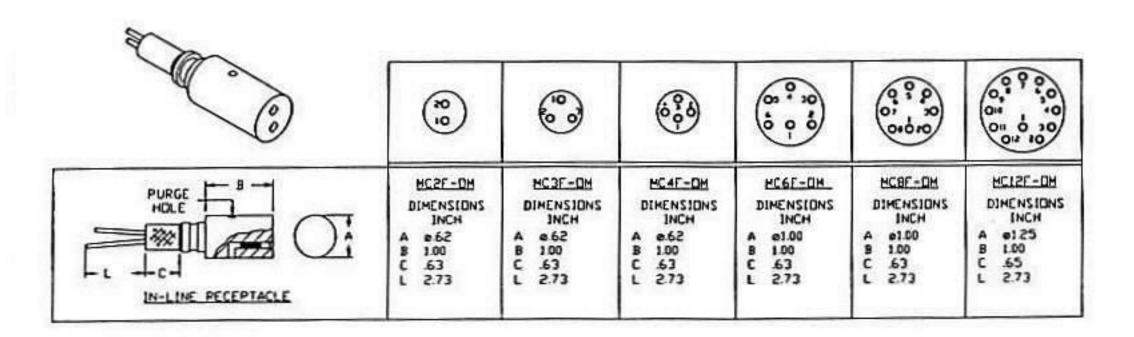
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U.S.I. ST MINIATURE CIRCULAR FIELD INSTALLABLE





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SECTION 4-9

90kb

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Product Product

Junction Boxes Neoprene Molded

PRODUCTS FEATURE:

Junction boxes are available in a variety of design configurations providing the user with a wide range of options to fit nearly every unique subsea application. Junction box housings, capable of operating at full ocean depth, can be designed for either pressure resisting or pressure balanced concepts and can incorporate a variety of wet-mateable underwater connectors.

The junction boxes are provided utilizing molded neoprene rubber, polyurethane, or 316 SST metal housing, and can be provided with oil-filled pressure balanced features. A wide range of cable, or underwater connector input/output options, also are available various mounting concepts

junction boxes neoprene molded- Page [1] of [1] -

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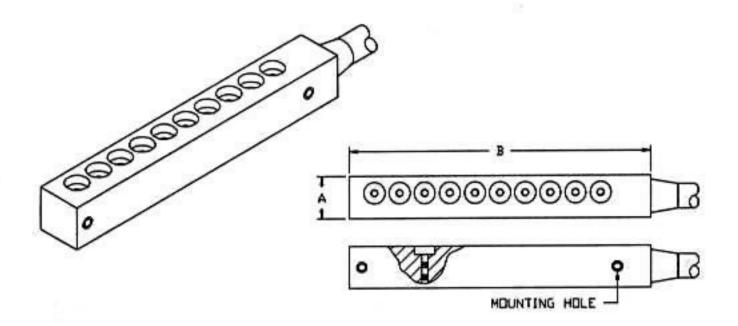
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of [1] 850x1093

60kb



U.S.I. JUNCTION BOXES NEOPRENE MOLDED



* MATING CONNECTORS: STEECH-1 & STEECH-2

MJB-12	MJB-14	MJB-16	MJB-18	0S-ELM
DIMENSIONS	DIMENSIONS	DIMENSIONS	DIMENSIONS	DIMENSIONS
	INCH	INCH	INCH	INCH
A 1.25	A 1.25	A 1.25	A 1.25	A 1.25
B 9.00	B 9.00	B 9.00	B 9.00	B 9.00
2 POLES X 6 MODULES	CONDUCTORS: 2 POLES X 7 MODULES	CONDUCTORS: 2 POLES X 8 MODULES	CONDUCTORS: 2 POLES X 9 MODULES	2 POLES X 10 MODULES

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SECTION 10-1

60kb

Previous Next Product Product

Micro Mini Underwater Connector Series

PRODUCTS FEATURE:

Many of the products in this catalog are capable of being mated in under water with electrical power de-energized. Precision interference fit between contacts and neoprene-neoprene interface ensures waterproof integrity when correctly installed and maintained. Bulkhead connectors are molded directly to the face of all threaded fittings to provide maximum strength.

PRESSURE RATINGS:

All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I.

micro mini square - Page [1] of [2] -

micro mini circular connectors- Page [2] of [2] -

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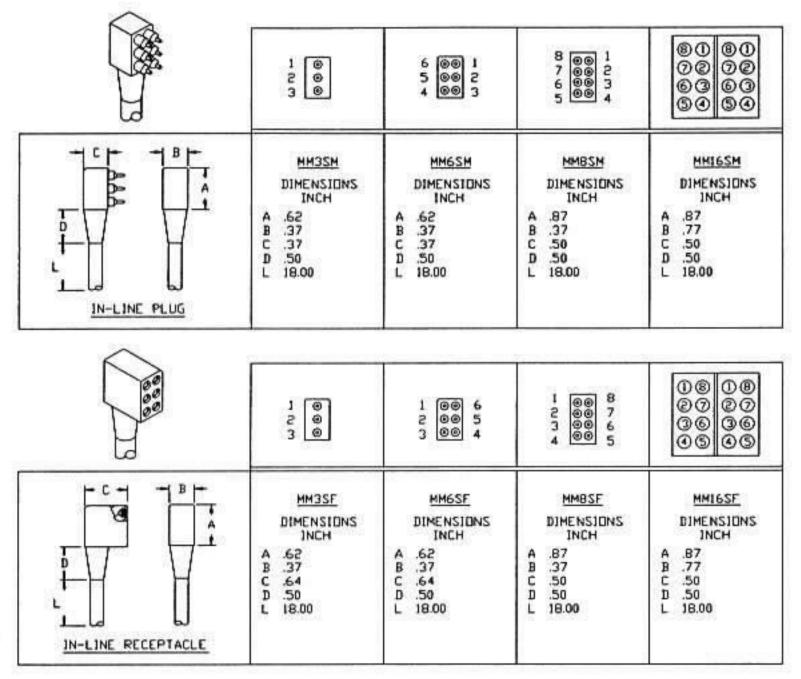
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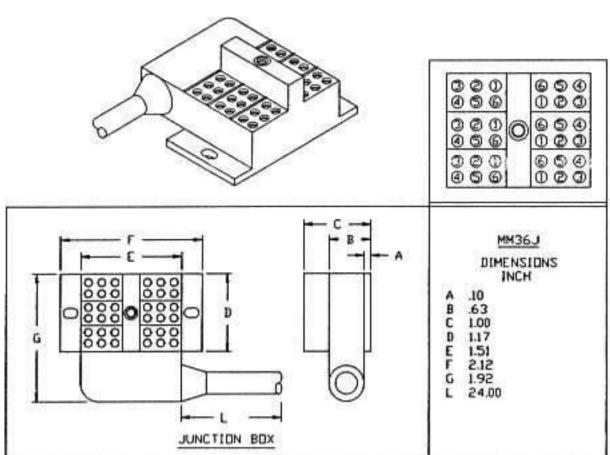
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U.S.I. MICRO - MINI® SQUARE





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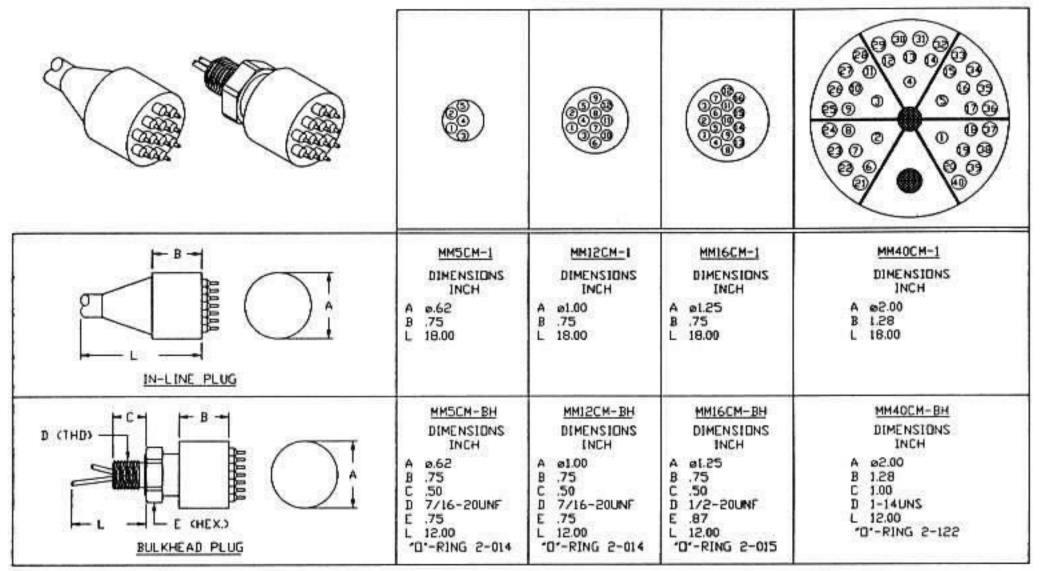
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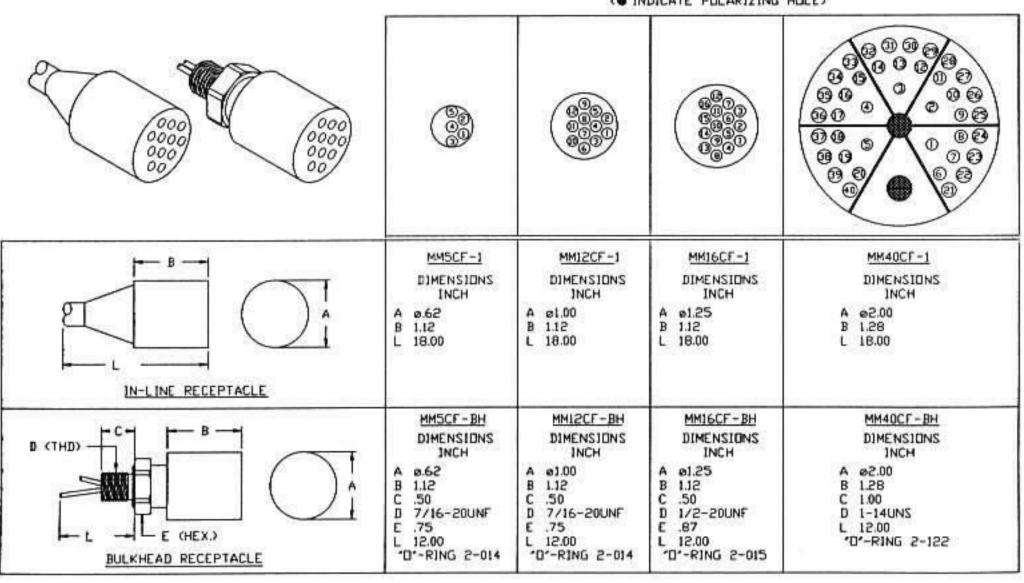


U.S.I. MICRO - MINI CIRCULAR

(INDICATE POLARIZING PIN)



(INDICATE POLARIZING HOLE)



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REV. A SECTION 5-2

134kb

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Product Product

Penetrator Series

PRODUCTS FEATURE:

Underwater systems has vast experience in the design and construction of custom cable assemblies and hull or bulkhead mounting penetrators. We specialize in the over-mold termination of connectors to numerous cable materials such as; neoprene, hypalon, polyurethane, polyethylene, viton, pvc and hydril.

The cable assemblies can be provided in any length, number of conductors, single or multiple breakouts, and coil cords. The penetrators can be provided to operate at full ocean depth and are available in a wide range of materials and mounting configurations.

Penetrators- Page [1] of [1] -

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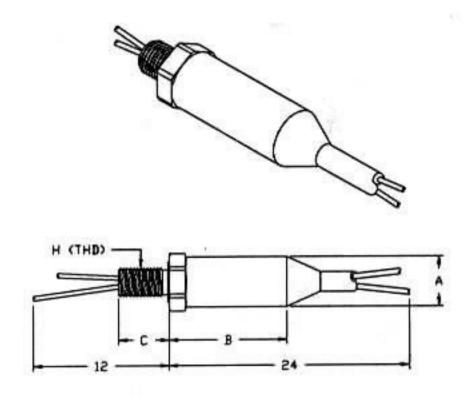
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of [1] 850x1093

52kb



U.S.I. PENETRATOR



PE-202 DIMENSIONS INCH	PE-203 DIMENSIONS INCH	PE-204 DIHENSIONS INCH	PE-206 DIMENSIONS INCH	PE-208 DIMENSIONS INCH	DIMENSIONS INCH
A e.75	A 6.87	A 6.87	A \$1.12	A e1.12	A ø1.25
B i.75	B 2.19	B 2.19	B 2.37	B 2.37	B 3.12
C .50	C .87				
D 7/16-20UNF	D 5/8-18UNF	D 5/8-18UNF	D 7/8-14UNF	D 7/8-14UNF	D 1-14UNF
E .75	E 1.12	E 1.12	E 1.25	E 1.25	E 1.50
#16 AWG	#16 AVG	418 AWG	#18 AWG	*18 AWG	#18 AVG
*D'-RING 2-014	"D"-RING 2-019	"0"-RING 2-019	*D'-RING 2-021	'O'-RING 2-021	"O"-RING 2-122

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SECTION 11-1

52kb

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Sealoc Underwater Connector Series

PRODUCTS FEATURE:

This series is ideal for a wide range of underwater camera, lighting, and instrumentation applications; also known in the industry as the "NELSON" connector. 1,2,3, & 4 contact versions with both in line, bulkhead, and dummy connector configurations are available. Neoprene rubber body is directly molded to the cable and is provided with silver plated # 16 AWG contacts and rated to 20,000 PSI.

Sealoc connectors - Page [1] of [2] -

Sealoc connectors - Page [2] of [2]

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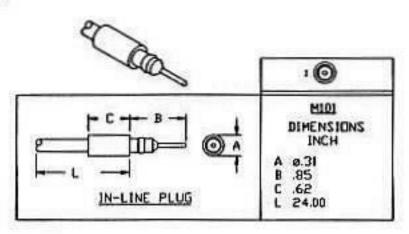
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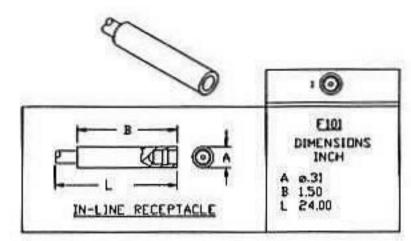
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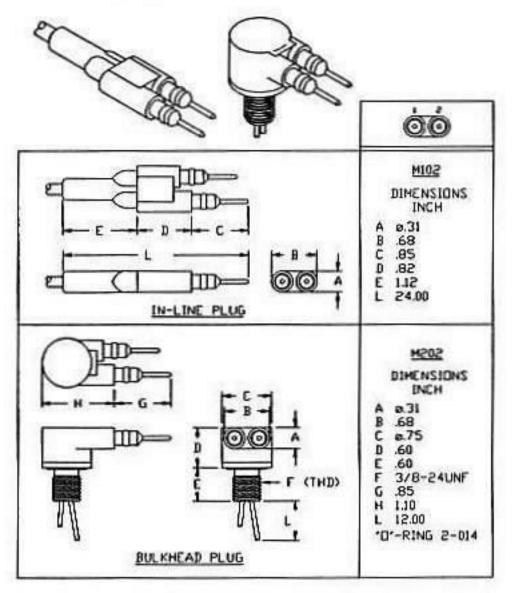
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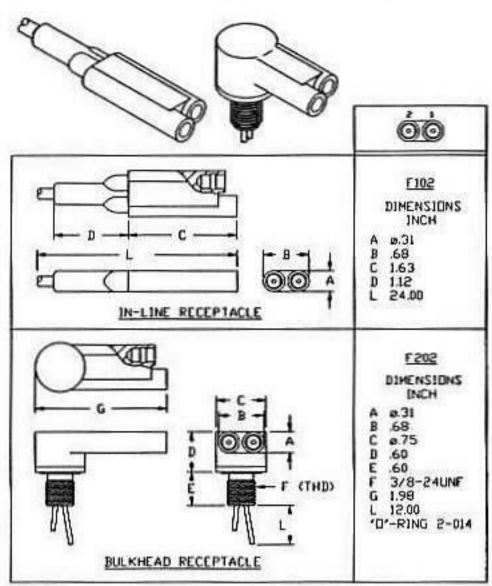


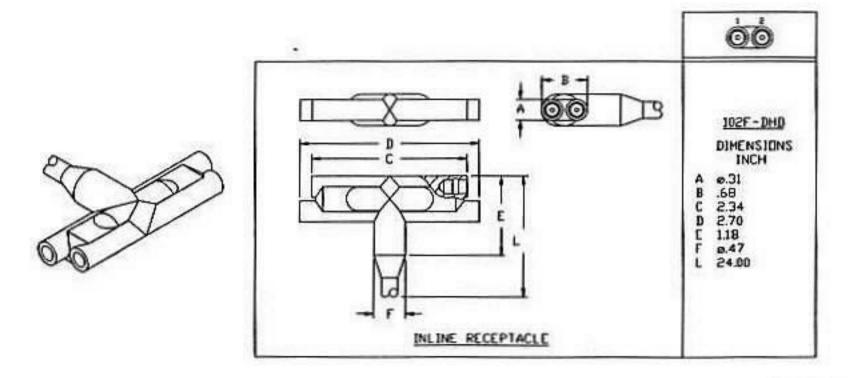
U.S.I. SEALOC®











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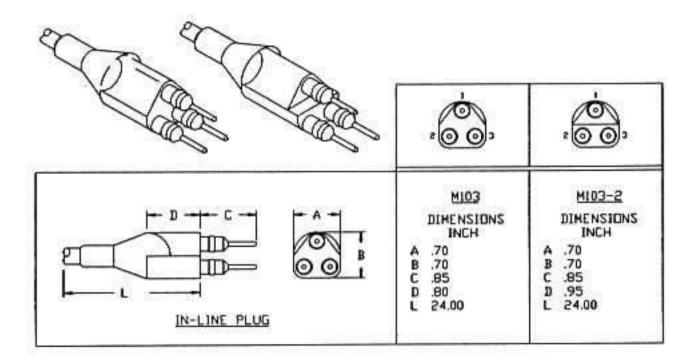
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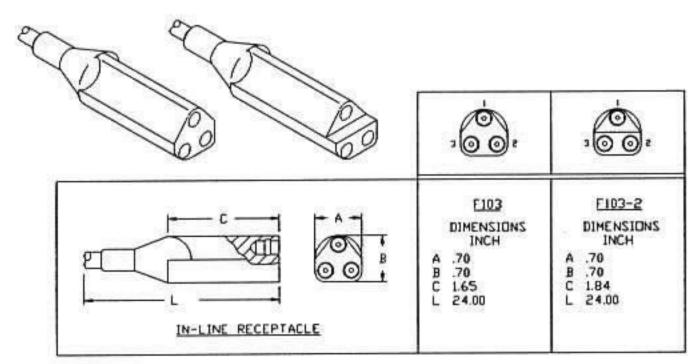
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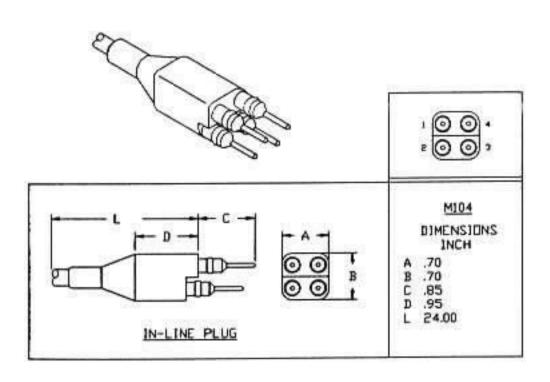
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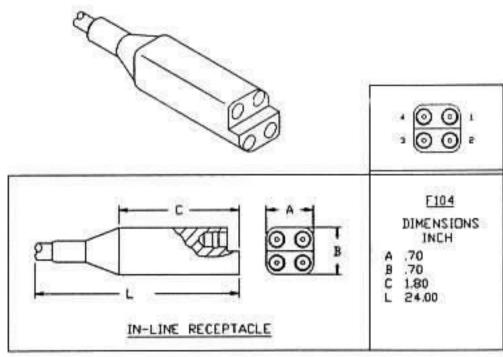


U.S.I. SEALOC®









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SECTION 6-2

83kb

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Product Product

Magnetic Switches

PRODUCTS FEATURE:

Proximity switches are designed to be very rugged and operate at an ocean depth of 10,000 feet. Each standard switch is capable of operating at 0.5 amps @ 200 VDC, with 3.0 amps available upon request. The switch is constructed using a high quality Rhodium contact and is totally protected from the environment by neoprene overmolding.

Various mounting and output options are available. Diver actuated proximity switches are also available in both rotary and push-button versions utilizing the same rugged construction and proven technology.

PRESSURE RATINGS:

All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I.

magnetic switches- Page [1] of [1] -

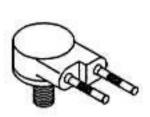
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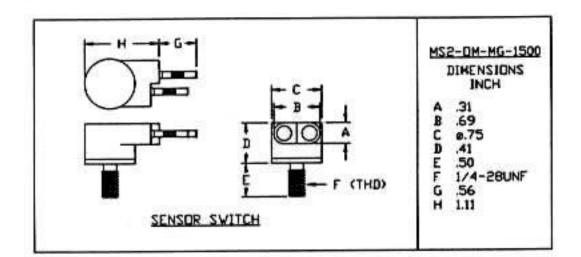
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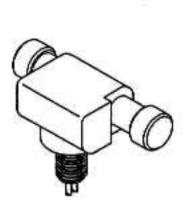
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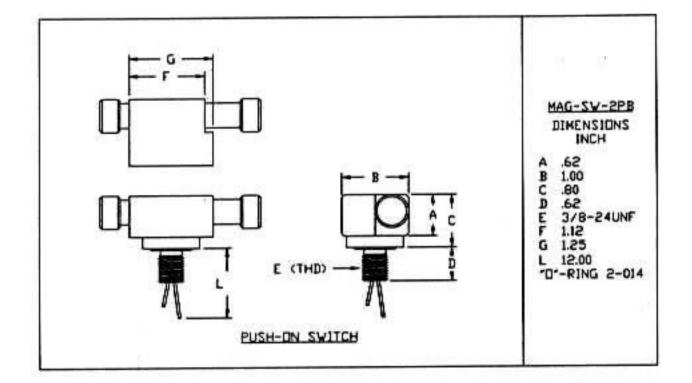


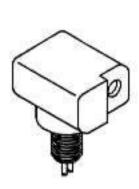
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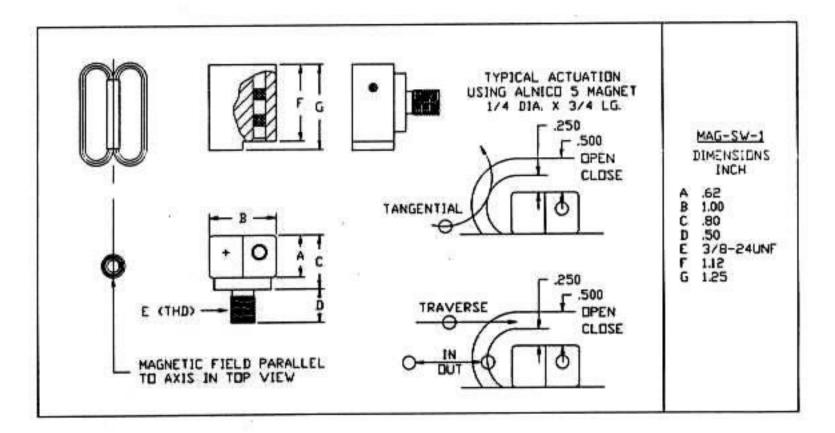












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REV. A SECTION 12-1

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Locking Sleeves

PRODUCTS FEATURE:

Many of the products in this catalog are capable of being mated in under water with electrical power de-energized. Precision interference fit between contacts and neoprene-neoprene interface ensures waterproof integrity when correctly installed and maintained. Bulkhead connectors are molded directly to the face of all threaded fittings to provide maximum strength.

PRESSURE RATINGS:

All In-Line Connectors and Bulkhead Connectors are rated for 10,000 P.S.I.

locking sleeves - Page [1] of [2] -

locking sleeves - Page [2] of [2] -

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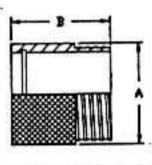
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U.S.I. LOCKING SLEEVES

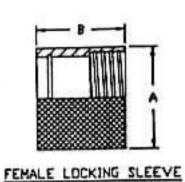




MALE LOCKING SLEEVE

US8145-4	USED ON		1	US81M5-6	USED ON
DIMENSION INCHES A. 132 B. 137	STFICFF-1 STE2CFF-1 STEICFF-BH STF2CFF-BH			DIMENSION INCHES A. 0.87 B. 1.75	STEICF-1 STF2CF-2
DIMENSION INCHES A. 1.80 B. 1.31	USED ON 1" DIA. FEMALE ST AND SB CIRCULAR CONNECTORS	DIMENSION INCHES A. 1.80 B. 1.50	USED ON 1' DIA. FEMALE ST AND SB CIRCULAR CONNECTORS VITH FLANGE	DIMENSION INCHES A 155 B 123	USED ON 1º DIA. FEMALE ST AND SB CIRCULAR CONNECTORS
DIMENSION INCHES A 180 B 123	USED ON 125' DIA. FEMALE ST AND SB CIRCULAR CONNECTORS	DIMENSION INCHES A. 1.80 B. 1.50	USED ON 1.25° DIA. FEMALE ST AND SB CIRCULAR CONNECTORS WITH FLANGE	DIMENSION INCHES A 1.55 B 1.23	USED ON 1.25° DIA. FEMALE ST AND SB CIRCULAR CONNECTORS
DEMENSION INCHES	USED ON STHOCF -1 STHOCF -BH STHOCF -BH	DIMENSION INCHES A. B.	USED ON STL3CF-1 STL4CF-1 STL3CF-8H STL4CF-8H	DIMENSION INCHES A. 2.38 B. 1.30	USED DA 160' DIA FEMALE SB CIRCULAR CONNECTORS





USBTF5-4	USED DN			US81F5-6	USED EN
DIMENSION INCHES A 138 B 196	STFICMF-L STE2CMF-I STE1CMF-BH STF2CMF-BH			DIMENSION INCHES A. 0.87 B. 2.25	STEICM-L STF2CM-2
USB1F8-2	NO 032U	<u>US87F8-4</u>	NG 0320	USB1F8-6	USED DN
DIMENSION INCHES	IT DIA.	INCHES	MALE ST	DIMENSION INCHES	1" DIA. MALE ST
A. 183 B. 151	SB CIRCULAR CONNECTORS	A. 1.80 B. 2.10	AND SE CIRCULAR CONNECTORS VITH FLANGE	A 125 B 141	SB CIRCULA CONNECTORS
US81F10-2	USED ON	US81F10-4	USED EN	U381F10-6	NO GROU
DIMENSION INCHES	1.25" DIA MALE ST	DIMENSION	MALE ST	DIMENSION INCHES	125' DIA.
A. 180 B. 141	SB CIRCULAR CONNECTORS	A 1.80 B. 2.00	AND SB CIRCULAR CONNECTORS WITH FLANGE	A. 155 B. 1.41	SB CIRCULAR CONNECTORS
N261216-5	USED EN	US81F20-2	USED DN	<u> 1-2171820</u>	USED ON
DIMENSION A B	STH3CM-1 STH4CM-1 STH3CM-BH STH4CM-BH	DIMENSION INCHES A. B.	STL3CM-1 STL4CM-1 STL3CM-8H STL4CM-8H	CIMENSION INCHES A 238 B 165	160° DIA MALE SB CIRCULAR CONNECTORS

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REV. A SECTION 13-1

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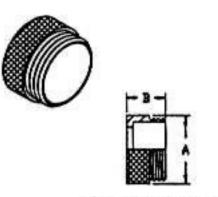
Previous Next Product

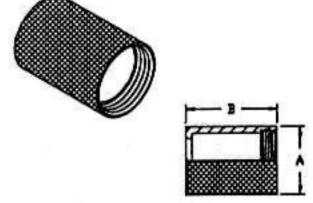
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U.S.I. LOCKING SLEEVES



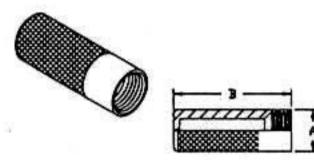


HALE LOCKING SLEEVE

US8HL 5-1	MZED DH	USED ON
DIMENSIONS	VPC-1-HP	VPC-1-MS
INCH	ALC-S-HL	VPC-2-KS
A #1.00	VPC-3-MP	VPC-3-MS
B .59	VPC-4-HP	VPC-4-HS
	VPC-1-HP-OH	VPC-1-MS-OH
	VPC-2-MP-DH	VPC-2-HS-DH
	VPC-3-MP-DM	VPC-3-HS-DH
	VPC-4-MP-DM	VPC-4-HS-DH

FEMALE LOCKING SLEEVE

USED ON	USED DN
VPC-1-FS	VPC-1-FP
The state of the s	VPC-2-FP
VPC-4-FS	VPC-3-FP VPC-4-FP
VPC-1-FS-DH	VPC-1-FP-DH
	VPC-2-FP-DH
VPC-4-FS-DM	VPC-4-FP-DH
	VPC-1-FS VPC-3-FS VPC-4-FS VPC-1-FS-DM VPC-2-FS-DM VPC-3-FS-DM



FEMALE LOCKING SLEEVE

9-SALBSR	USED ON
DIMENSIONS	F101
A #.62 B 1.75	

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SECTION 13-2

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Previous Next **Product** Product

SEAMAX

Introduction

Design Features

Capabilities

Type ER

Type ERPB

Type EC

Contact





Introduction

For more than a decade, Connector Systems has been dedicated to serving the need for high quality electrical connectors in an emerging underwater equipment industry. Our connector engineers, backed by seventy years of cable manufacturing experience, have engineered connectors and cable assemblies for the most demanding underwater applications. From deep sea research to undersea mining, Connector Systems has met the needs of the industry with both a standard line of products and a host of custom engineered systems.

Today our manufacturing facilities are among the most modern in the connector industry. Connector Systems engineers connectors and hull penetrators for any marine application. We build connector parts in our own machine shops. We develop proprietary molding compounds in our own laboratories, and we custom-mold cable assemblies to any specification.

In this catalog, Connector Systems presents the SEAMAX line of underwater connectors. There are more than 200 standard connectors. All are built to withstand the corrosive effects of sea and estuarine waters. Many are designed to withstand working pressures of thousands of feet of depth, reliably, time after time. SEAMAX connectors meet the needs for power, communications, and control functions in undersea research systems, submersible vehicles, naval weapons systems and most other subsea applications. When there are unique requirements, our engineers are prepared to study your application and to develop connectors and cable assemblies to meet your special needs.



OIL FILLED CABLE ASSEMBLY

Connectors for oil filled cables offer extraordnary reliability, and yet they may be easilyassembled to cable on site. The assembly shown here will mate with assemblies using SEAMAX non-oil filled connectors. Shown here are connectors types ERPB 3406-16S and ERPB 3401-16P



SEAMAX Connector **Design Features**

Underwater Systems has incorporated numerous unique design features into the **SEAMAX** series of underwater connectors. SEAMAX connectors provide reliable electrical and pressure performance similar to that of the best glasssealed designs at a fraction of the cost.

All SEAMAX connectors use rugged metal shells, precisely machined from single pieces of high grade stainless steel or aluminum. Using one high pressure molding operation, Underwater Systems molds pressure seals and contact pins into the connector with high density neoprene rubber. Proprietary thermosetting compounds are then used to perma nently encapsulate terminated wiring and to reinforce the pressure sealing system.

- 1. Connector shells are machined from single pieces of stainless steel or aluminum (anodized).
- 2. Keys are integral with connector shells. Type ER connectors use molded rubber keys. Types EB and EC use machined keys.
- 3. Contacts of ER and EB connectors are molded into insulators to ensure water-blocked construction.
- 4. Panel-mounted connectors are supplied with Teflon ® insulated pigtails.
- 5. Connector backshells are vulcanized to high grade underwater cable on in-line connectors.
- 6. Contacts are high conductivity copper alloy.
- 7. Individual contact seals on ER and EB connectors provide electrical integrity even when insert faces are wet.

Design Data

The **SEAMAX** series of connectors are engineered to the most exacting quality standards to ensure an extended service life in undersea environmental conditions. Connectors are designed to exceed all standards of MIL-C-24231. Connectors also meet many requirements of MIL-C-24217 Below is a brief summary of mechanical, environmental, and electrical design data.

STANDARD CONSTRUCTION MATERIALS

SHELLS — Passivated stainless steel, or anodized

COUPLING NUTS — Aluminum bronze or anodized aluminum

INSULATOR — Neoprene rubber

CONTACTS — High conductivity copper alloy

Design Features Capabilities Introduction Type ER Type ERPB Type EC Contact

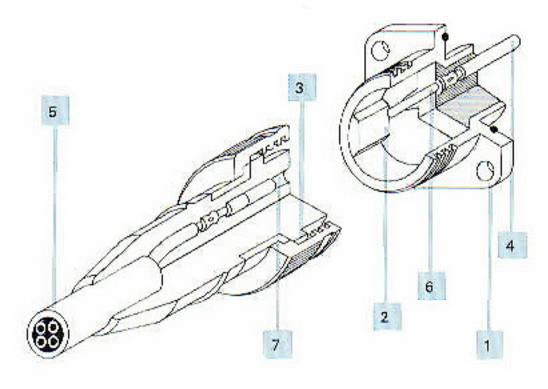
SEAMAX connectors are constructed in four primary designs. They are the following:

TYPE ER —These economical connectors are identified by their prominent rubber keys and keyways. These connectors have excellent contact density. Connectors may be mated while they are wet, although they should not be mated while submerged.

<u>TYPE EB</u> — These connectors are identi- fied by the single machined keys and keyways. Type ER connectors offer good contact density, greater resistance to rough handling, and improved pressure performance. Connectors may be mated while faces are wet, but they should not be mated while submerged.

<u>TYPES ERPB & EBPB</u> — These connectors are engineered for construction into oil-filled, pressure balanced cable assemblies. Connectors have metal backshells which include an oil-fill port. These connectors can be conveniently field assembled with cable and oil-fill tubing.

TYPES EC — These connectors are designed to meet the need for high density contact arrangements in underwater connectors. They are ideal for medium duty applications, and they are suitable for use in depths of 2,500 feet



ENVIRONMENTAL DESIGN

HYDROSTATIC PRESSURE

Connectors have been designed to withstand the following pressures: **Connector Types ER and EB**

Mated - 10,000 psiUnmated - 10,000 psi

Type EC

Mated - 1,200 psi

Unmated — Not recommended

Oil-Filled Connectors, Types ERPB & EBPB

Only panel mounted connectors are

designed to withstand pressure differentials.

Mated—10,000 psi

Unmated—10,000 psi

OPERATING TEMPERATURES— -50°C to +90°C

THERMAL SHOCK -40°C to +75°C

CORROSION RESISTANCE— Exceeds MIL-STD 202, Method 101,

Condition D

VIBRATION — Meets Type I requirements of MIL-STD-167-1 **NUMBER OF CONTACTS** -1 to 41

INSULATION RESISTANCE — Better than 2,000 Megohms

DIELECTRIC WITHSTANDING VOLTAGE:

 $\underline{\text{Type ER}} - 2300 \text{ volts rms}$

 $\underline{\text{Type EB}} - 2300 \text{ volts rms}$

 $\underline{\text{Type EC}} - 1500 \text{ volts rms}$

VOLTAGE RATING — 600 volts, unless otherwise indicated



TYPE ER With molded key inserts

INSERT ARRANGEMENTS

All insert markings and insert arrangements shown in this catalog are for the face view of the pin inserts. Socket insert arrangements would be represented by mirror images of the arrangements shown.

INSERT SIZES

Representative drawings appearing in this catalog are not actual sizes and some draw- ings are not to actual scale.

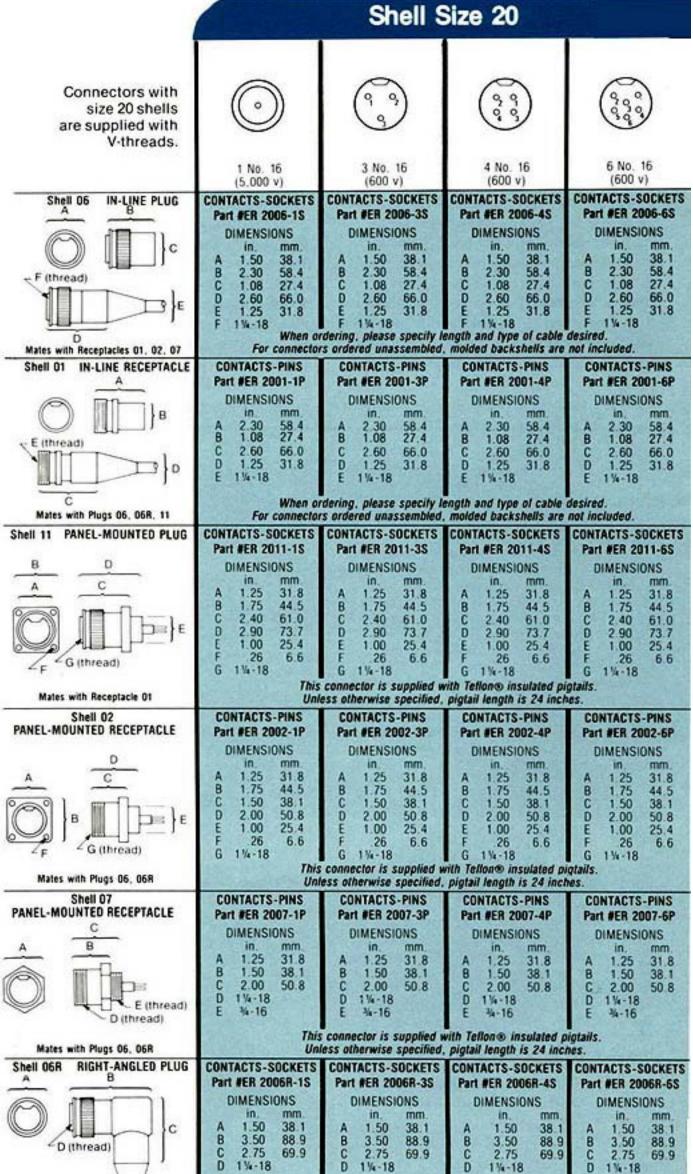
DIMENSIONS

Dimensions shown in this catalog are subject to revision without notice and they are not intended for detailed engineering or inspec- tion purposes.

CONNECTOR CAPS

All SEAMAX connectors and cable assemblies may be ordered with caps to provide protection for unmated connectors. Connector Systems offers molded rubber caps and pressure proof steel or aluminum caps. Molded rubber caps are designed to shield contacts from environmental contaminants, and they should not be used under pressure. All caps may be ordered with attaching lanyards.

Next Page -->



When ordering, please specify length and type of cable desired. This connector is NOT available unassembled.

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Mates with Receptacles 01, 02, 07



TYPE ER II With molded key inserts

Next Page -->

Connectors with size 24 shells are supplied with Acme threads.	3 % 10 1660 v1	000	999	(0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0	(999)	(3)
	(600 v)	4 47 44		99	(3 3 4 3 3)	(6)
A B	Part WER 2406-3S DIMENSIONS	4 fix. 67 (600 v) CONTACTS-SOCKETS Part #ER 2406-4S DIMENSIONS	3 ho. 12 (1,000 v), 2 % 16 (600 v) CONTACTS-SOCKETS Part #ER 2406-5S DIMENSIONS	8 No. 12 1600 vi CONTACTS-SOCKETS Part #ER 2406-8S DIMENSIONS	12 No. 16 1600 vi CONTACTS-SOCKETS Part WER 2405-12S DIMENS DVS	2 No. 12 (1,000 v), 1 50-52 coax CONTACTS-SOCKETS Part #ER 2406-4SC DIMENSIONS
C III c	In. mpn A 1.75 44.5 B 7.30 58.4 C 1.30 33.0 D 2.90 73.7 E 1.50 38.1 F 19-10	in. mrr. A 175 445 B 230 58.4 C 130 33.0 D 290 73.7 E 150 38.1 F 150 18.1	6. PM. A 1.75 44.5 B 2.30 58.4 C 1.30 33.0 D 2.90 73.7 E 1.50 38.1 F 1½-10	In. mmt. A 1.75 44.5 B 2.30 58.4 C 1.30 33.0 D 2.90 73.7 E 1.50 38.1 F 1.0-10	In FIFT. A 1.75 44.5 B 2.30 58.4 C 1.30 33.0 D 2.90 73.7 E 1.50 33.1 F 15-10	E TIT. A 1.75 44.5 B 2.30 58.4 C 1.30 33.0 D 2.90 73.7 E 1.50 38.1 F 1%-10
Mates with Receptacles 01, 02, 07	When ordering, please	specify length and type	e of cable desired. Far of	expectors ordered unas	sembled, molded backs	nells are not included.
Shell D1 IN-LINE RECEPTACLE	CONTACTS-PINS Part MER 2401-3P DIMENSIONS in. min. A 2.30 58 4 B 1.30 33.0 C 2.90 73.7 D 1.50 38.1 E 15-10	DIMENSIONS Part #ER 2401-4P DIMENSIONS F. PRIN. A 2:30 58.4 8 1:30 33.0 C 2:90 73.7 D 1:50 38.1 E 139:10	CONTACTS-PINS Part WER 2401-5P DIMENSIONS in. mor. A 2 30 56.4 B 1 30 33.0 C 2 90 73.7 D 1 50 38.1 E 1 \(\) -10	CONTACTS-PINS Part WER 2401-8P DIMENSIONS IN. MOT. A 2.30 56.4 B 1.30 \$3.0 C 2.90 73.7 G 1.50 \$8.1 E 1%-10	CONTACTS-PINS Part VER 2401-12P DIMENSIONS IN. FIRT A 2.30 58.4 B 1.30 33.0 C 2.90 73.7 D 1.50 38.1 E 1.9-10	DIMENSIONS Part WER 2401-4PC DIMENSIONS PART WER 2401-4PC DIMENSIONS PART WER 2401-4PC DIMENSIONS PART WER 2401-4PC DIMENSIONS A 2.30 58 4 B 1.30 33.0 C 2.90 73.7 D 1.50 38.1 E 1%-10
Shell 11 PANEL-MOUNTED PLUG B C G IPPropol	CONTACTS-SOCKETS Part #ER 2411-3\$ DIMENSIONS IN MINI A 1:50 38.1 B 2:00 50.8 C 2:40 61:0 D 2:90 73.7 E 1:00 25:4 F 2:5 6:6	DIMENSIONS III DIMENSIONS II DIMENSIONS I	e of cable desired, For a CONTACTS-SOCKETS Part #ER 2411-SS DIMENSIONS IN DIMENSIONS A 1.50 38.1 8 2.00 50.8 G 2.40 81.0 D 2.90 73.7 E 1.00 25.4 F 26 6.6	CONTACTS - SOCKETS Part #ER 2411-85 DIMENSIONS IN PART A 1.50 33.1 B 2.00 50.8 C 2.40 61.0 D 2.90 73.7 E 1.00 25.4 E 26 6.6	CONTACTS - SOCKETS Part AER 2411-12S CIMENSIONS IN TITE A 1.50 38.1 8 2.00 50.8 C 2.40 61.0 D 2.90 73.7 E 1.00 25.4 F 26 6.6	CONTACTS - SOCKETS Part #ER 2411-4SC DIMENSIONS IN
Males with Receptacle GI	G 1%-10	G 14-10	6 15-10 Tellion XI insulated pigtal	G 1%-10	G 15-10	G 1%-10
Shell 02 PANEL-MOUNTED RECEPTACLE	CONTACTS-PINS Part #ER 2402-3P	CONTACTS-PINS Part #ER 2402-4P	CONTACTS-PINS Part #ER 2402-5P	CONTACTS-PINS Part #ER 2402-8P	CONTACTS-PINS Part #ER 2402-12P	CONTACTS-PINS Part #ER 2402-4PC
B (thread)	DIMENSIONS in mim, A 159 38.1 8 200 50.8 C 150 38.1 D 2.00 50.8 E 1,00 25.4 F 26 6.6 G 1%-10	DIMENSIONS In. 1700 A 1.50 38.1 B 2.00 50.8 C 1.50 38.1 D 2.00 50.8 E 1.00 25.4 F 26 5.6 G 17:-10	OFVENSIONS IN TIPM. A 1.50 38.1 B 2.00 50.8 C 1.50 38.1 D 2.00 50.8 E 1.00 25.4 F 26 5.6 G 1b-10	DIMENSIONS in rim. A 1.50 38.1 B 2.00 50.8 C 1.50 38.1 D 2.00 50.8 E 1.00 25.4 F 26 6.6 0 1½-10	DIMENSIONS F. mm A 150 381 B 2.00 508 C 150 381 0 2.00 508 E 1.00 25.4 F. 26 6.6 G 1%-10	DIMENSIONS IN DIFF A 1 50 38 1 B 2 00 50 8 C 1 50 38 1 D 2 00 50 8 E 1 00 25 4 F 25 6 6 G 1 19-10
Mates with Plugs 06, 05R	The second secon	nector is supplied with CONTACTS-PINS	Tellion in insulated pigtal CONTACTS-PINS	is. Unless otherwise spi CONTACTS-PINS	colled, pigtail length is CONTACTS-PINS	24 inches. CONTACTS-PINS
PANEL-MOUNTED RECEPTACLE A B C C	CONTACTS-PINS Part #ER 2407-3P DIMENS 0'45 F. IDEL A 1.50 38.1 B 1.50 38.1 C 2.00 50.8 D 15-10 E 1-14	Part WER 2407-4# DIMENSIONS IN	Part #ER 2497-5P DIMENSIONS ### ### ### ########################	Part #ER 2407-8P DIVENS DVS IN INITIAL 8 1.50 38.1 8 1.50 38.1 C 2.00 50.8 0 1%-10 E 1-14	Part VER 2407-12P DIMENSIONS IN INDIA A 1.50 38.1 B 1.50 38.1 C 2.00 50.8 D 1/4-10 E 1-14	Part #ER 2407-4PC DIMENSIONS IN INTER A 1.50 38.1 B 1.50 38.1 C 2.00 50.8 D 1%-10 E 1-14
Shell OSR RIGHT-ANGLED PLUG	CONTACTS-SOCKETS	CONTACTS-SOCKETS	CONTACTS - SOCKETS	CONTACTS-SOCKETS	CONTACTS-SOCKETS	CONTACTS-SOCKETS
D(thread)	Part #ER 2406R-3S DIMENSIONS int. mm A 1 75 44 5 B 4 00 101 6 C 3 06 77 7 D 1%-10	Part #ER 2406R-4S DIMENSIONS ID: MMM. A 1.75 44.5 B 4.00 101.6 C 3.06 77.7 D 1½-18	Part NER 2406R-5S DIMENSIONS In. mm A 1.75 44.5 8 4.00 101.6 C 3.06 77.7 D 15-10	Part #ER 2406R-8S DIMENSIONS In mm. A 1.75 44.5 B 4.00 101.6 C 3.06 77.7 D 179-10	Part PER 2406R-12S DIMENS ONS IN DIFFI A 1.75 44.5 B 4.00 101.5 C 3.66 77.7 D 1%-10	Part #ER 2406R-4SC DIMENS ONS in mm. A 1.75 44.5 B 4.00 101.6 C 3.06 77.7 D 1%-10



Introduction Design Features Capabilities Contact Type ER Type EB Type ERPB Type EC

TYPE ER III With molded key inserts

Shell Shell Size 34 Shell Size 36 Size 44 Q 90' 9 9 9 9 9999 000 99999 9999 10 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 These connectors 050 are supplied with 0 Acme threads. 10, 4 No. 2 (3,000 v) 3 No. 12 (600 v) 3 No. 0 (3,000 v), 1 No. 12 (600 v) 3 No. 12 (1,400 v). 13 No. 16 (600 v) 21 No. 16 13 No. 12. 3 No. 2 (3,000 v). 1 No. 12 (600 v) 15 No. 16 (600 v) CONTACTS-SOCKETS CONTACTS-SOCKETS Shell 06 IN-LINE PLUG CONTACTS-SOCKETS CONTACTS-SOCKETS CONTACTS-SOCKET CONTACTS-SOCKETS Part #ER 4406-4S Part #ER 3406-165 Part #ER 3406-215 Part #ER 3406-285 Part PER 3606-45 Part #ER 3606-75 DIMENSIONS DIMENSIONS DIMENSIONS **OIMENSIONS** DIMENSIONS DIMENSIONS lc in mm. 2.60 66.0 4.00 101.6 2.00 50.8 6.00 152.4 2.50 63.5 in. mm. 3.00 76.2 2.62 66.5 2.62 66.5 2.60 66.0 2.62 66.5 2.40 61.0 2.00 50.8 5.75 146.1 2.40 61.0 21_a·10 2.40 2.00 5.75 2.40 2%-10 61.0 50.8 146.1 61.0 4.00 101.6 2.00 50.8 6.00 152.4 2.50 63.5 23x-12 4 00 101 6 2 37 60 2 6 00 152 4 2 87 72 9 2 % 12 2 40 2 00 5 75 2 40 61.0 8000 BCOE F (thread) 61.0 Mates with Receptacles 01, 02, 07 When ordering, please specify length and type CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS **CONTACTS-PINS** CONTACTS-PINS **CONTACTS-PINS** Shell 01 IN-LINE RECEPTACLE Part #ER 3401-16P Part #ER 3401-21P Part #ER 3401-28P Part #ER 3501-7P Part #ER 3501-4P Part #ER 4401-4P DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS in. mm. 2:30 58.4 2:00 50.8 5:75 146.1 2:40 61.0 2%-10 in. mm. 2 30 58 4 2 00 50 8 5 75 146 1 2 40 61 0 2 1_a 10 in. mm. 3.50 88.9 2.12 53.8 6.00 152.4 2.40 61.0 2%-12 in. mm. 3.50 88.9 2.50 63.5 6.00 152.4 2 30 58.4 2 00 50.8 5.75 146.1 2 40 61.0 2 -10 3.50 88.9 2.12 53.8 6.00 152.4 2.40 61.0 2.34-12 800 800 8000 8000 E (thread) 61.0 2.80 71.1 130 Mates with Plues 06, 068, 11 When ordering, please specify length and type of cable desired. For connectors ordered unassembled, molded backshells are not included. CONTACTS-SOCKETS CONTACTS-SOCKETS CONTACTS-SOCKETS Shell 11 PANEL-MOUNTED PLUG Part #ER 3411-165 Part #ER 3411-215 Part BER 3411-285 DIMENSIONS DIMENSIONS DIMENSIONS AVAILABLE AVAILABLE AVAILABLE A C 53.8 69.9 61.0 73.7 41.1 2.12 53.8 53.8 2.12 2.12 ASA ASA ASA 69.9 61.0 73.7 2 75 2 40 2 90 1 62 69 9 61 0 73 7 41 1 2 75 2 40 2 90 1 62 38 SPECIAL ORDER SPECIAL ORDER 2 40 2 90 1 62 38 SPECIAL ORDER ITEM ONLY ITEM ONLY ITEM ONLY 41.1 25,-10 G (thread) 6 23-10 23m-10 Males with Receptacle 01 This connector is supplied with n a insulated piptails. Unless otherwise specified, piptail length is 24 inches CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS **CONTACTS-PINS** PANEL-MOUNTED RECEPTACLE Part #ER 3402-16P Part #ER 3402-21P Part #ER 3402-28P Part #ER 3602-4P Part #ER 3602-7P Part #ER 4402-4P DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS 2 12 2 75 1 50 2 00 2.12 2.75 2.62 3.50 2 12 2 75 1 50 2 00 53.8 69.9 38.1 50.8 53.8 69.9 66.5 88.9 C 53.8 69.9 2.50 3.12 3.75 2.12 53.8 2.12 53.8 2.75 79.2 95.3 2.75 2.62 3.50 BCD 38.1 00 C D= |€ 2.00 8 5.25 133.4 2.50 63.5 1.62 1.62 50.8 50.8 41.1 1.62 41.1 41.1 2.00 2.00 9.7 9.7 Githreads 9.7 9.7 38 97 234-10 2%-10 G 2% 10 G 2%-12 2%-12 2%-12 Mates with Plugs 06, 05R Shell 07 CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS PANEL-MOUNTED RECEPTACLE Part #ER 3407-16P Part PER 3407-21P Part #ER 3407-28P Part #ER 3507-4P Part #ER 3607-7P Part #ER 4407-4P C DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS in. mm. 2 25 57 2 1 50 38 1 2 00 50 8 2%+10 1%-12 8 in. 2.25 1.50 2.00 2%-10 1%-12 mm. 57.2 63.5 66.5 in mm. 3.00 76.2 2.50 2.62 3.50 63.5 66.5 88.9 2.50 2.62 3.50 ABCOE 8 1.50 38.1 C 2.00 50.8 D 25,-10 E 15-12 38.1 50.8 38.1 50.8 3.50 88.9 4.50 114.3 800 COL 88.9 2%-12 2%-12 2-12 D 2%-12 E (thread) 215-12 O (thread) Mates with Plugs 06, 068 This connector is supplied with Tellon is insulated pigtals. Unless otherwise specified, pigtail length is 24 inches. CONTACTS-SOCKETS | CONTACTS-SOCKETS | CONTACTS-SOCKETS Shell 06R RIGHT-ANGLED PLUG Part #ER 3406R-165 Part #ER 3406R-215 Part #ER 3406R-28S DIMENSIONS DIMENSIONS DIMENSIONS AVAILABLE AVAILABLE AVAILABLE in mm. A 2.62 66.5 B 5.00 127.0 C 3.70 94.0 D 23₄·10 2.62 66.5 ASA ASA AS A Вc 8 5.00 127.0 C 3.70 94.0 D 2%-10 5.00 127.0 3.70 94.0 SPECIAL ORDER SPECIAL ORDER SPECIAL ORDER D (thread) ITEM ONLY ITEM ONLY ITEM ONLY 0 25,10 When ordering, please specify length and type of cable desired. This connector is NOT available unassembled. Mates with Receptacles 01, 02, 07



TYPE EB
With machined
key inserts

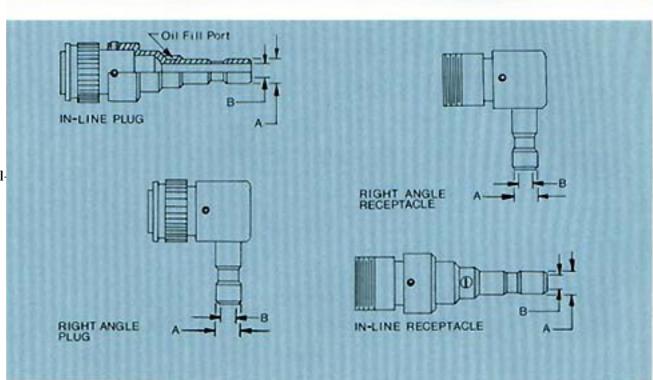
Shell Shell Shell Size 16 Shell Size 24 Size 34 Size 46 0,0,0,0 Connectors with 0,0,0 0,0,0,0,0,0 size 16 shells 9 0 0 0 0 9 0 0 0 0 0 0 0 0 0 0,0,0,0,0,0,0 9 are supplied with (0 V-threads. All others are supplied with Acme threads. 3 No. 16 (600 v) 4 No. 15 19 No. 16 (600 v) 50-Ω coax (600 v) (600 v) 37 No. 16 (600 v) Shell 06 IN-LINE PLUG CONTACTS-PINS Part #EB 1606-4P CONTACTS-PINS Part #EB 2406-6P **CONTACTS-PINS** CONTACTS-PINS Part #EB 3406-19P CONTACTS-SOCKETS CONTACTS-PINS Part #EB 4606-37P CONTACTS-SOCKETS Part #EB 1606-3P CONTACTS - SOCKETS Part #EB 1606-3S CONTACTS-SOCKETS CONTACTS-SOCKETS Part #EB 2406-6S ONTACTS-SOCKETS Part #EB 1606-4S Part #EB 3406-198 C DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS mm. 88.9 64.3 68.1 75.2 mm. 44.5 30.0 44.5 30.0 F (thread) 1.75 2.30 1.30 2.90 1.50 2.63 2.40 2.00 2.90 2.40 3.50 2.53 2.68 1.18 1.18 66.8 B 1.75 82 2.40 1.15 1.75 .82 2.40 1.15 1-14 2.30 1.30 2.90 1.50 1½-10 58.4 33.0 73.7 38.1 58.4 33.0 73.7 38.1 BCD 61.0 50.8 C 20.8 61.0 29.2 Ď 3.00 61.0 29.2 61.0 78.7 ŏ 1-14 11/2-10 Males with Shells D1, D2, D7 When ordering, plea specify length and ty clors ordered una CONTACTS-PINS Part #EB 1601-3P Shell 01 IN-LINE RECEPTACLE **CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS** Part #EB 3401-19P CONTACTS-SOCKETS Part #EB 4601-37P CONTACTS-SOCKETS Part #EB 1601-4P **CONTACTS-PINS** Part #EB 2401-6P CONTACTS-SOCKETS Part #EB 1601-3S CONTACTS - SOCKETS Part #EB 1601-45 CONTACTS-SOCKETS Part #EB 2401-65 Part #E8 2401-1PC Part #EB 3401-19S Part #EB 4501-378 8 DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS 50.8 22.4 73.7 58.4 33.0 73.7 mm. 58.4 33.0 73.7 mm 58.4 50.8 73.7 E (thread) 2.00 2.30 1.30 2.90 1.50 2.30 2.00 2.90 2.40 50.8 22.4 73.7 69.9 63.5 99.0 2.00 2.30 2.75 ABCO 2.50 3.90 3.00 2.90 1.15 .88 2.90 1.15 1.30 2.90 1.50 29.2 29.2 38.1 38.1 61.0 76.2 11/2-10 C Mates with Shells 05, 06R, 11 of cable desired. For When ordering, plea specify length and type CONTACTS-PINS Shell 11 PANEL-MOUNTED PLUG **CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS CONTACTS-PINS** Part PEB 1611-3P Part #EB 3411-19P Part #EB 1611-4P CONTACTS-SOCKETS CONTACTS-SOCKETS Part #EB 2411-65 CONTACTS-SOCKETS Part PEB 3411-198 CONTACTS-SOCKETS CONTACTS-SOCKETS CONTACTS-SOCKETS Part #EB 2411-1SC Part PEB 1611-45 Part #EB 1611-33 Part #EB 4611-375 DIMENSIONS C DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS 2.87 3.50 2.50 3.00 1.62 72.9 88.9 63.5 76.2 41.1 1.50 2.00 2.50 3.00 1.00 1.50 2.00 2.50 3.00 1.00 38.1 50.8 63.5 76.2 25.4 1.00 25.4 38.1 1.00 1.50 2.40 38.1 2.00 2.63 2.50 50.8 66.8 63.5 25.4 KBCOW ABCOM 38.1 D= | E 2.40 2.90 63 26 1-14 63.5 76.2 25.4 61.0 61.0 COE 73.7 16.0 73.7 16.0 3.00 1.62 78.2 41.1 2.90 G (thread) 1%-10 6.6 6.6 6.6 .33 8.4 33 8.4 3 2% 10 ed, pigtal length is G 11/2-10 25-12 1-14 Mates with Shell 01 This c ctor is supplied with lion to insulated pigtalls Unless otherwise sp CONTACTS - PINS Part #EB 3402-19P CONTACTS-PINS Part #EB 1602-3P CONTACTS-PINS Part #EB 1602-4P CONTACTS - PINS Part #EB 2402-6P CONTACTS-PINS Shell 02 Part #EB 4602-37P PANEL-MOUNTED RECEPTACLE CONTACTS-PINS CONTACTS - SOCKETS Part #EB 1602-35 CONTACTS - SOCKETS Part #EB 3402-198 Part #EB 2402-1PC CONTACTS-SOCKETS CONTACTS-SOCKETS CONTACTS-SOCKETS Part #EB 2402-5S Part #EB 4502-375 DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS c. 38.1 50.8 38.1 50.8 25.4 6.6 1.00 1.50 1.25 1.75 2.75 3.50 1.75 2.25 1.00 1.50 1.25 1.75 25.4 38.1 31.8 44.5 1.50 2.00 1.50 38.1 50.8 38.1 50.8 25.4 50.8 66.8 41.4 1,50 2.00 38.1 31.8 44.5 2.00 1.50 2.00 2.63 1.63 2.12 BCD 8 3 = E 53.8 G (thread) .63 .26 1-14 .63 .26 16.0 1.50 2.36 16.0 1.00 1,00 38.1 59.9 6.6 8.4 6.6 6.6 26 1-14 G 1½-10 G 2½-10 G 2½ Unless otherwise specified, pigtail length is 24 inches. G G 11/2-10 Mates with Shells 05, 06R This com Tetion® insulated pigtails. ector is supplied with CONTACTS-PINS Part #EB 3407-19P CONTACTS-PINS Part #EB 4607-37P CONTACTS-PINS Shell 07 CONTACTS-PINS CONTACTS-PINS PANEL-MOUNTED RECEPTACLE Part #EB 1607-3P Part #EB 1607-4P CONTACTS-PINS Part #EB 2407-6P ONTACTS-SOCKETS Part #EB 3407-19S CONTACTS-SOCKETS Part #EB 2407-65 CONTACTS-SOCKETS Part #EB 1607-4S CONTACTS-SOCKETS Part #EB 2407-1PC C' Part #EB 4607-378 Part #EB 1607-3\$ 8. DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS mm. 38.1 72.9 44.5 57.2 1.00 1.25 1.75 1-14 63.5 25.4 31.8 44.5 25.4 31.8 44.5 1.50 38.1 38.1 2.25 2.87 1.00 ABCD ABCO 1.75 1.25 1.75 1-14 1.63 38.1 50.8 C 2.00 50.8 C 2.12 53.8 D 1%-10 D 2%-10 E 1-14 E 1%-12 Unless otherwise specified, pigtalf length is 2.25 2%-12 2%-12 2.00 1%-10 1-14 CD E (thread) D (thread) D %-18 ector is supplied with Tellon © insulated pigtails Mates with Shells 06, 06R CONTACTS-PINS Part #EB 2406R-6P CONTACTS-PINS Part PEB 1606R-4P CONTACTS-PINS Part #EB 1606R-3P Shell 06R RIGHT-ANGLED PLUG CONTACTS-PINS CONTACTS-PINS Part #EB 4606R-37P CONTACTS-SOCKETS CONTACTS-SOCKETS CONTACTS-SOCKETS CONTACTS-SOCKETS Part #EB 2406R-6S CONTACTS-SOCKETS CONTACTS-SOCKETS Part #E8 2406R-1SC Part #EB 1606R-4S Part #EB 4606R-37S DIMENSIONS Part #EB 3406R-19S Part #EB 1606R-3S DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS C 1.75 44.5 4.00 101.6 3.06 77.7 1%-10 3.50 5.00 3.70 2%-12 1.75 44.5 4.00 101.6 1.18 2.50 2.12 1-14 30.0 63.5 1.18 2.50 2.12 1-14 30.0 63.5 2.63 66.8 5.00 127.0 88.9 127.0 O (thread) B 5.00 C 3.70 D 2%-10 3.06 53.8 CD Mater with Shells 01, 02, 07 When ordering, please specify length and type of cable desired. This connector is NOT available unassemble



TYPE ERPB With molded key inserts

Connectors for Oil-Filled Cables

When underwater engineering projects demand the characteristics of oil-filled cable assemblies, **SEAMAX** connectors are the answer. SEAMAX oil-filled cable sys- tems provide the greatest possible reliability Our oilfilled systems are also designed to permit easy assembly and repair of cables on site. **SEAMAX** connectors for oil-filled cables are built using the same proven techniques used in our ER and E6 series of connectors. Connector bodies are sup-plied with backshells machined from stain- less steel or anodized aluminum. Back- shells mate with standard sizes of oil-fill tubing for the construction of pressure compensated, oilfilled cable assemblies.



Next Page -->

Shell Size 20 1 No. 16 3 No. 16 4 No. 16 6 No. 16 Part No. Part No. Part No. Part No. **ERPB 2006-1S ERPB 2006-3S ERPB 2006-4S** ERPB 2006-6S In-Line Plug (Sockets) **ERPB 2006R-1S ERPB 2006R-3S** ERPB 2006R-4S **ERPB 2006R-6S** Right Angle Plug (Sockets) In-Line Receptacle (Pins) ERPB 2001-1P ERPB 2001-3P **ERPB 2001-4P** ERPB 2001-6P ERPB 2001R-1P ERPB 2001R-3P ERPB 2001R-4P **ERPB 2001R-6P** Right Angle Receptacle (Pins) DIMENSIONS DIMENSIONS DIMENSIONS DIMENSIONS 17.1 672 672 17.1 672 17.1 672 17.1 111 438 111 438 111 438 438 11.1



SEAMAX CONNECTORS FOR OIL-FILLED CABLES

Pictured here is an in-line plug and an in-line receptacle designed to be used with oil-filled pressure balanced cables. Oil-filled metal backshells are secured to connector bodies by set screws. Rubber 0-rings provide the seals between the connector bodies and the backshells. Connectors shown here are an ERPB 3401-16P and an ERPB 3406-16S in stainless steel.

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TYPE ERPB II With molded key inserts

OIL-FILLED CABLES

	Shell Size 24					
	9	000	(000)	((((((((((((((((((((2000) 2000) 2000)	(i)
	3 No. 10	4 No. 10	3 No. 12 2 No. 16	8 No. 12	12 No. 16	3 No. 12 1 50 Ω COAX
In-Line Plug (Sockets) Right Angle Plug (Sockets) In-Line Receptacle (Pins) Right Angle Receptacle (Pins)	Part No. ERPB 2406-3S ERPB 2406R-3S ERPB 2401R-3P ERPB 2401R-3P DIMENSIONS	Part No. ERPB 2406-4S ERPB 2406R-4S ERPB 2401-4P ERPB 2401R-4P DIMENSIONS	Part No. ERPB 2406-5S ERPB 2406R-5S ERPB 2401-5P ERPB 2401R-5P DIMENSIONS	Part No. ERPB 2406-8S ERPB 2406R-8S ERPB 2401-8P ERPB 2401R-8P DIMENSIONS	Part No. ERPB 2406-12S ERPB 2406R-12S ERPB 2401-12P ERPB 2401R-12P DIMENSIONS	Part No. ERPB 2406-31S ERPB 2406R-31S ERPB 2401-31P ERPB 2401R-31P DIMENSIONS
	A 844 214 B 625 15.9	M. Men. A 844 214 B 825 15.9	M. mm. A 672 17.1 8 500 12.7	n. mm. A 672 17.1 B 500 12.7	A 672 17.1 B 500 12.7	an. mm. A 672 17.1 B 500 12.7

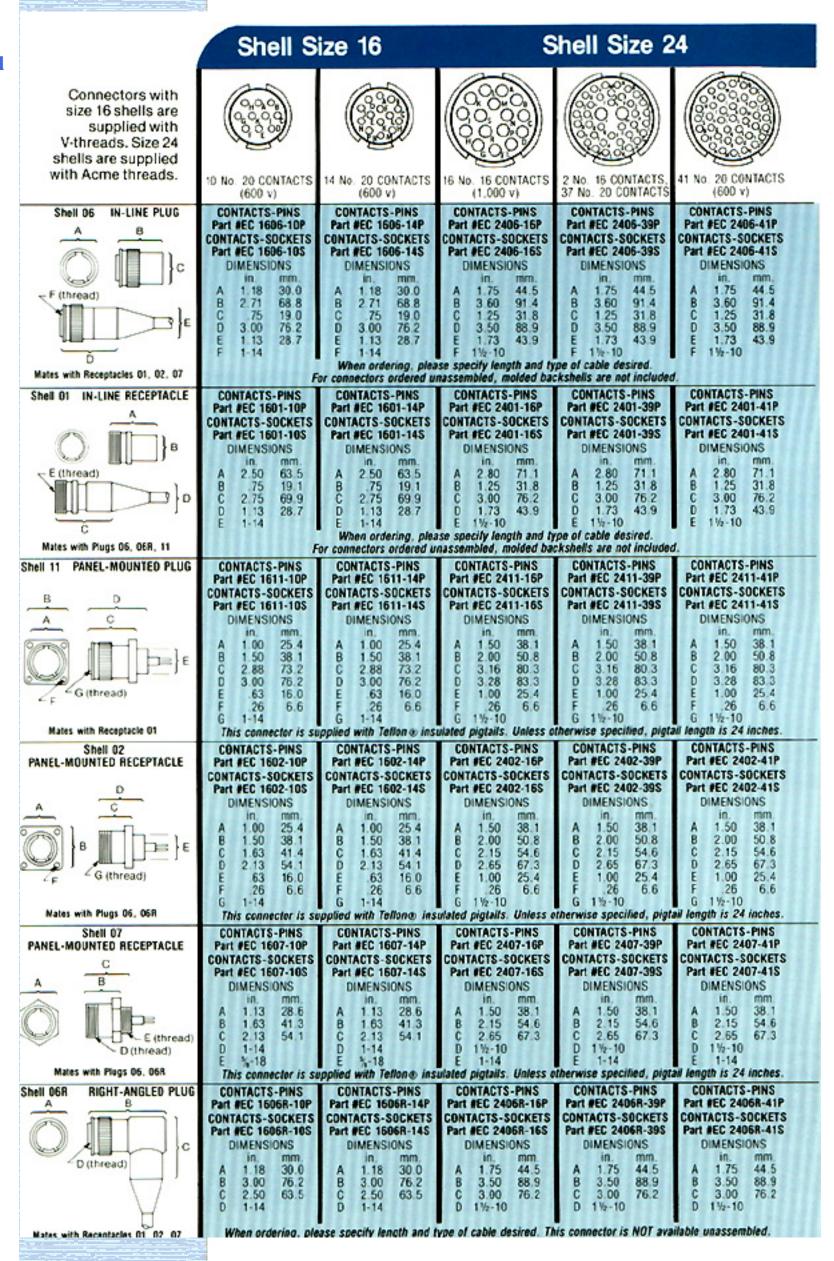
		Shell Size 34			Shell Size 36		
	(2000) (2000) (2000) (2000)	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		000	(0°0°)		
	3 No. 12 13 No. 16	21 No. 16	13 No. 12 15 No. 16	3 No. 2 1 No. 12	4 No. 2 3 No. 12 Part No.		
In-Line Plug (Sockets) Right Angle Plug (Sockets) In-Line Receptacle (Pins) Right Angle Receptacle (Pins)	Part No. ERPB 3406-16S ERPB 3406R-16S ERPB 3401-16P ERPB 3401R-16P DIMENSIONS	Part No. ERPB 3406-21S ERPB 3406R-21S ERPB 3401-21P ERPB 3401R-21P DIMENSIONS	Part No. ERPB 3406-28S ERPB 3406R-28S ERPB 3401-28P ERPB 3401R-28P DIMENSIONS	Part No. ERPB 3606-4S ERPB 3606R-4S ERPB 3601-4P ERPB 3601R-4P DIMENSONS	ERPB 3606-7S ERPB 3606R-7S ERPB 3601-7P ERPB 3601R-7P DIMENSIONS		
	in. mm. A 844 21.4 B 625 15.9	in. mm. A 844 21.4 B 625 15.9	in mm. A 1.000 25.4 8 825 21.0	A 1250 31.8 B 1.050 28.7	in mm A 1.250 31.8 B 1.050 26.7		

TYPE EBPB
With machined
key

	Shell	Size 16	Shell	Size 24	Size 34	Shell Size 46
	(3)	(3)	((0,0) (0,0) (0,0)	(0,000 0,000 0,000 0,000 0,000 0,000 0,000	0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,
	3 No. 16	4 No. 16	1 No. 12 50 Ω COAX	6 No. 16	19 No. 16	37 No. 16
In-Line Plug (Sockets) In-Line Plug (Pins) Right Angle Plug (Sockets) Right Angle Plug (Pins) In-Line Receptacle (Pins) In-Line Receptacle (Sockets) Right Angle Receptacle (Pins) Right Angle Receptacle (Sockets)	DIMENSIONS in mm.	Part No. EBPB 1606-4S EBPB 1606-4P EBPB 1606R-4S EBPB 1601-4P EBPB 1601-4S EBPB 1601R-4S EBPB 1601R-4S DIMENSIONS II.	Part No. EBPB 1606-1SC EBPB 1606R-1SC EBPB 1601-1PC EBPB 1601R-1PC DIMENSIONS III. INT.	Part No. EBPB 2406-6S EBPB 2406-6P EBPB 2406R-6S EBPB 2401-6P EBPB 2401-6S EBPB 2401-6S EBPB 2401R-6S OMENSIONS	Part No. EBPB 3406-19S EBPB 3406-19P EBPB 3406R-19S EBPB 3401-19P EBPB 3401-19S EBPB 3401R-19P EBPB 3401R-19S EBPB 3401R-19S EBPB 3401R-19S EBPB 3401R-19S	Part No. EBPB 4606-37S EBPB 4606-37P EBPB 4606R-37S EBPB 4606R-37P EBPB 4601-37P EBPB 4601-37S EBPB 4601R-37S EBPB 4601R-37S DIMENSIONS III. INITIAL
	A 406 10.3 8 312 78	A 406 10.3 8 312 7.9	A .872 17.1 B .500 12.7	A 672 17.1 B 500 12.7	A 844 21.4 B 625 15.9	A 1.000 25.4 8 825 21.0



TYPE EC With machined key inserts

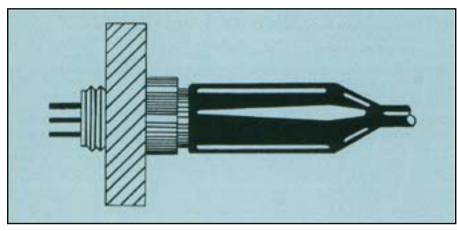




Underwater Systems has Capabilities for Special Undersea Designs

Whenever there are unique requirements which cannot be addressed by the off-the shelf components shown on these pages, our connector design engineers are ready to meet your unique requirements. Whether your needs call for a special connector or a complex underwater assembly, our engineers have the experience to design the system you need. Underwater Systems capabilities include the following:

- Full responsibility for cable and connectors from one company
- Designing connectors with unusual geometric specification to accommodate special equipment
- Designing connectors with special materials for low magnetic permeability corrosion resistance, reduced weight, or high mechanical strength.
- Designing armored terminations for load bearing cable assemblies.
- Designing connectors with robotic disconnect capabilities.



PENETRATOR ASSEMBLIES

Underwater Systems manufactures both standard and customized assemblies for electrical penetration of pressure vessels. Standard assemblies are suitable for depths of 3,000 feet. Penetration assemblies to withstand higher pressures and high temperatures may also be ordered.



SUBMERSIBLE RIG ASSEMBLY

This assembly is used as part of the control system on an offshore drilling platform. The rightangle connector is terminated to steel-armored, waterblocked cable.

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Underwater Systems Inc.



DELTA SERIES UNDERWATER CONNECTORS

Insert Configuration | **Attachments** | **Ordering**

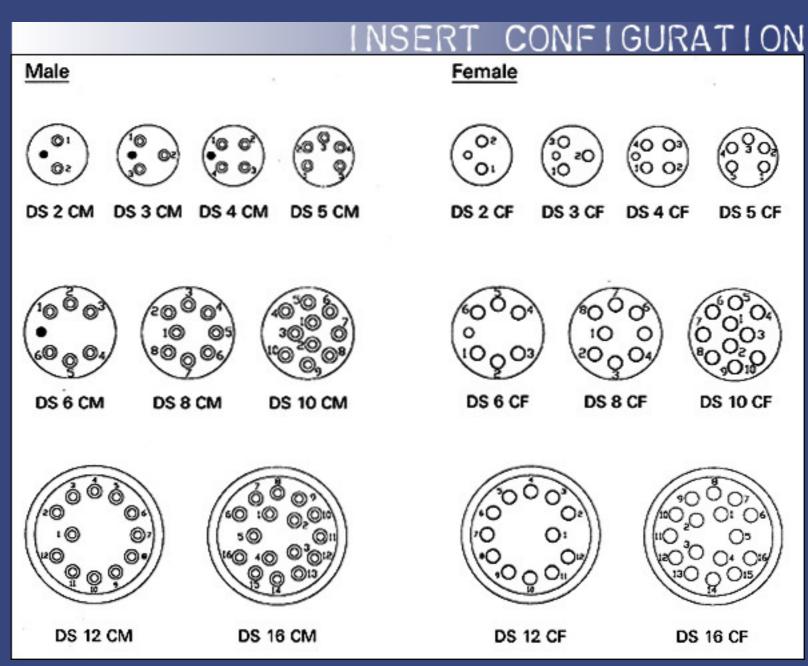
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DELTA SERIES UNDERWATER CONNECTORS

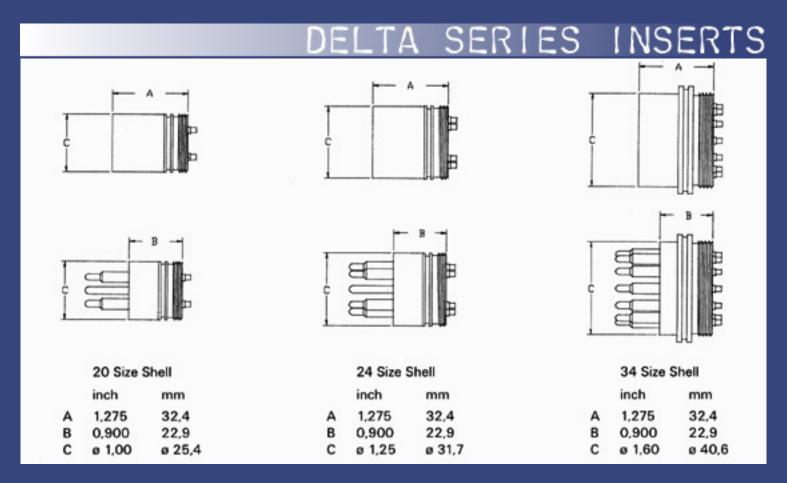
Underwater Systems is pleased to introduce the Delta Underwater Connector Series. Delta Connectors' innovative new design provides full modularity between connector shell and insert. This 'mix and match' approach to connector specification allows for our customers to maximize their inventory control while providing a robust means by which changing application requirments can be met.



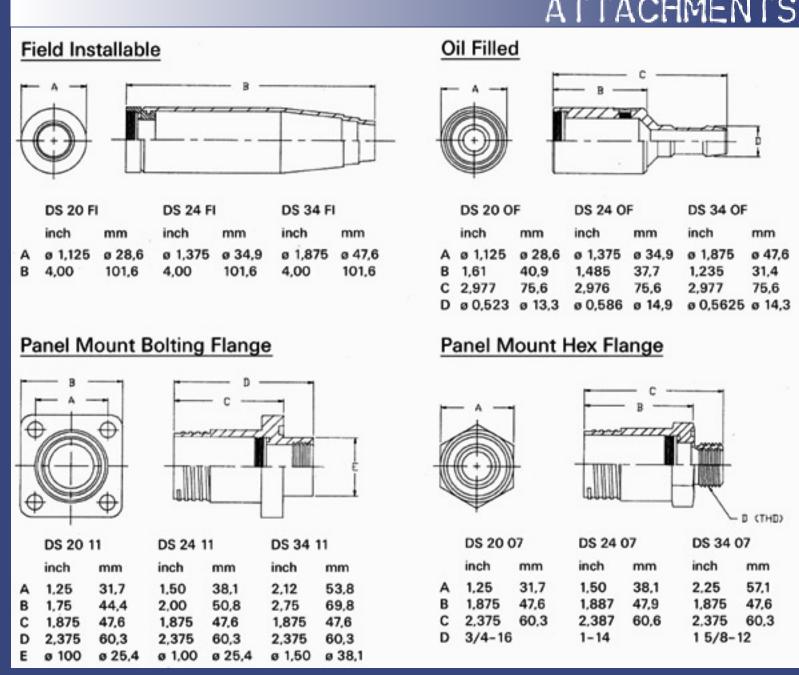
Insert Configuration | **Attachments** | **Ordering**



DELTA SERIES UNDERWATER CONNECTORS







Insert Configuration | Attachments | Ordering



DELTA SERIES UNDERWATER CONNECTORS

ORDERING ASSISTANCE

DS 2 C M + DS 20 07

Number of contacts

"C" is circular

"M" is male (pins)

"F" is female (sockets)

Attachment Style

"07" Panel Mount Hex

Flange

"11" Panel Mount Bolting Flange

"FI" Field Installable

"OF" Oil Filled

Physical size of the

SPECIFICATIONS

Pressure rating 10,000 psi (700 Bar)

Voltage rating 240 V AC

Current rating 15A

MATERIALS

Standard Optional

Shell 316 SST An-Al. Titanium. Monel®. Naval Brass

Molding Material Neoprene 70-A Hypalon®, Viton®

Contacts Naval Brass Gold Plated Naval Brass

Coupling Nut Delrin® Aluminium Bronze

0-ring Buna N® Viton

CONTACT

Insert Configuration | **Attachments** | **Ordering**

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